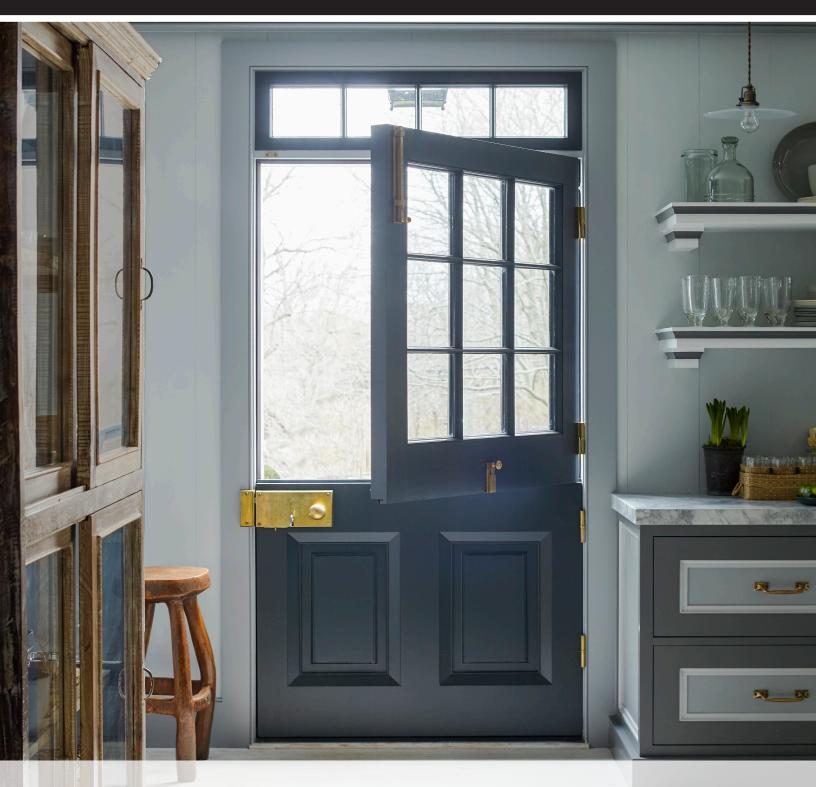
Architectural Specification Guide



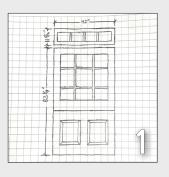


UPSTATE DOOR

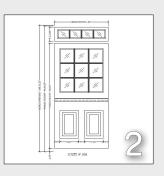
FINE DOOR SOLUTIONS... ONE SOURCE

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Your Specifications



Finalizing Your Vision



Handcrafted Product by Upstate Door Craftsmen



Optimized Use of Technology



Your Distinctive Door



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• Available Under Distinctive Line • Available Under Classics Line

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THE UPSTATE DIFFERENCE

Looking for something unique or different? We can create exactly what you're looking for: custom doors, made-to-order to your specifications. Contact our door experts to get started!



ABOUT UPSTATE DOOR

Upstate Door specializes in custom fine wood doors and can manage all of your interior and exterior door needs with just one call. We can easily accommodate unusual or unique sizes and shapes, which makes us a perfect partner for distinctive projects. Our team of drafters, engineers, craftsman and customer representatives help smooth out the ordering process for you from the start of the proposal all the way to delivery. Accompanying an industry-leading product with personalized service, Upstate Door is able to take your vision and make it a reality.



Upstate Door specializes in creating Fine Door Solutions for the discerning buyer. What exactly do we mean by Fine Door Solutions, One Source? To our customers—whether architects, builders, dealers, or homeowners—"one source" may mean different things; but for everyone, it means that we have the resources and expertise to be your trusted partner. We will guide you, understand your specifications, build to your design needs, and help you extend your design from the entryway through the entire home. When your design requires heirloom-quality doors, choose Upstate Door.

- FINE DOOR: We build to AWI's "fine furniture" standards in both our Distinctive and Classics product offerings
- SOLUTIONS: We can provide beautiful fine wood doors to fit any and every need
- ONE Source: We have the expertise and capacity to manage all your interior, exterior, and specialty door needs

The Upstate Difference:

We focus on three main principles:

- 1. Customer Expectations: We strive to ensure that your door solutions are what you expect and that you enjoy working with us.
- 2. Quality: With the combination of our crew of expert craftsmen, fine materials, and close attention to detail leads to a product delivered on time with exceptional quality.
- 3. Service: Our personalized service begins when you call about a proposal and continues through to the delivery of your door solutions.

Our Company Core Values:

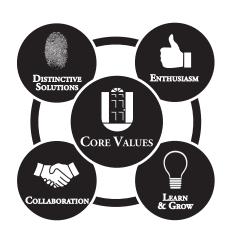
We strive to implement our core values on a daily basis and whether you are a dealer, builder, or architect, we believe that our values should align in order to create the most successful and effective relationship possible.

Distinctive Solutions: We are here to provide the best solution in the marketplace. If you can provide solutions within your own role, that will translate to success for the customer.

Collaboration: We will only succeed if we work together. If we utilize the perspective of others, we'll solve problems faster and better.

Learn and Grow: The concept is simple: you grow, we grow. We are focused on growth, we are always looking to establish better policies and procedures, better products, and new ways of thinking.

Enthusiasm: Our expectation is that you come to work ready to contribute and face challenges optimistically. Work life is much more enjoyable when you have a smile on your face, dress for your role, arrive on time, and appreciate others.



THE UPSTATE DOOR ADVANTAGE FOR ARCHITECTS

Upstate Door specializes in architecturally detailed high-end wood doors.

What are some advantages of working with us?

- 1. We match to your exact specifications, as well as match to other manufacturers' specifications. Our details can match to any manufacturer, such as a cabinet or window manufacturer. Our profiles can match throughout the home, from the exterior to everything inside.
- 2. We can provide a guide to make the specification process easier.
- 3. We've provided an entire catalog of layout details shown here to make it easy to see the variety of options available. Layouts are not limited to what is shown.
- 4. We provide custom CAD drawings for every order.
- 5. We have the ability to manufacture all of the doors in any home, whether it is the grand entrance, a screen/storm combination, an indoor/outdoor living space, or any interior doors. We are a one-source manufacturer and can take an entire project from start to finish with ease.
- 6. We have the ability to meet with architects before a project has even begun to offer a free consultation. We can help take your vision to reality and discuss any challenges or unique details found on your project.
- 7. Our products are available in many surrounding showrooms so you or your customers can see the quality and construction of our doors in person.
- 8. Our door experts are available at your disposal on any project and are here to help offer insight to product knowledge or just to simply answer questions that you might have. When you call us, you'll talk to an actual person who can give you an answer in a timely manner.
- 9. The collaboration between the dealer, the manufacturer, the builder, and the architect is key. When we all work together as a team, we can get the job done exactly how you request and in an efficient manner.
- 10. We typically offer a discount to an architect who is interested in using our doors in their home or their office, just reach out to us for a form to get started!

ARCHITECT SUPPORT + TRAININGS

We recommend our Architectural Representative meet with you and your firm to offer trainings to provide fine door solutions to you and your team. Ultimately, it is our goal to be a resource to you on your current or next project, and the best way to do that is to offer a team-based approach, offering time, advice, and solutions at your disposal, while creating and solidifying relationships.

We also offer levels of training based on knowledge and experience level to tailor it to the needs and understanding of each architect. Architects are always welcome to visit our facility to learn more about our products and to see how we can match detail, alignments, and variety of options offered.

As an architect, you are required to continue your education and maintain your credentials. Upstate Door is proud to offer a variety American Institute of Architects (AIA) accredited trainings. Please visit our website to see our current offerings!

DOOR ESSENTIALS

Check off the essentials when building a custom wood door!

SELECT THE DOOR TYPE AND PRODUCT LINE

Choose from a variety of our designs for interior, exterior, and screen/storm doors. Choose from predefined options that fall under our Classic Door line, or provide us with your own custom Distinctive Door layout!

2

SELECT THE DOOR ELEVATION

There are many elevations to decide on. All door elevations can be used as is, or can be tailored to your exact specifications.

3

SELECT THE PROFILE

Sticking, Panels, Moldings

We offer a variety of profile options for each door type. If you don't see what you are looking for, we can work together to create a custom profile to meet your needs.



CUSTOMIZATION

There are many ways to customize your door. Adjust the dimensions to the way you want them. Select stain grade or paint grade, or both! Choose a custom panel profile, or add something unique like sidelites, transoms, decorative glass, or more!

DISTINCTIVE SOLUTIONS VS. CLASSIC SOLUTIONS

Upstate Door offers two different product lines: Distinctive Door Solutions and Classic Door Solutions.

Each line is comprised of hand-crafted, unique fine hardwood and MDF doors. Each door is constructed the same way with the same high-quality materials, even though they are part of two different product lines. All doors feature genuine stile and rail construction, floating panels, and joints that are glued and doweled. Exterior joints receive marine epoxy, and interior joints receive exterior grade glue. Each door moves through our production process with a high level of expertise and attention to detail by our craftsmen.

DISTINCTIVE DOOR SOLUTIONS Uniquely Crafted	CLASSIC DOOR SOLUTIONS Semi-Custom & Value				
Architecturally Driven	Select Options + Build				
Your design can be completely custom	Your design must fall under our				
to meet your specifications	predefined parameters				
(ie: layout, sizes, profiles, species, jambs, etc.)	(ie: layout, sizes, profiles, species, jambs, etc.)				
Made to Order	Made to Order				
Standard lead time: within 6 weeks	Faster lead time: within 5 weeks				

Please note: Order size and extreme customization will impact lead times.

DISTINCTIVE SOLUTIONS VS. CLASSIC SOLUTIONS

			Exterior	Intorior			
\vdash	Features			Distinctive	Interior Classic		
	reatures		Classic				
	Layouts	√	*	✓	*		
	Door Shapes	√	*	V	*		
Design	Panel Raises, Sticking, Molding	V	*	Y	*		
	Wood Species Options Glass Options	V	*	V	*		
	Hinge Finishes	V	*	-	*		
	Species Options	√	*	√	*		
<u>«</u>	Flush, Carriage, Barn, Oversized	V	-	√	-		
	Pivot	V	-	V	*		
00	Screens, Screen/Storm	V	*	Y	-		
Ď	Coastal Rated, Impact Rated	*	-	-	-		
Specialty Doors	Fire Rated	✓	20 Minute Ratings	20, 45, 60, + 90 Minute Ratings	20 Minute Ratings		
Sp	Bifold, Slide, Commercial	✓	-	✓	-		
	Louver	✓	*	✓	*		
	Miracle, Clipped Corner, Historical	✓	-	√	-		
	Width	✓	Ranging from 12"-42" increasing in 1" increments	✓	Ranging from 12"-42" increasing in 1" increments		
	Height	✓	Ranging from 68"-96" increasing in 1" increments	✓	Ranging from 68"-96" increasing in 1" increments		
	Door Thickness	✓	1 3/4", 2 1/4"	✓	1 3/8", 1 3/4", 2 1/4"		
	Screen Door Thickness	✓	1 1/8", 1 1/4"	✓	-		
	Panel Thickness: Flat	✓	1/4", 1/2" 3/4" (note: limited by profile selection)	✓	1/4", 1/2" 3/4" (note: limited by profile selection)		
Sizes	Panel Thickness: Raised	✓	¾", 1", 1 ¼", 1 ½", 1 ¾" (note: limited by profile selection)	✓	¾", 1", 1 ¼", 1 ½", 1 ¾" (note: limited by profile selection)		
Sir	Stile and Rail Face Dimensions	√	4 ½" before sticking, optional 5 ½" (required for mortise locks and custom hardware applications). Center stiles and cross rails: 3". Lock rail: 6". Bottom rail: 8". Sidelites: 2" stiles with matching rails. Transom: 2" stiles and rails.	1	4 ½" before sticking, optional 5 ½" (required for mortise locks and custom hardware applications). Center stiles and cross rails: 3". Lock rail: 6". Bottom rail: 8". Sidelites: 2" stiles with matching rails. Transom: 2" stiles and rails.		
	SDL Lites (muntin width)	✓	⅓" wide	✓	7/8" wide IG glass		
	TDL Lites (muntin width)	✓	7%" monolithic, 1 5%" insulated	√	7%" monolithic, 1 5%" insulated		
	Frames	✓	Solid paint grade mahogany frame or matching solid frame or Duraframe if less than 6 13/16"	√	Matching solid wood frame; solid paint grade poplar frame; or up to 6 %" finger jointed frame, flat, single or double rabbeted.		
д	Solid Stiles	√	-	√	Poplar or MDF only		
Construction			*	· /	★		
itru	Custom Sizes (Flats)	▼	-	V			
ons	Solid Rails	▼	*	▼	*		
\vdash	SOUG KAUS	v	*		*		
	MDF (Interior Paint Grade), Extira (Exterior Paint Grade)	✓	*	✓	*		
els	Rim Raised / Edge Banded (Stain Grade)	✓	*	✓	*		
Panels	Book Matched Veneer (Stain Grade)	✓	*	✓	*		
1	Solid Wood Veneer (Planks; Stain Grade)	✓	-	✓	-		
	Solid Panels (Stain Grade)	✓	*	✓	*		
		_					

Available in a large variety of options based on your custom specifications

[★] Available in predefined options and specifications

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VOOD SPECIES: WARRANTIED FOR EXTERIOR USE

Туре	Distinctive	Classic	Why Exterior?			
African Mahogany	✓	✓	Very durable and resistant to rot and fungi. Holds paint very well.			
Alder (Clear)	✓	✓	Ability to be stained to resemble Cherry wood.			
Douglas Fir	✓	✓	Very stiff and strong, one of the heaviest in North America. It has more of a tendency to surface check and splinter.			
Genuine Mahogany	✓		Very durable and resistant to rot and fungi. Holds paint very well.			
RP-Accoya	✓		Nearly rot-proof as it is a chemically altered material. Available in paint grade only.			
Spanish Cedar	✓	✓	Resistant to termites and has excellent weathering characteristics. Very hard we that will last decades.			
Teak	✓		Rock hard and naturally very oily. The best option for exterior use, even without a finish.			
Utile	✓		Very durable and insect resistant.			
Western Red Cedar	✓		Resistant to insects attack and very durable regarding decay and rot. A softer material, not ideal for high traffic areas.			
White Oak (Plain Sawn)	✓	✓	Strong, beautiful, and rot resistant. However, the expansion and contraction rates are higher than Mahogany.			
White Oak (Rift or Quarter Sawn)	✓		Strong, beautiful, and rot resistant. However, the expansion and contraction rates are higher than Mahogany. It is common to have some rift in a quartered board and vice versa.			

ALL WOOD SPECIES

- African Mahogany
- Alder (Clear)
- Anigre
- Antique Heart Pine
- Ash
- Birch
- Birdseye Maple (Veneer only)
- Butternut
- Cherry
- Clear White Pine
- **Cypress**
- Douglas Fir
- European Beech

- Genuine Mahogany
- Hickory
- Ipe
- Knotty Alder
- Knotty Pine
- Maple (Hard)
- Maple (Soft)
- **MDF**
- Poplar
- Radiata Pine
- Red Oak (Plain Sawn, Quarter Sawn, or Rift Sawn)
- Redwood

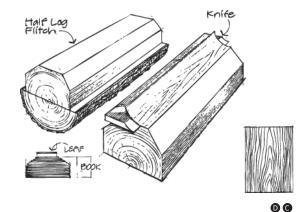
- RP-Accoya
- Sapele (Quarter Sawn)
- Spanish Cedar
- Teak
- Utile
- Walnut
- Western Red Cedar
- White Oak (Plain Sawn, Quarter Sawn, or Rift Sawn)
- Wormy Chestnut
- Yellow Pine
- Others available upon request!

Looking for designer or exotic veneer? We can order specialty veneer to match any project. You can also provide your own veneer and we can incorporate it into your door!



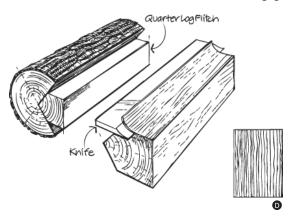
Plain Sliced Veneer

- Most often used to produce veneers for high quality architectural woodworking.
- The veneer leaves come off the half log parallel to a line through the center of the log.
- A combination of cathedral and straight grain patterns results, with a natural progression of pattern from leaf to leaf.



Quarter Sliced Veneer

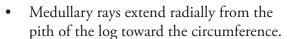
- Simulates the quarter sawing process of solid lumber, roughly parallel to a radius line through the log segment.
- In many species, the individual leaves become more narrow.
- A series of stripes is produced, varying in density and thickness, from species to species. "Fleck" (sometimes called "flake") is a characteristic of this slicing method in red and white oak.



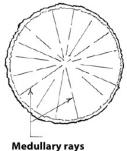
Quarter Log Flitch

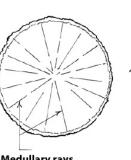
Rift Sliced Veneer

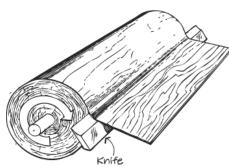
- Produced mainly in red and white oak, rarely in other species.
- The cutting is done slightly off the radius lines, thus minimizing the effect of the "fleck" associated with quarter slicing.



- Rays serve primarily to store food and transport it horizontally up the tree, hence they have a different cellular structure.
- When a log is quarter sawn, the rays reveal more of their surface area, which produces the flake in red oak and white oak because medullary rays reflect light differently.

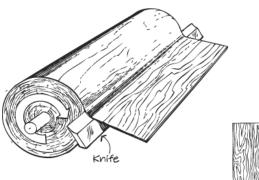


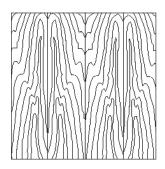






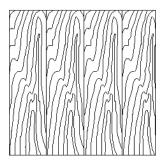
- The least expensive of the various veneer cuts, produced by peeling the log. This is similar to unwinding a roll of paper, only in much larger sections.
- Except for a specific design effect, rotary veneers are the least useful in fine architectural woodwork.
- "Matching" between components may not be possible.
- Upstate Door does not use this type of veneer.





Book Matched Veneer **66**

- Book matching is the most common form used to match veneer leaves in the industry.
- Every other piece of veneer is turned over so that adjacent pieces (leaves) are opened like pages of a book.
- This is highly desirable when the emphasis of the grain and the symmetrical look of the veneer leaves are sought.



Slip Matched Veneer **OO**

- Slip matching is most often used with quarter sliced and rift sliced veneers.
- Adjoining leaves are place (slipped out) in sequence without turning, resulting in all the same face sides being exposed.
- This is a desirable look when one is seeking color consistency across the panel face.



Crotch veneer is cut from the junction of the trunk and branches.

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Burl veneers are end grain type growths with a circling, wavy, knotty pattern. Burls are lumps formed by new thick, twisted, fibrous cellular growth on a tree to heal an injury.

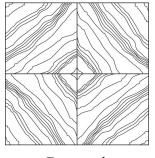
Ask us about

custom veneer

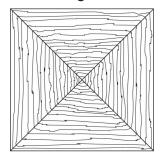
designs!

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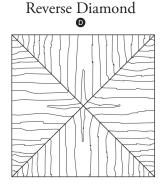
Other Custom Layouts



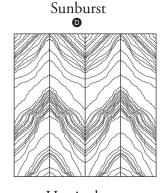
Diamond



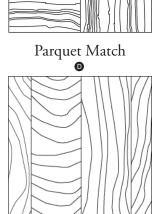
Box



Reverse Box



Herringbone **o**



Random

D

Available Under Classics Line



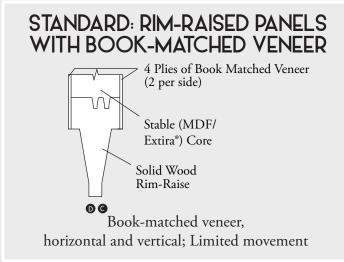
DOOR CONSTRUCTION

Each door receives individualized attention from our expert craftsmen. Our doors are built to your exact specifications. Premium materials are always used; each piece of lumber is hand selected for quality and our MDF is double-refined to ensure crisp details and the smoothest paint application available.

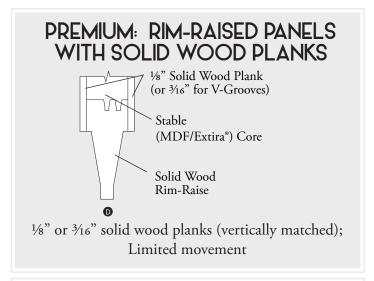
- Genuine stile and rail construction
- Stave core stiles are used for structural stability when required
- Joints are coped and doweled to create a long lasting, high quality product
- Muntins are doweled for added strength and support
- Different cores are available based on different applications to maximize stability
- Raised and flat floating panels are standard
- Marine epoxy is used on exterior doors; exterior grade glue is used on interior doors
- CNC machining is used on every unit to create hinge pockets, jambs, details, etc.

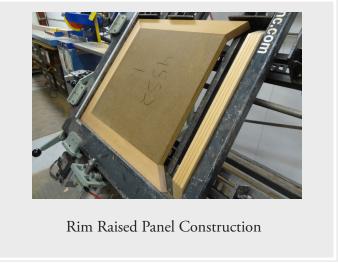
PANEL CONSTRUCTION

Paneled wood doors offer a classic look that people often want for their homes. Within the door industry, there are four types of panel construction methods. Each panel varies in construction and style. We adhere to AWI Premium Specifications when possible.







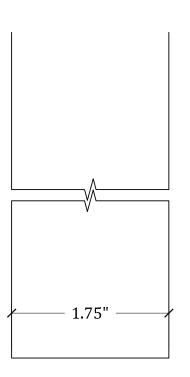




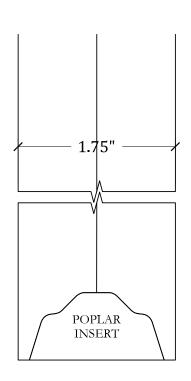
Stile and Rail Options

Scale: FULL

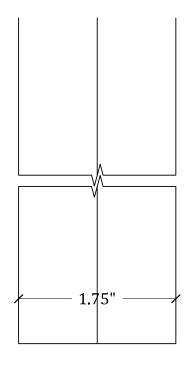
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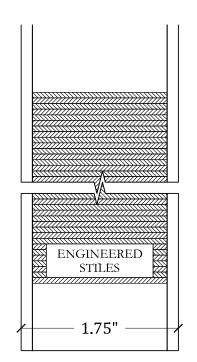
DETAIL: SOLID WOOD



DETAIL: MDF with POPLAR INSERT



DETAIL: LAMINATED STILE/RAIL



DETAIL: TYPICAL ENGINEERED CORE DETAIL

DOOR CORE OPTIONS

Туре	What is it?	Distinctive	Classics	Interior	Exterior	Panel Door	Flush Door	Uses
MDF	An engineered wood product created of wood fibers and resin.	√	>	~		>	*	Best used for core material (stain grade with edge banding and veneered face) or construction of an entire door (paint grade). For purposes of hinging the doors, we insert a wood edge into the door for better screw fastening grip. MDF pocket doors also receive a wood edge along the top for additional stability for pocket track hardware.
Extira®	An engineered wood product that is similar to MDF but is created for exterior use, which holds up to moisture better.	✓	✓	√	✓	√	✓	Used in door panels on exterior units, or in flush door construction. It can also be used for interior doors where there would be moisture, such as a wine room.
LSL	An engineered wood product created by layering dried and graded wood strands with moisture resistant adhesive. (Laminated Strand Lumber)	✓		✓			✓	LSL is typically used as core material in interior flush door applications.
CoreLite®	A high quality, cost effective foam formulated to provide weatherproof and insulation properties and is recyclable. CoreLite is resistant to moisture; it will not rot, mold or mildew.	√		1	~	√	√	Used as the core material for our thermally tested products (not certified).
Balsasud®	Balsasud is remarkably strong and is a natural insulator. It is constructed of noise reduction material and can handle temperature changes without much movement.	√		*			√	Typically used as a core for oversized interior flush doors where weight could become an issue. Balsasud° is approximately 80% lighter than MDF.
Fire Core	Our fire resistant core material allows us to create architecturally correct fire rated door units in 20, 45, 60 & 90 minute applications. These products are certified and can be used to meet most any building code stipulation. These cores also have acoustic properties.	20, 45, 60 & 90 Minute	20 Minute	*		√	4	Fire core is used in interior settings, both panel and flush doors. Fire core can also be implemented in jambs.
ArmorCore®	ArmorCore® is used to create non-certified ballistic door units. It is a created from woven roving fiberglass and resin composite.*	*		✓	✓	√	√	Used as a core for non-certified ballistic resistant units.
QuietRock®	A sound dampening gypsum panel that delivers high acoustic performance.	√		✓		√	√	Used to create an acoustically performing door/unit.
Aluminum Honeycomb Core	A lightweight aluminum core that is sandwiched between two MDF boards that delivers an excellent strength to weight ratio.	*		✓			✓	Used to increase stability and reduce weight on oversized flush doors.

UPSTATE DOOR

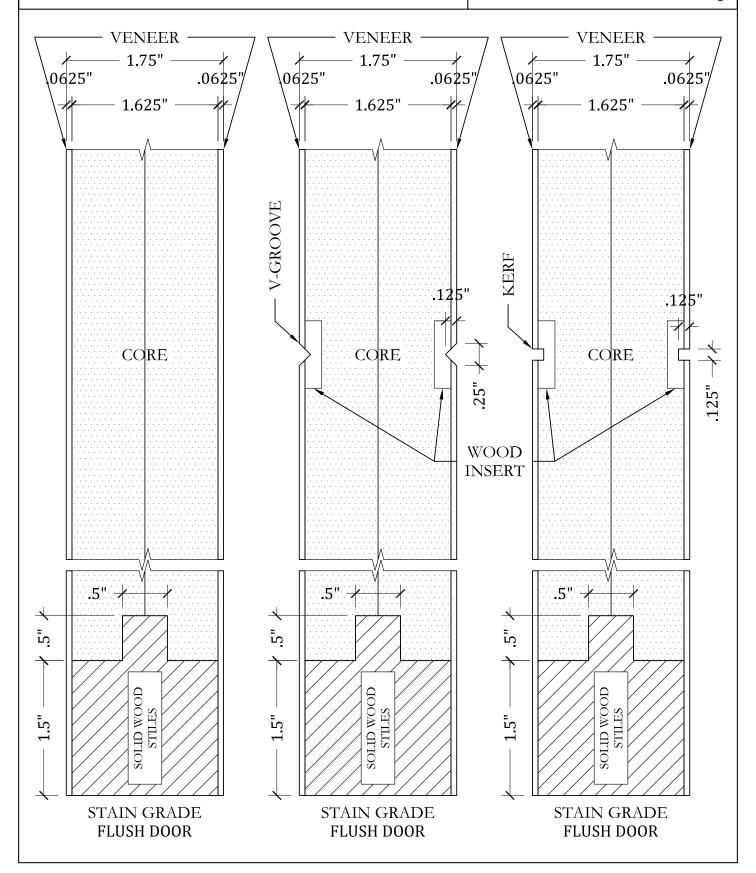
Common Interior Flush Profiles

FINE DOOR SOLUTIONS... ONE SOURCE Scale: FULL COMPOSITE FACE COMPOSITE FACE COMPOSITE FACE V-GROOVE .093|75" 09375" CORE CORE CORE .5" 5" ֖֖֖֖֖֖֡ 7. SOLID WOOD STILES SOLID WOOD SOLID WOOD 5 PAINT GRADE PAINT GRADE PAINT GRADE **FLUSH DOOR FLUSH DOOR FLUSH DOOR**

UPSTATE DOOR FINE DOOR SOLUTIONS... ONE SOURCE

Common Interior Flush Profiles

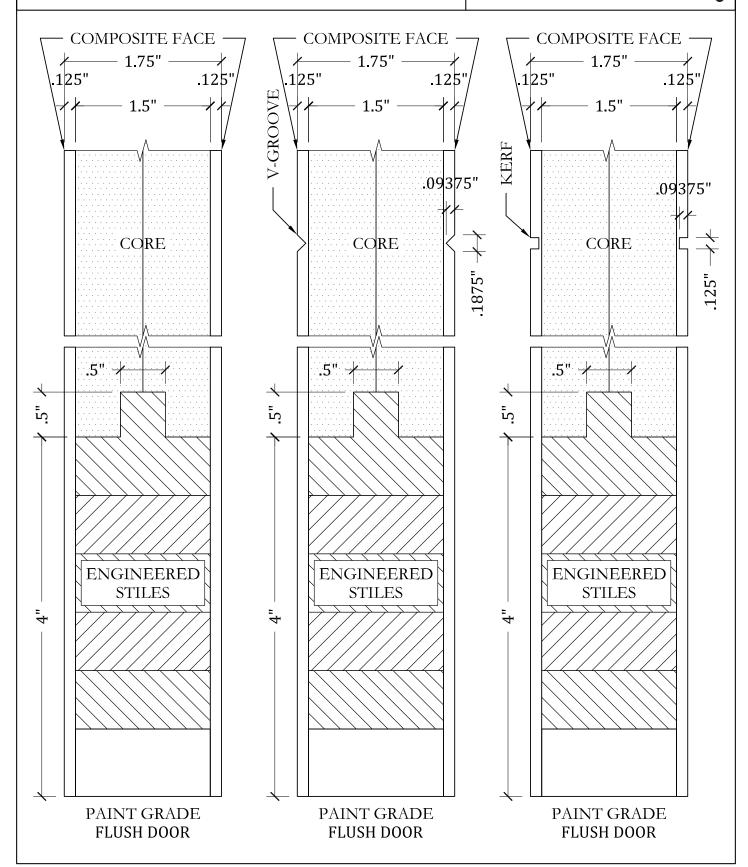
Scale: FULL



Common Exterior Flush Profiles

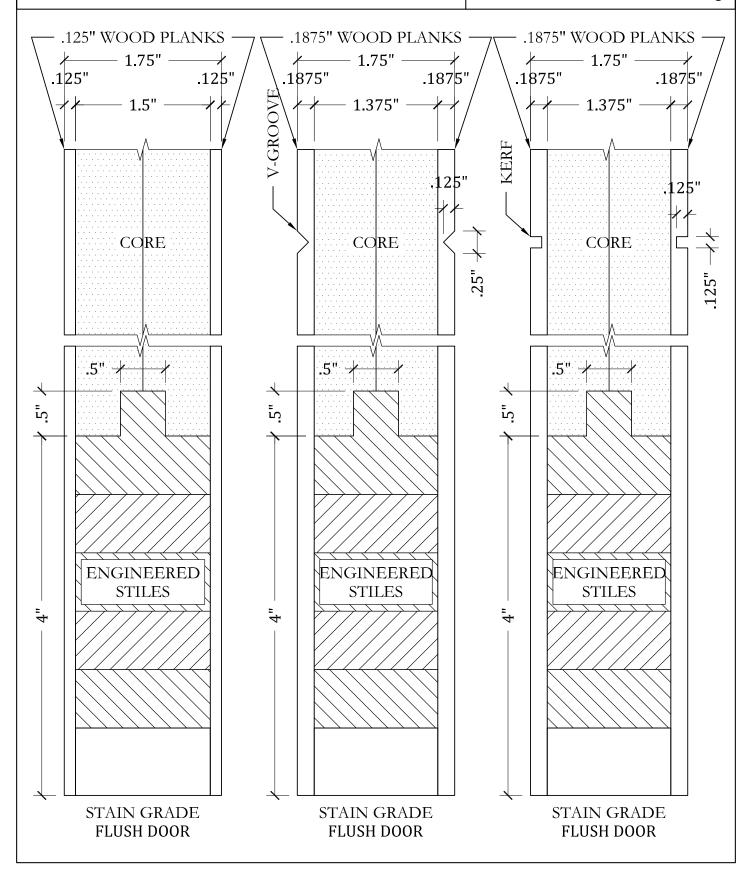
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Common Exterior Flush Profiles

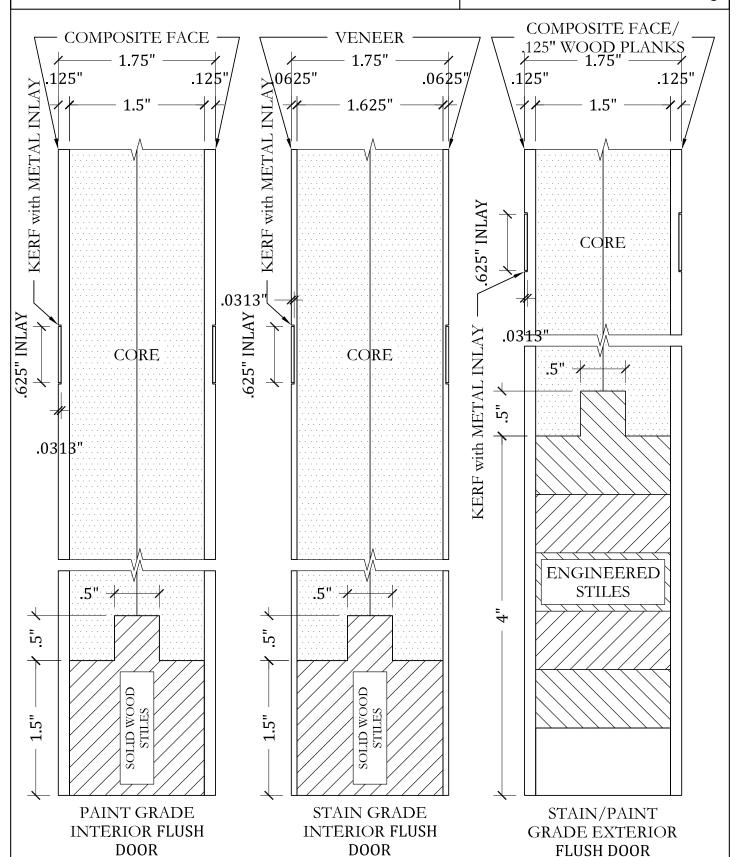
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UPSTATE DOOR FINE DOOR SOLUTIONS... ONE SOURCE

Common Metal Inlay Flush Profiles

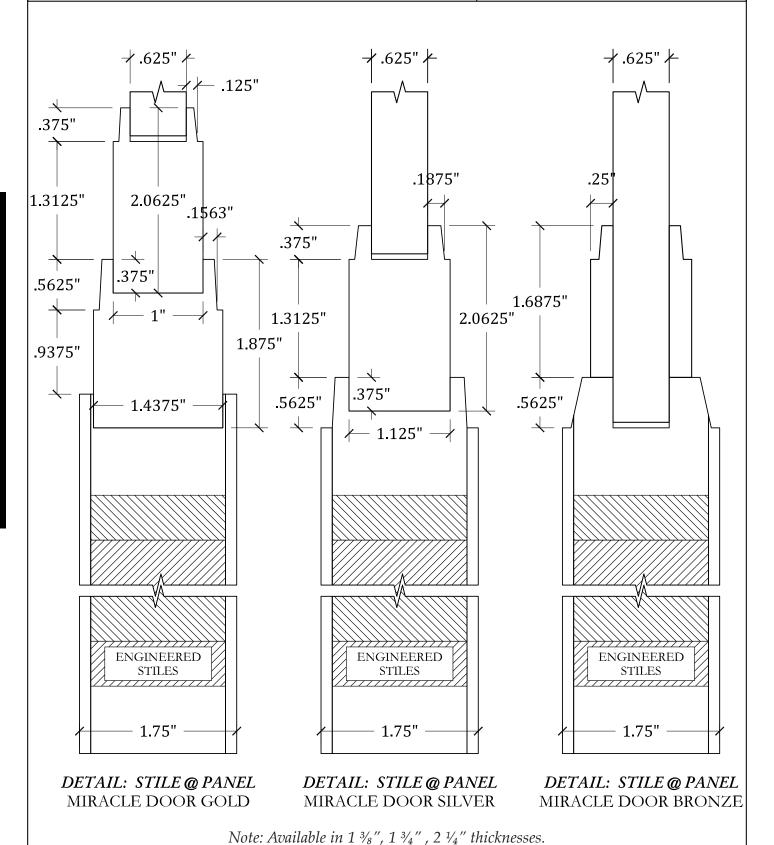
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Miracle Door Profile Options

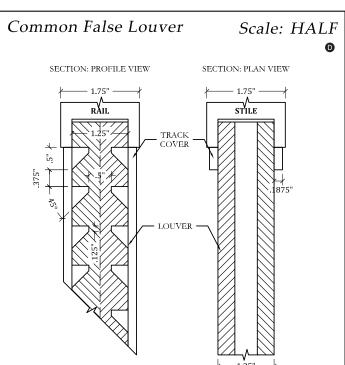
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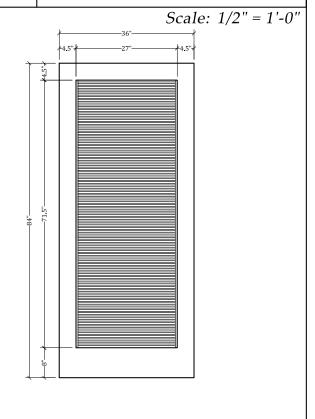


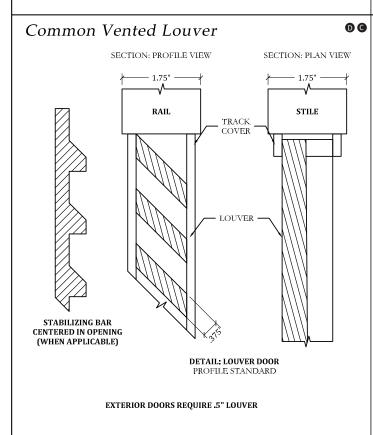


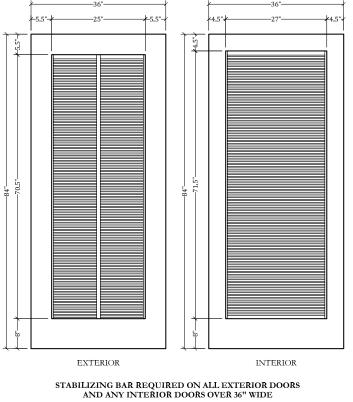
Common Louver Profiles



DETAIL: FALSE LOUVER DOOR



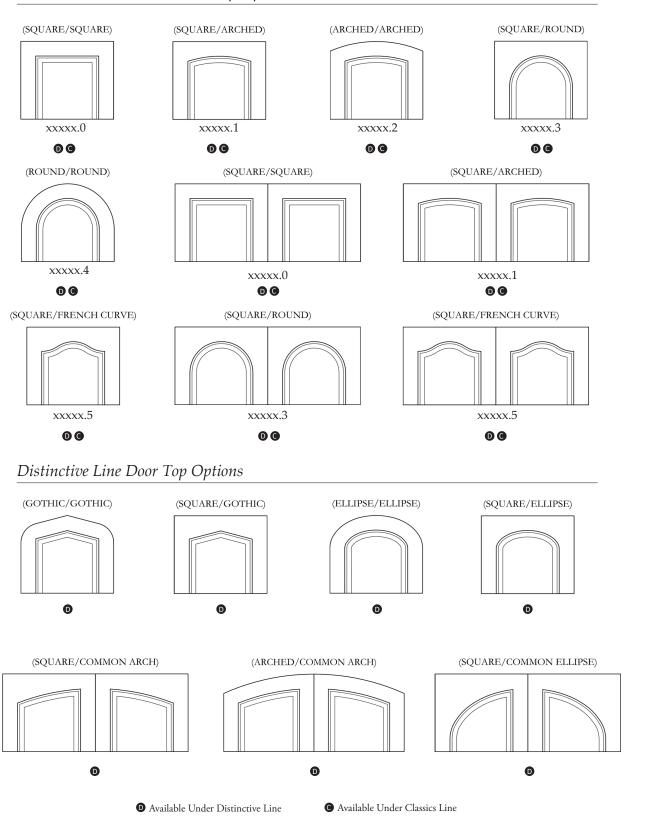


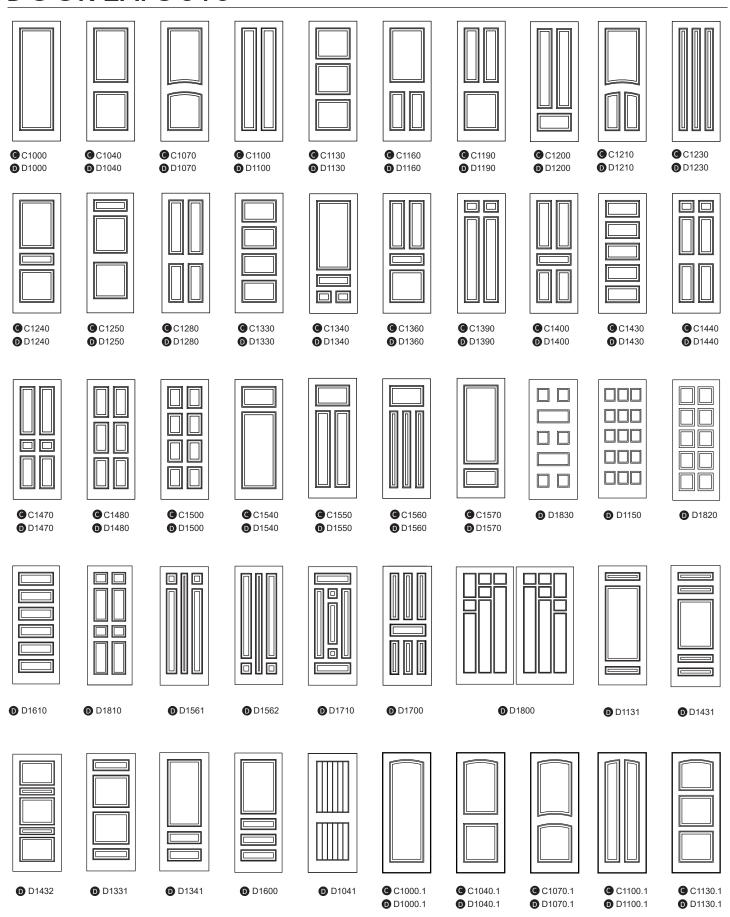


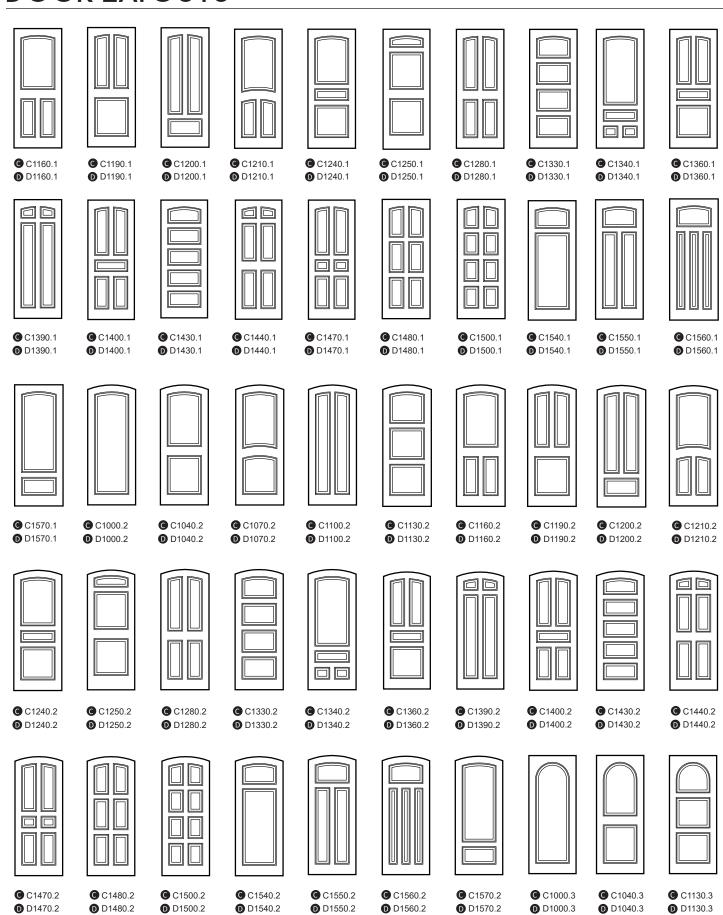


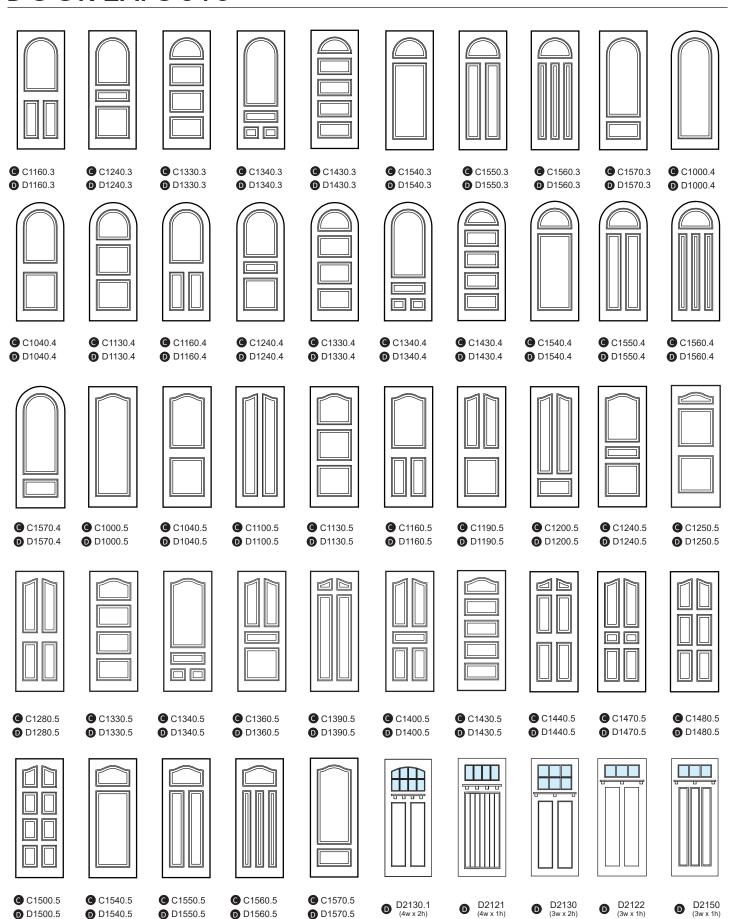
Classic/Distinctive Line Door Top Options

Classic/Distinctive Line Door Top Options









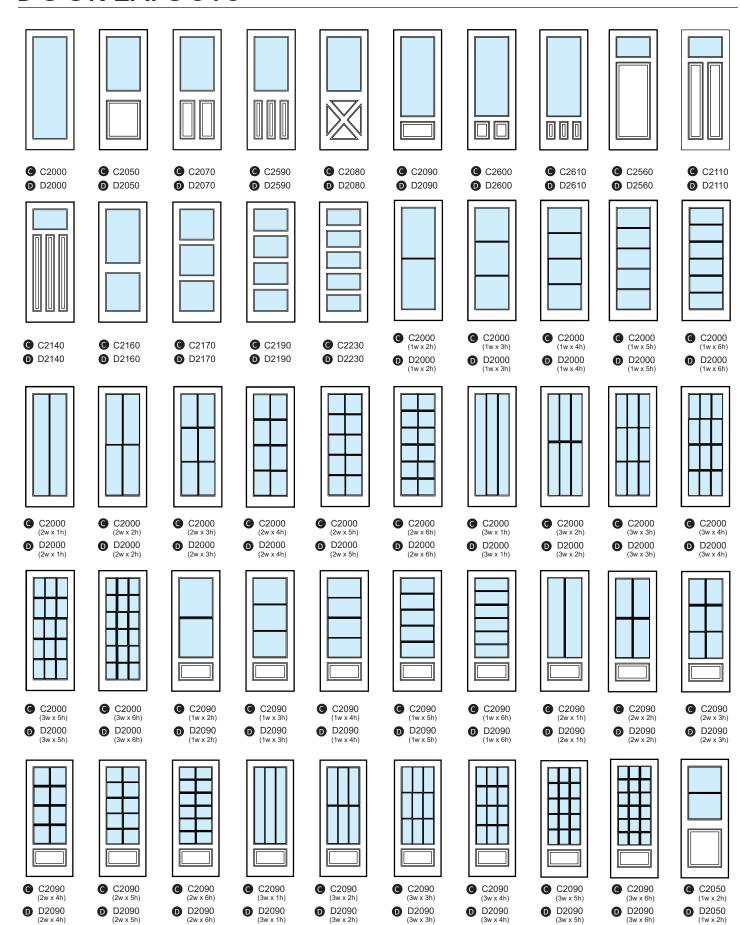
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D1550.5

D D1500.5

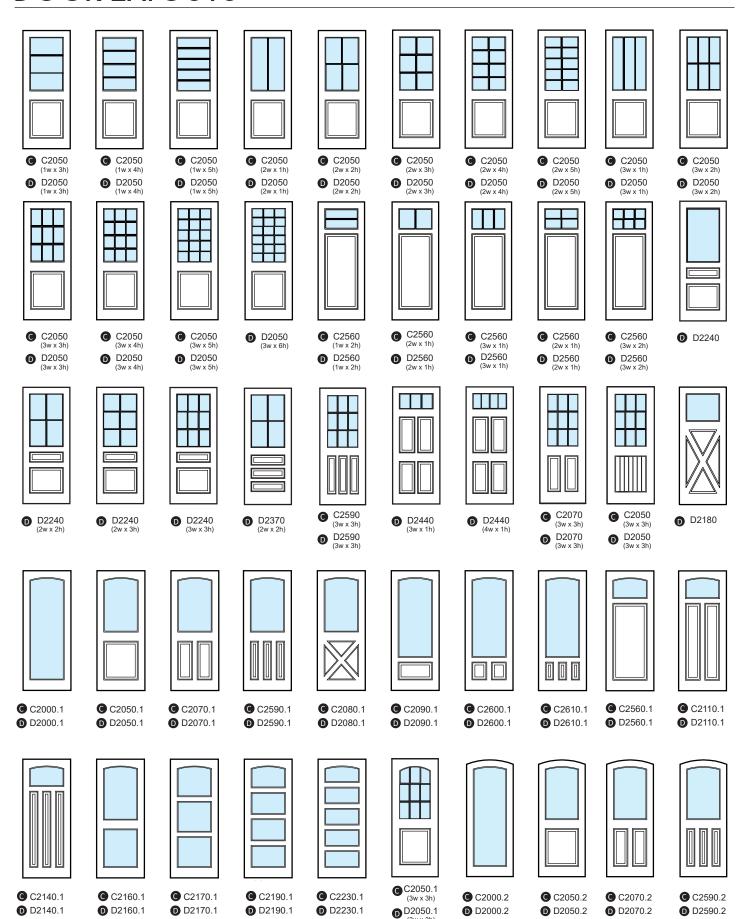
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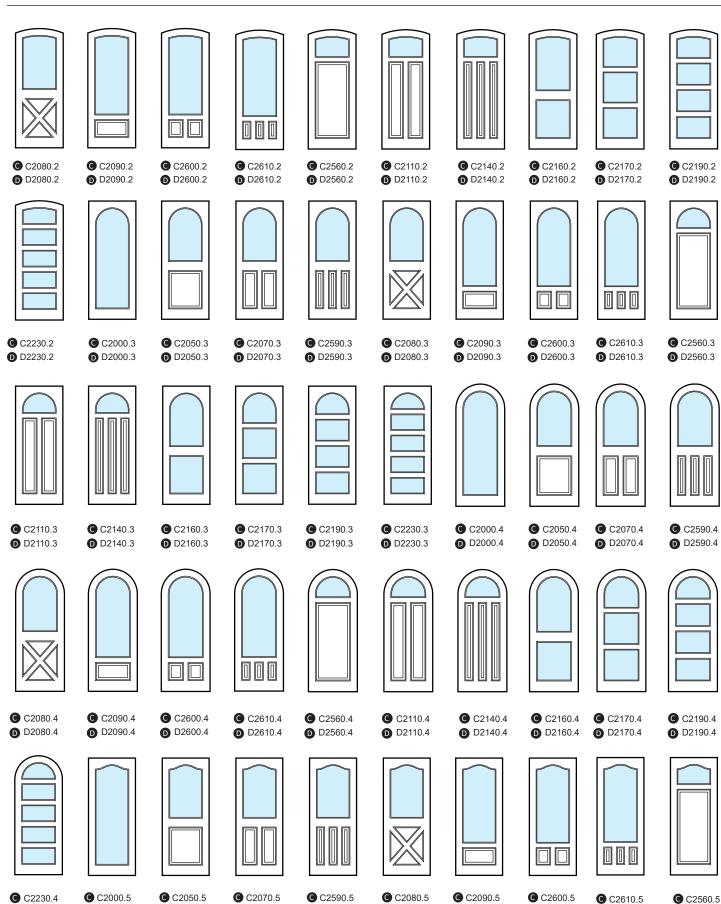
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LAYOUTS

DOOR LAYOUTS





LAYOUTS

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D D2230.4

D2050.5

D2070.5

D2590.5

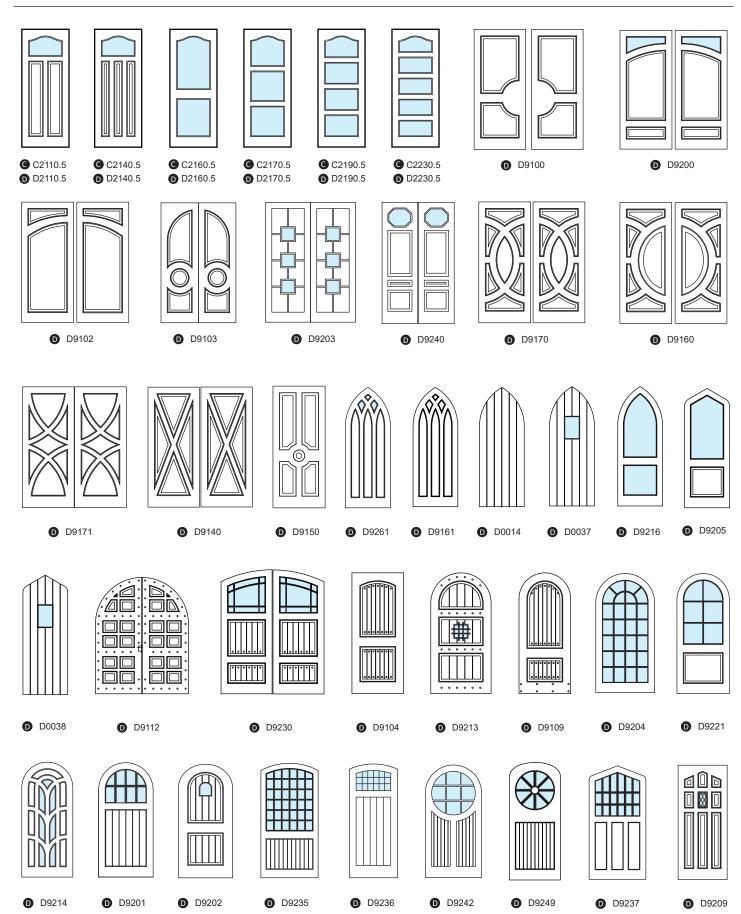
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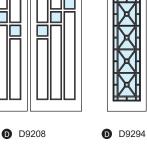
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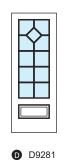
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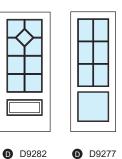
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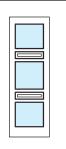






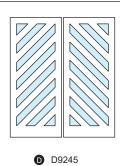




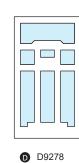


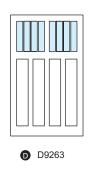
D D9232



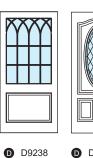


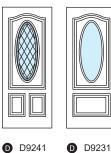


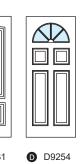


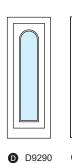


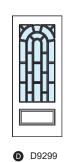






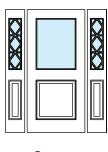


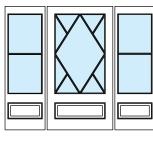


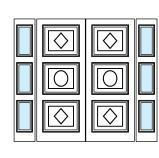










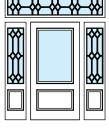


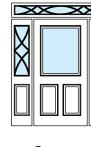


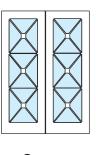
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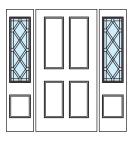
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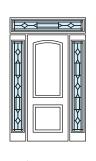
D MU1003

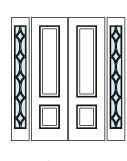












● MU1004

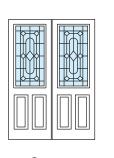
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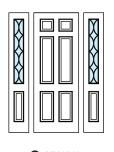
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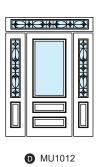
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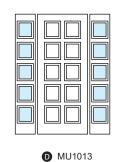
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● MU1009

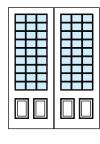






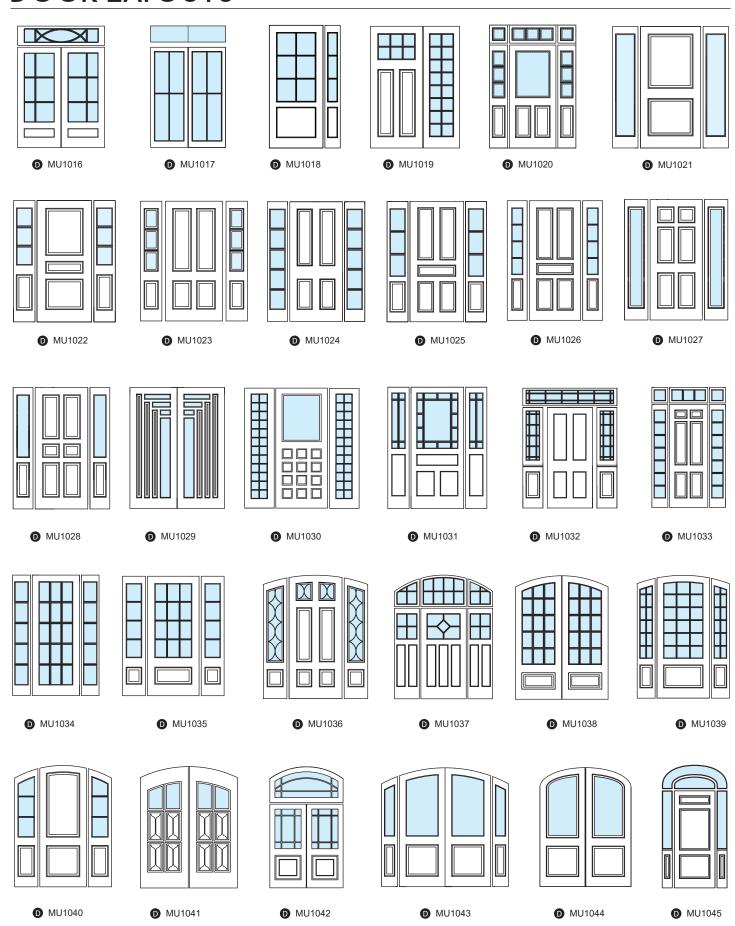






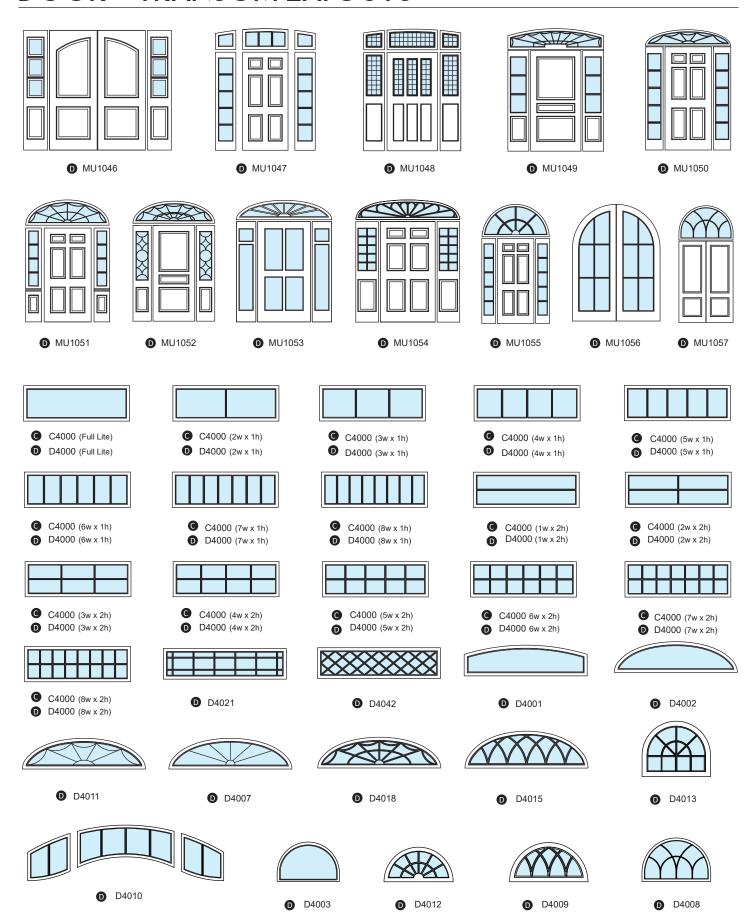
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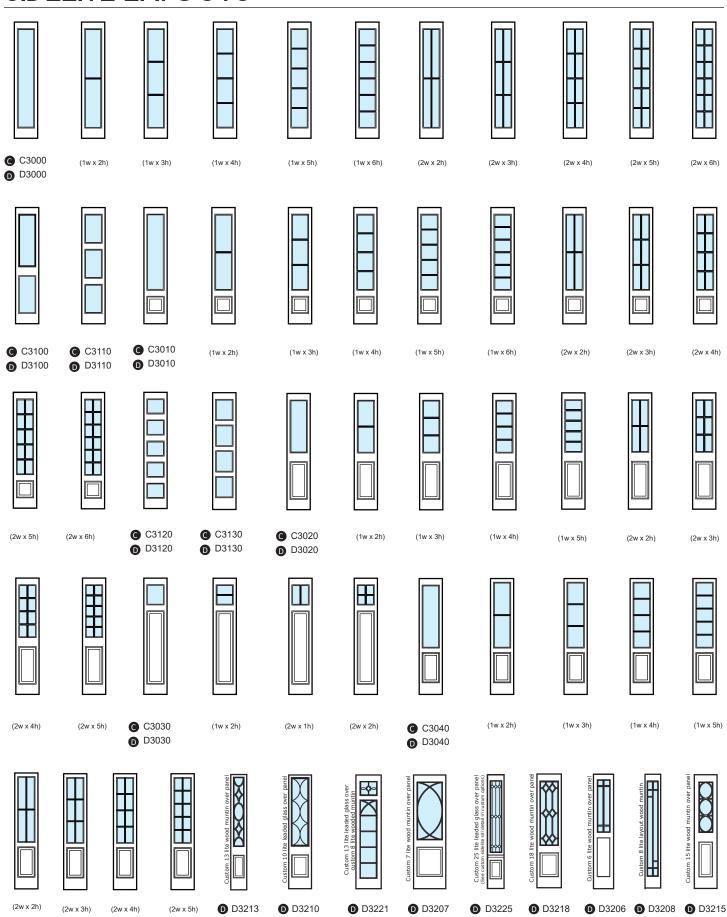


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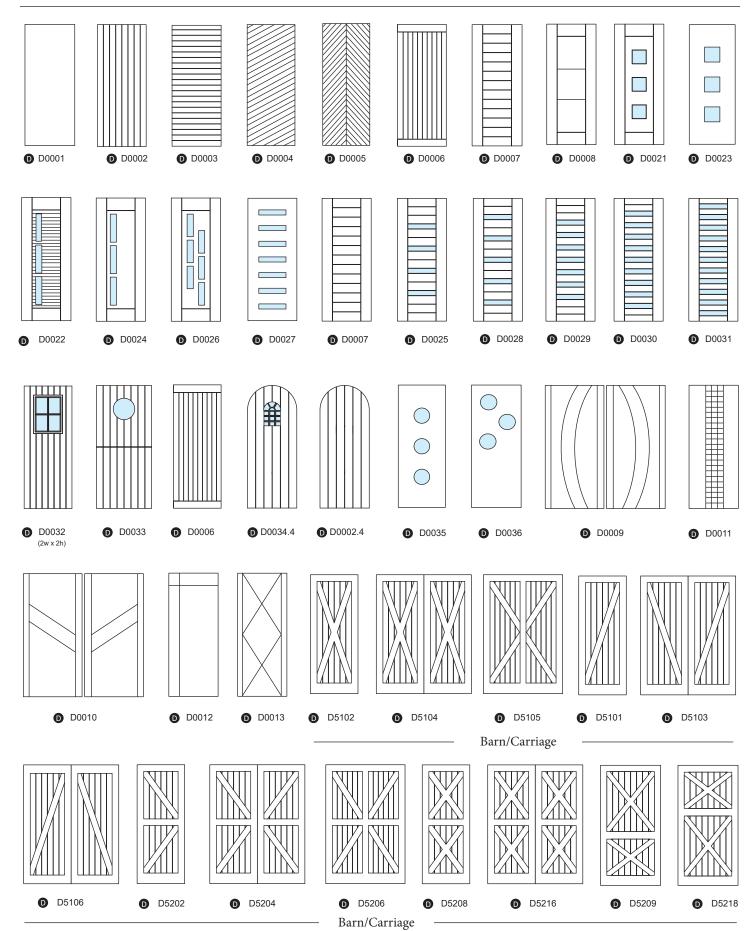
DOOR + TRANSOM LAYOUTS



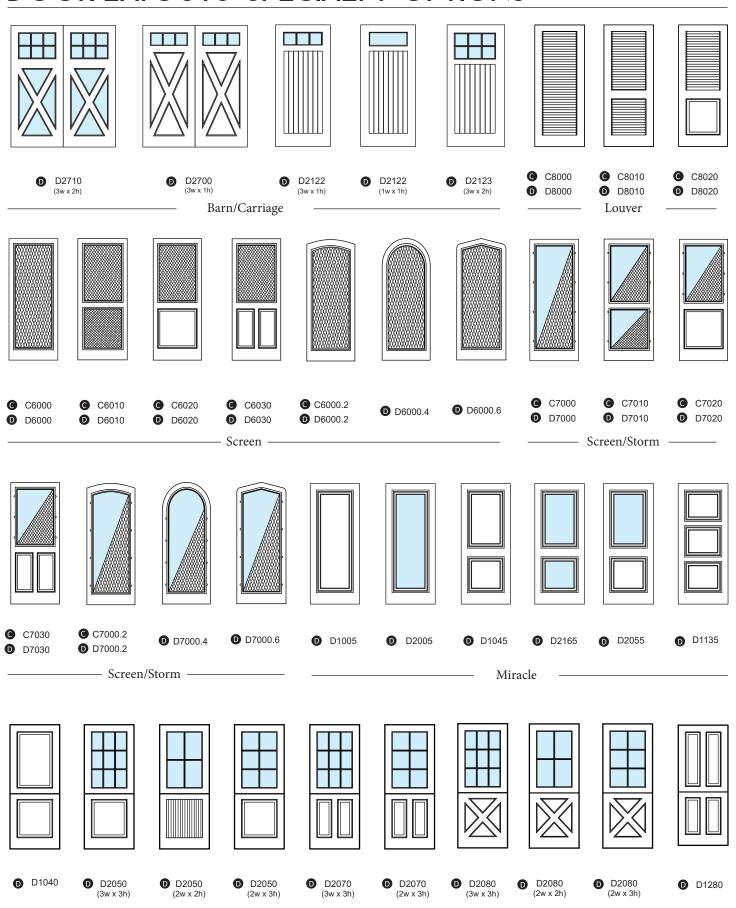
SIDELITE LAYOUTS



DOOR LAYOUTS: FLUSH + BARN/CARRIAGE



DOOR LAYOUTS: SPECIALTY OPTIONS



Dutch

Layout 1440 Six Panel (Square Top/Square Panel)

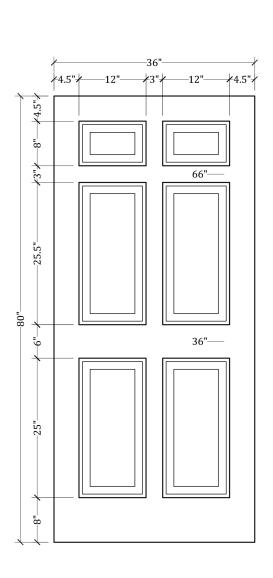
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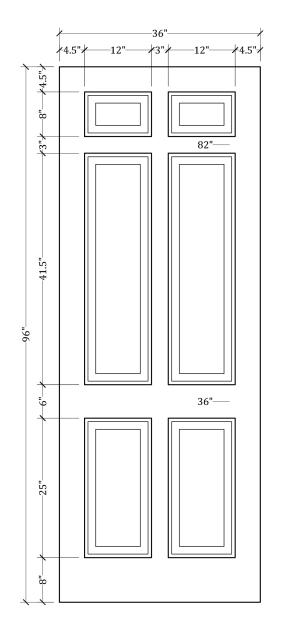
Minimum Width Available is 24" for this Layout

Distinctive Exterior Standard Stiles/Top Rail Are 5-1/2"

Please View Our Specification Section to View Our Sizing Parameters

for Our Classics Line.

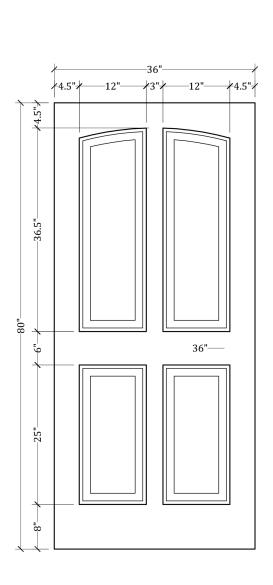


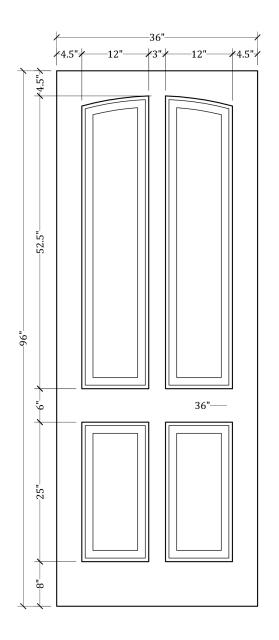


Layout 1280.1 Four Panel (Square Top/Arched Panel)

6

Minimum Width Available is 24" for this Layout



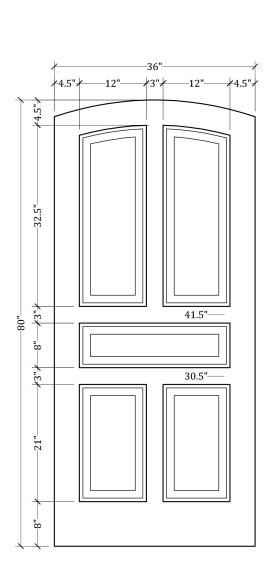


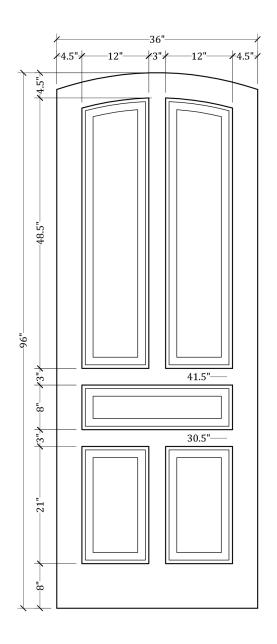


Layout 1400.2 Five Panel (Arched Top/Arched Panel)

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Minimum Width Available is 24" for this Layout

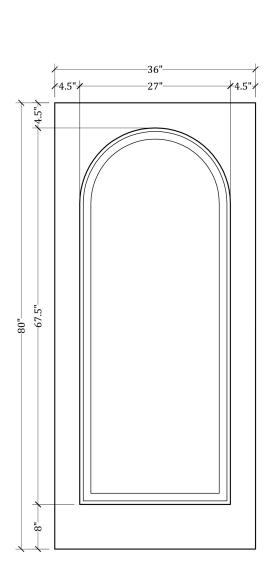


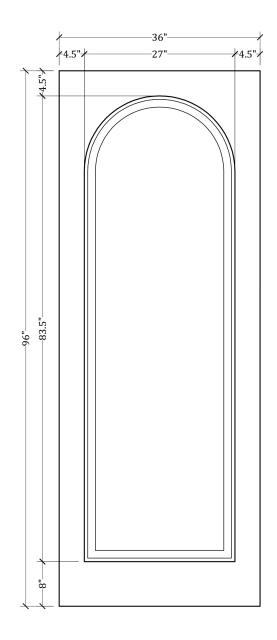


Layout 1000.3 Full Panel (Square Top/Round Panel)

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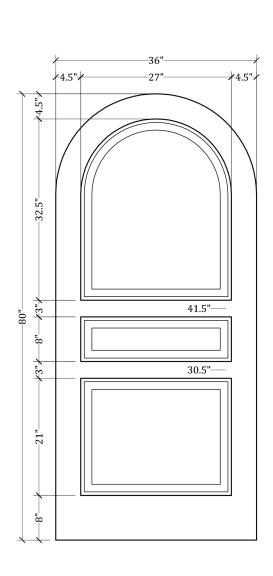
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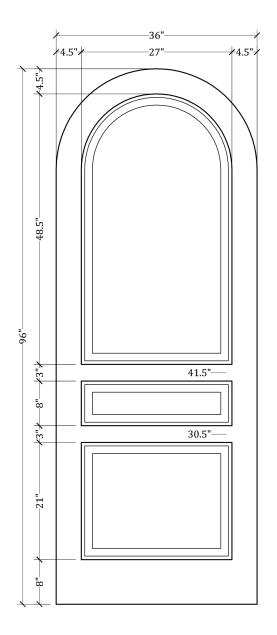




Layout 1240.4 Three Panel (Round Top/Round Panel)

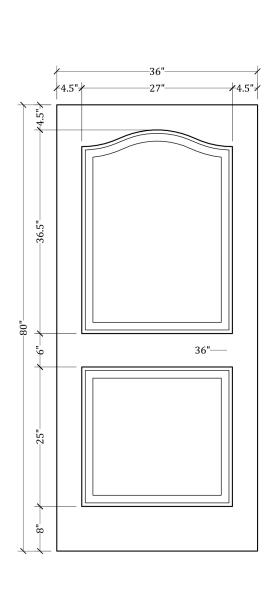
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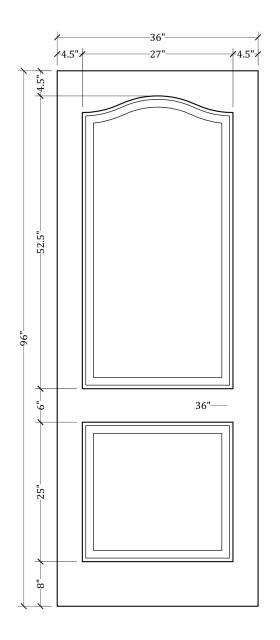




Layout 1040.5 Two Panel (Square Top/French Curve Panel)

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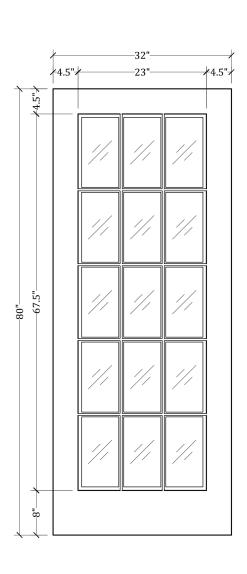


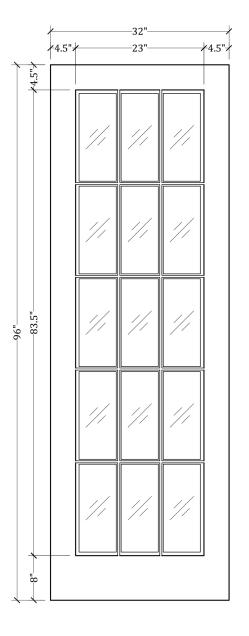


Layout 2000 Full Glass (3w x 5h) (Square Top/Square Glass)

00

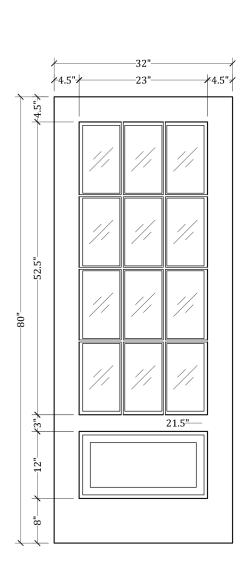
Minimum Width Available is 16" for this Layout

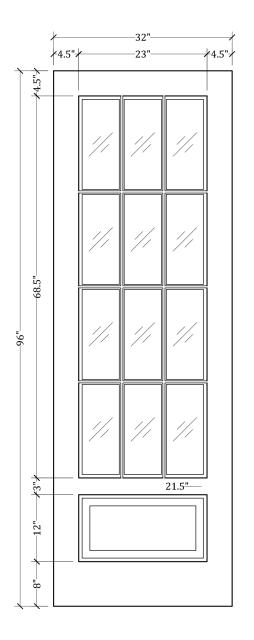




Layout 2090 Full Glass/One Panel (3w x 4h)
(Square Top/Square Glass)

Minimum Width Available is 16" for this Layout

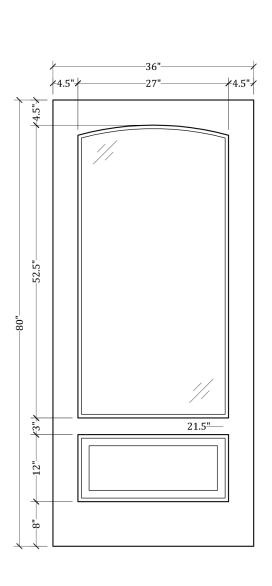


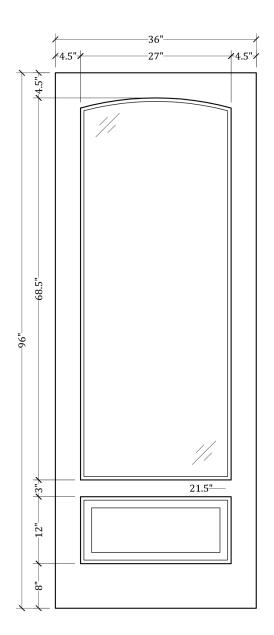




Layout 2090.1 Full Lite/One Panel (Square Top/Arched Glass)

Minimum Width Available is 16" for this Layout

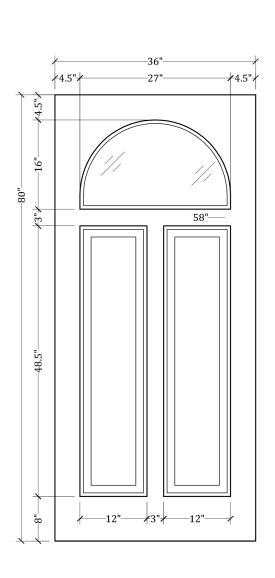


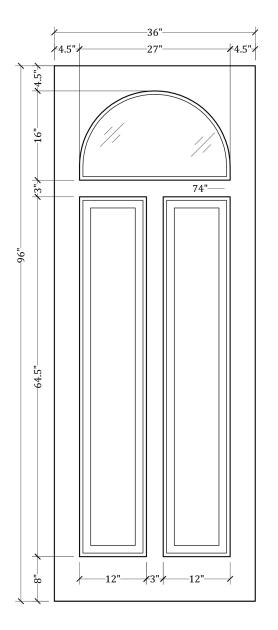


Layout 2110.3 Full Lite/Two Panel (Square Top/Round Glass)

Minimum Width Available is 24" for this Layout

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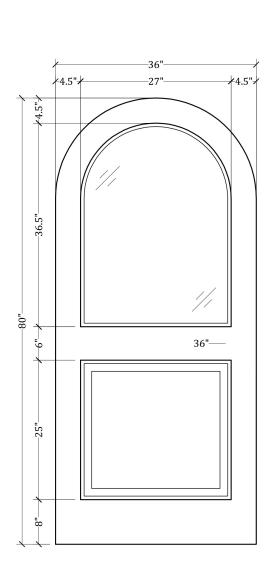


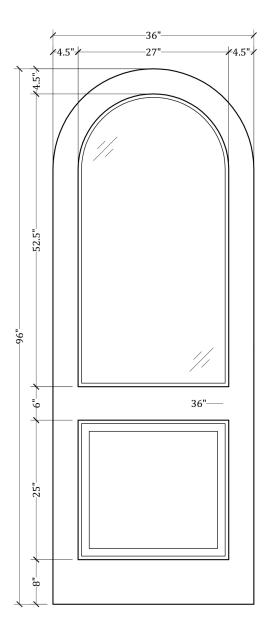


Layout 2050.4 Full Lite/One Panel (Round Top/Round Glass)

Minimum Width Available is 16" for this Layout

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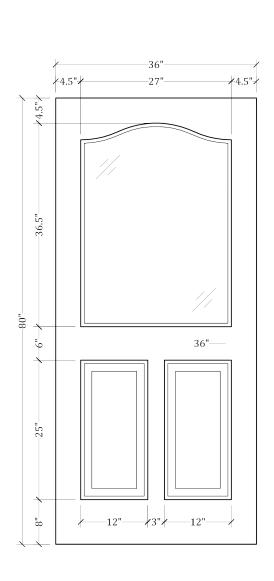


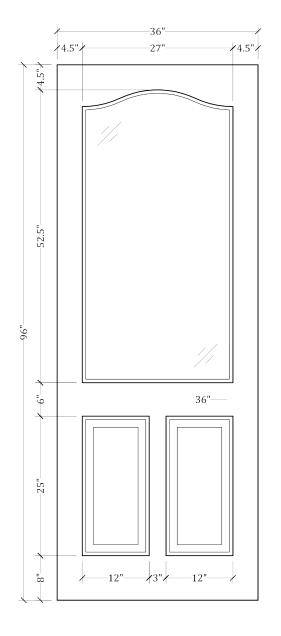


Layout 2070.5 Full Lite/ Two Panel (Square Top/French Curve Glass)

Minimum Width Available is 24" for this Layout

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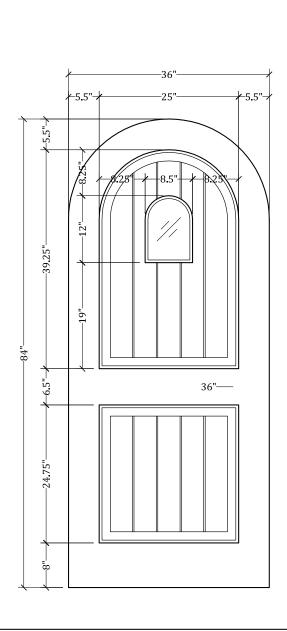


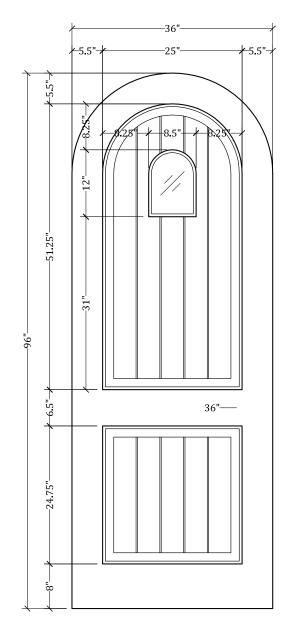


Layout 9202 Two Panel Round Top with V-Grooves and Full Glass Porthole

Our Distinctive Solutions Line is Fully Custom and Made to Order to Your Exact Specifications.

Distinctive Exterior Standard Stiles/Top Rail Are 5-1/2", But Can Be Altered.

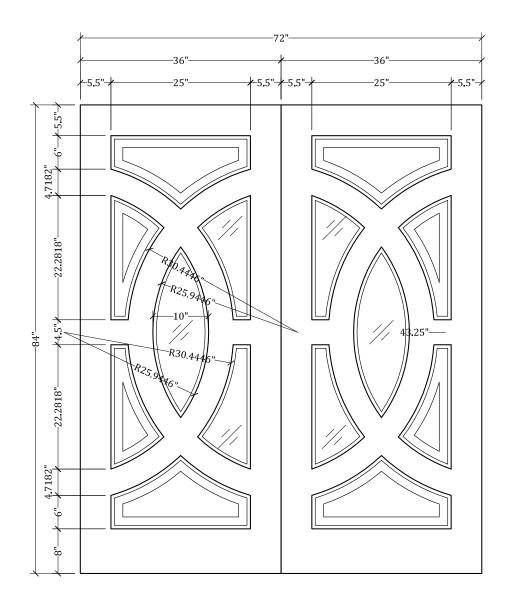




Layout 9270 Custom Three Individual Glass with Four Panel Double

Our Distinctive Solutions Line is Fully Custom and Made to Order to Your Exact Specifications.

Distinctive Exterior Standard Stiles/Top Rail Are 5-1/2", But Can Be Altered.

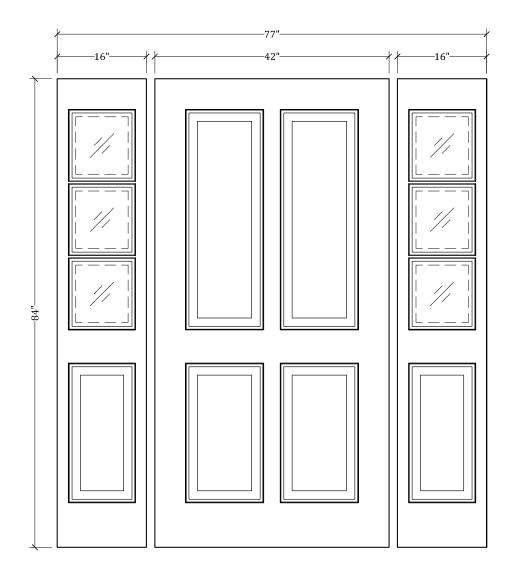


Multi-Unit Layout 1023

O

Our Distinctive Solutions Line is Fully Custom and Made to Order to Your Exact Specifications.

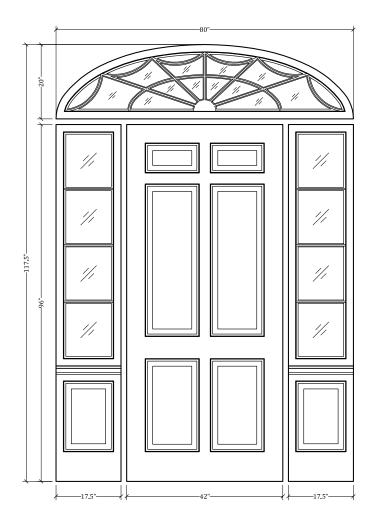
Distinctive Exterior Standard Stiles/Top Rail Are 5-1/2", But Can Be Altered.



Multi-Unit Layout 1051

Our Distinctive Solutions Line is Fully Custom and Made to Order to Your Exact Specifications.

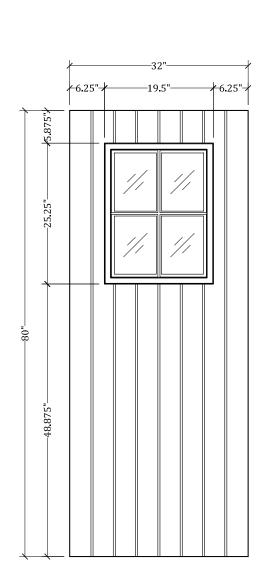
Distinctive Exterior Standard Stiles/Top Rail Are 5-1/2", But Can Be Altered.

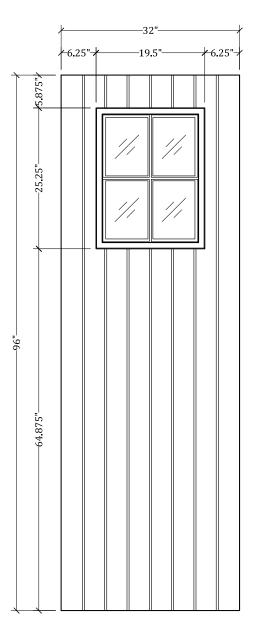


Layout 0032 Flush with V-Grooves and Full Glass Porthole (2w x 2h) with Kerf with 1" Offset Around Perimeter of Porthole

Our Distinctive Solutions Line is Fully Custom and Made to Order to Your Exact Specifications.

Distinctive Exterior Standard Stiles/Top Rail Are 5-1/2", But Can Be Altered.



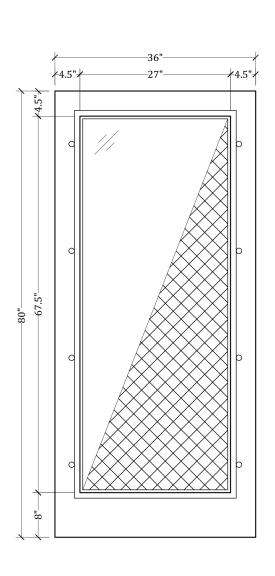


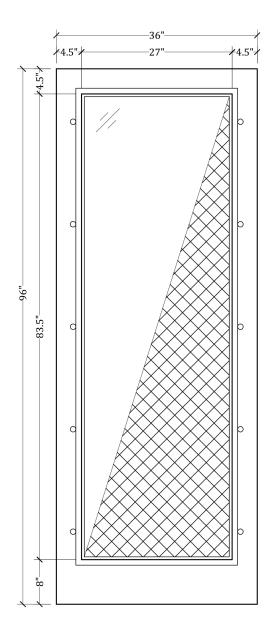
Layout 7000 Full view Screen/Storm (Square Top/Square Screen/Storm)

Minimum Width Available is 16" for this Layout

Please View Our Specification Section to View Our Sizing Parameters

for Our Classics Line.





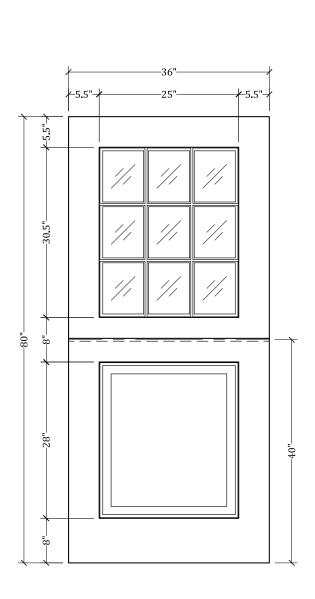


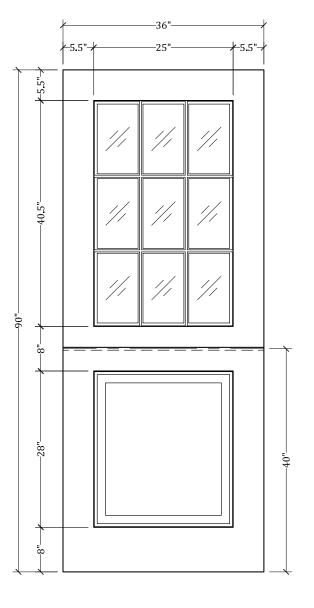
Layout 2050 Full Glass Over One Panel (3w x 3h) Dutch Door

3

Our Distinctive Solutions Line is Fully Custom and Made to Order to Your Exact Specifications.

Distinctive Exterior Standard Stiles/Top Rail Are 5-1/2", But Can Be Altered.



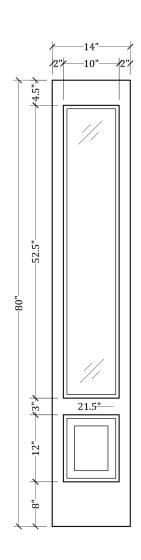


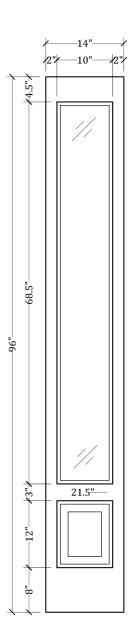


Layout 3010 Full Lite/One Panel (Square Top/Square Glass)

Minimum Width Available is 10" for this Layout

00







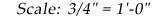
Sidelite Layouts D3213 & D3225

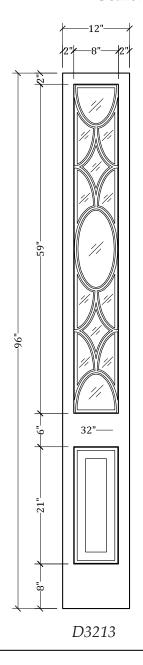
O

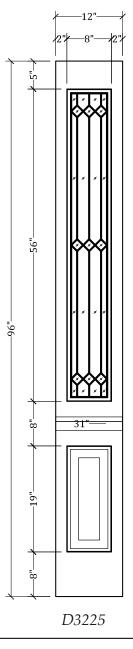
Our Distinctive Solutions Line is Fully Custom and Made to Order to Your Exact Specifications.

Distinctive Exterior Standard Stiles Are 2", Top Rail Can Be Altered. Exact Specifications May be limited Due to Design Requirements.

Scale: 3/4" = 1'-0"





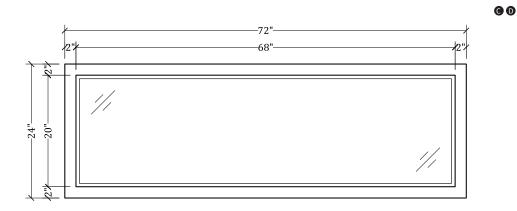


Transom Layout C/D4010 & D4011

Our Distinctive Solutions Line is Fully Custom and Made to Order to Your Exact Specifications.

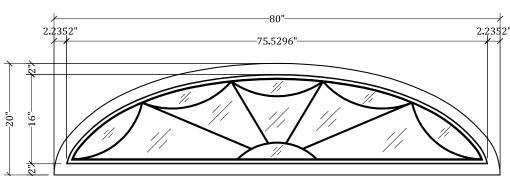
Distinctive Exterior Standard Stiles & Rails Are 2", But Can Be Altered. Exact Specifications May be limited Due to Design Requirements.

> Scale: 3/4" = 1'-0" C4010 / D4010



Scale: 3/4" = 1'-0" D4011





PROFILES + SPECIALTY APPLICATIONS

Custom Cutter Guidelines58	Fire Doors Spec Sheet
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CUSTOM CUTTER GUIDELINES

Cope/Sticking Cutters:

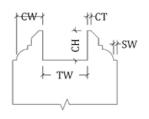
- 1) Cope height (CH) cannot exceed 3/4" overall (copes with a cope height over 3/4" will require a new head, which will increase price)
- 2) Cope width (CW) does not play a big role as long as the shoulder width (SW) and the cope tip (CT) meet the limitations. Shoulder Width (SW) = 1/8" Min. Cope Tip (CT) = 1/16" Min.
- 3) Cope width and tongue width (TW) need to be considered when the panel raise is chosen. The panel cannot extend past the face of the door.

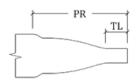
Panel Raise Cutters:

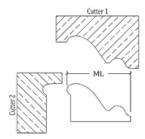
Panel raise (PR) is the total distance from edge of panel to the shoulder of the profile (this includes the tongue length (TL)). The maximum panel raise for our standard heads is 1.875" in length, after that we have to use larger heads that then have a maximum overall length of 2.5" (including the tongue length).

Molding Cutters:

Maximum molding length (ML) is 8". Muntin cutters will fall into the realm of molding cutters. Depending on the application of the molding, a cutter may not solve all the obstacles faced when selecting a custom profile. If the door has any kind of arch/ellipse/circular design, the molder can't always make those rotations.





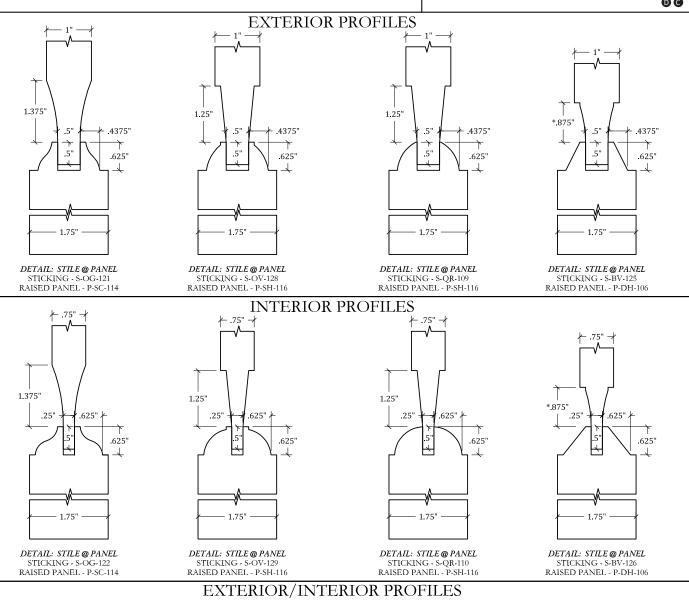


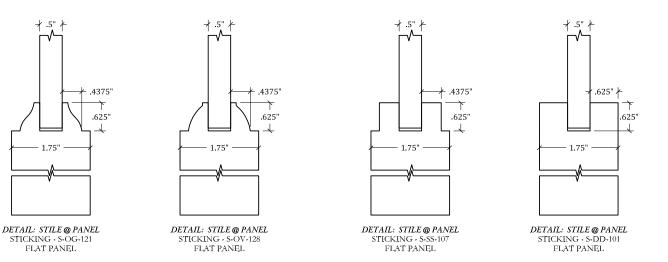
58



Common Classic & Distinctive Panel Profiles Scale: HALF

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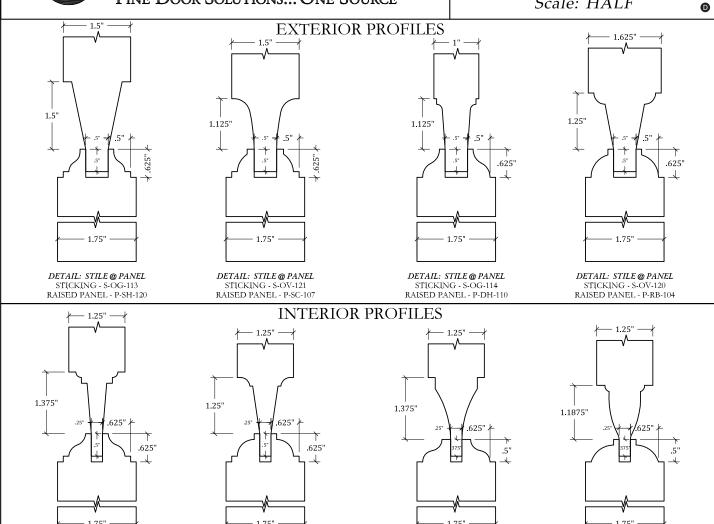


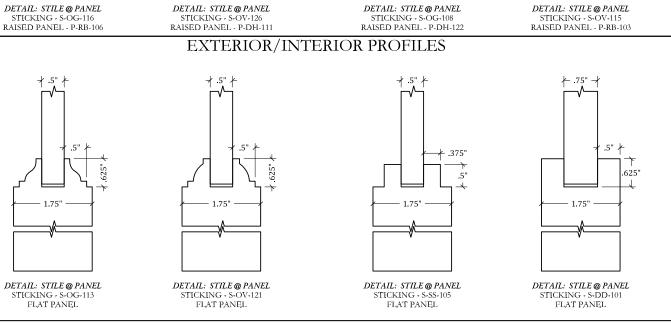
To view panel and door construction, please reference page 12.

UPSTATE DOOR FINE DOOR SOLUTIONS... ONE SOURCE

Common Distinctive Panel Profiles

Scale: HALF





DETAIL: STILE @ PANEL

DETAIL: STILE @ PANEL

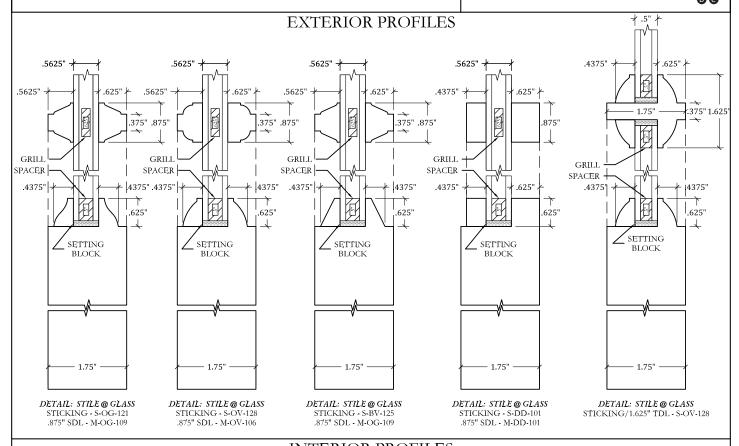
To view panel and door construction, please reference page 12.

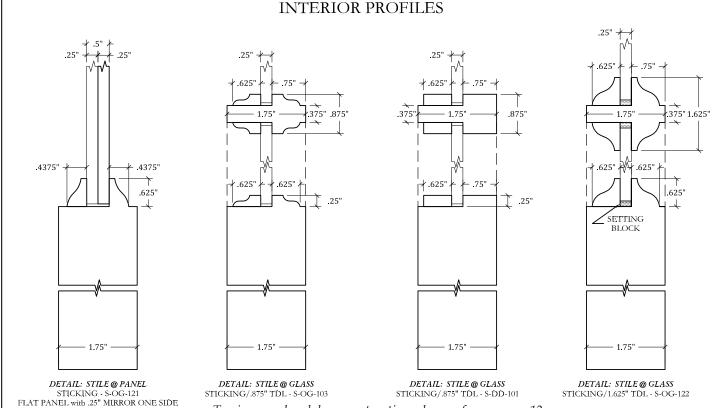
DETAIL: STILE @ PANEL



Common Classic & Distinctive Glass Profiles Scale: HALF

 $\mathbf{A}LF$





To view panel and door construction, please reference page 12.

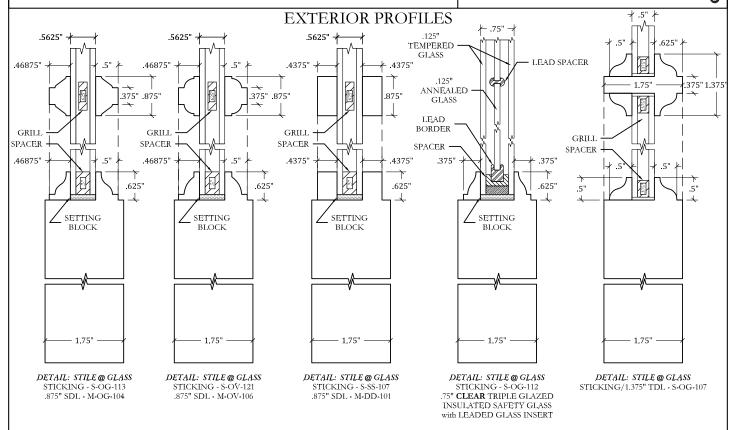
UPSTATE DOOR

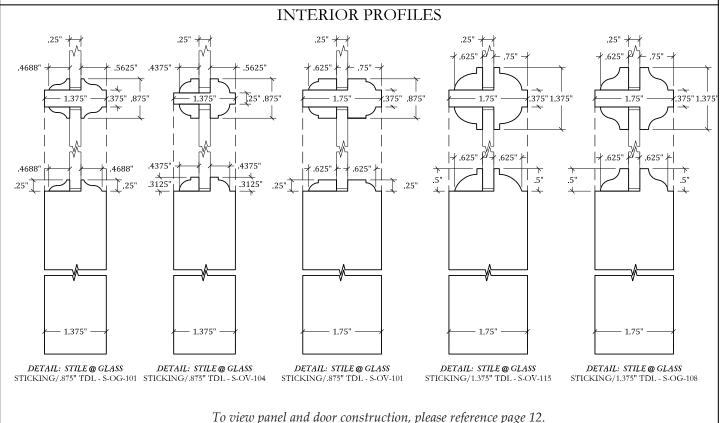
FINE DOOR SOLUTIONS... ONE SOURCE

Common Distinctive Glass Profiles

Scale: HALF

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=		

UPSTATE DOOR

SDL C	ptions
Scale:	HALF

BC - Bead/Cove	CB - Cove/Bead	OB - Ogee/Bead	PM-Panel Molding
BD - Bead	CU - Custom	I()(+ - ()gee	QR-Quarter Round SQ - Square
BV - Bevel	CV - Cove	OV - Ovolo	TS - Torne

	Fine Door S	Solutions C	ONE SOURCE	BD - Bead	CU - Custom OG - O	SQ - Square
M-OG-101	M-OG-102	M-OG-103	M-OG-104	BV - Bevel M-OG-105	CV - Cove OV - O M-OG-106	10 10100
34"	is	in	♣ .375" 	15 E. 375" 	.3125" + + + + + + + + + + + + + + + + + + +	7 .5"
M-OG-108	M-OG-109	M-OG-110	M-OG-111	M-OG-112	M-OG-113	M-OG-114
*52 375" 	★ ③	\$575° \$275° \$4.875°	.375"	375"	↑.625" ∤ ἷη ↓ 1.125" →	1.375" — 1.375" — 1.375"
M-OV-101	M-OV-102	M-OV-103	M-OV-104	M-OV-105	M-OV-106 ★ ©	M-OV-107
32" 	1.685" k	375" 157 157 157 157 157 157 157 157	".52	.375" .575" .875" →		† .5" † i.c. 1" — }
M-OV-109	M-OV-110	M-OV-111	M-OV-112	M-OV-113	M-BV-101	M-BV-102
1.125" → 1.125" →	.4375" 	375" 	↑.625" ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	375" 1.375" —	34" 	*:34" *:29 *:4.68" }
M-BV-103	M-BV-104	M-BV-105	M-BV-106	M-BV-107	M-BV-108	M-BV-109
\$43.5" *	.3125" 	.375"	**.375" **.875" →	375" 1529 1875" →	\$52 99. \$2.375" \$\darksim .375"	.375"
M-BV-110	M-BV-111	M-BV-112	M-BV-113	M-BV-114	M-BV-115	1
1.33" 1.52 1.52 1.9" →	₹ .375" ξι. 1" → }	75" 75" 75" 75" 75" 75" 75" 75" 75" 75" 75" 75" 75" 75"	↑ .5" ∤ 1.57° ∤ 1.125° →	↑.625" \$\frac{1}{50}\$ \$\frac{1}	.3125" + + + + + + + + + + + + + + + + + + +	1.375"
M-DD-101 ★ ● **55		structural in they do no the glass in	e doweled to add ntegrity, ensuring ot lift away from changing weather nditions.	differer discuss	ng for something nt? Contact us to other options, or your own design!	•

All Options Offered Only in the Distinctive Line Unless Otherwise Noted

GLASS OPTIONS

Types of Glass:

Laminated glass is a safety rated glass. It is two pieces of glass pressed together with a film in between. If broken, the glass will crack but stays in one piece; the shards will not fall out. Additional benefits include improved UV and sound control.

Tempered glass is also a safety rated glass. If broken, the shards will fall but will not have sharp edges.

Note: Safety glass should be used on all doors, sidelites, or transoms to reduce injury should the glass break.

Annealed glass, or "ordinary" glass, is not safety rated. If it breaks, it will cut into shards with extremely sharp edges. Upstate Door typically will not use annealed glass on its own.

Types of Mirror:

Safety Mirror is our standard type of mirror with a safety backing. Mirrors are ideal for interior applications, especially in a bathroom or on a closet door.

Antique Mirror also has a safety backing but has a design imprinted. Contact your representative to see the types of mirror available!

Beveled options are available on clear glass or mirror!

Types of Units:



Monolithic: A single sheet of glass.



Insulated Glass Units: IG units are designed to keep buildings/homes warmer in the winter and cooler in the summer. Two or more pieces of glass are spaced apart and sealed to form a single unit with air in between each piece. Heat and sound transfer are reduced.



Triple Glazed: Three pieces of glass are spaced apart and sealed to form a single unit with air in between each piece. The outside pieces are created of safety glass and the inside piece is often a decorative piece. This decorative piece could be annealed glass, stained glass, decorative glass, or other types. Limitations may apply.

Glass Options:

- Acid Etched
- Clear with Beveled Edge
- Clear
 - Low E
 - Argon
- Heavy Restoration
- Medium Restoration
- Light Restoration
- Mirror
- Rain
- Sandblasted
- White Laminated

Decorative Glass Options:

- Antique Mirror
- Aquatex
- Flemish
- Glue Chip
- Rain
- Sandblasted

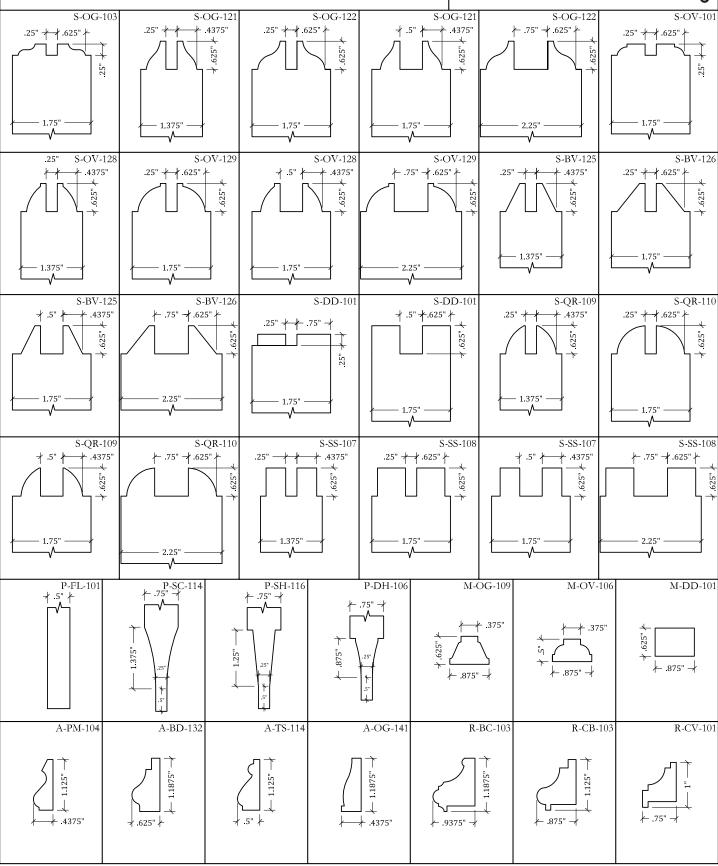
- Seedy
- Thin Reeded
- Water
- Wide Reeded
- Winter Lake
- Leaded

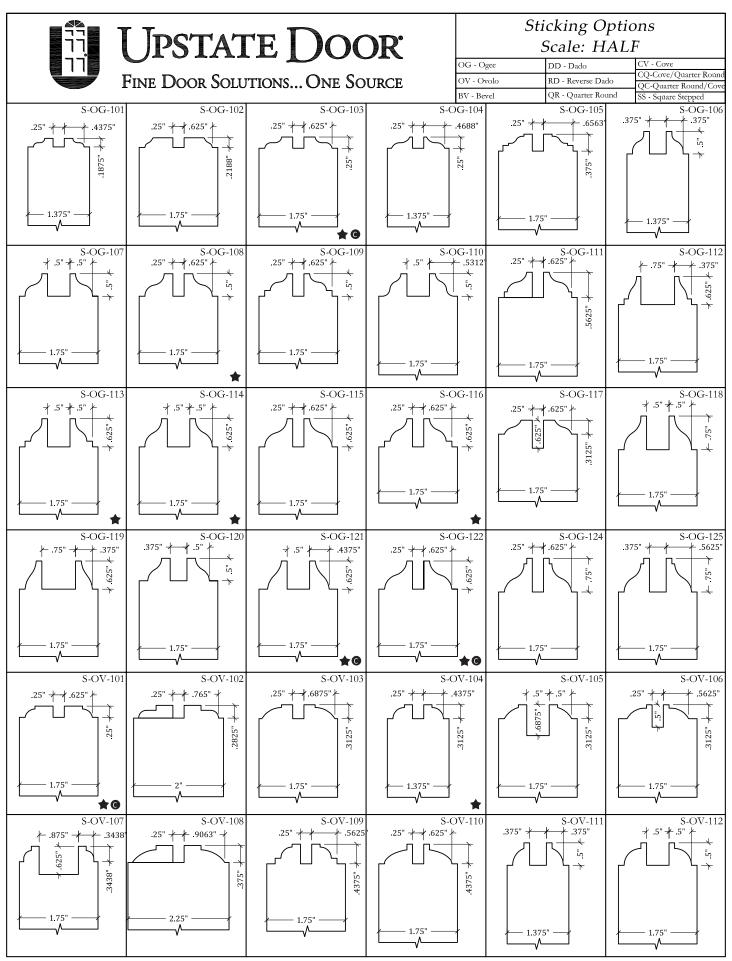
Size restrictions may apply. Please see our website for full color glass images!

UPSTATE DOOR FINE DOOR SOLUTIONS... ONE SOURCE

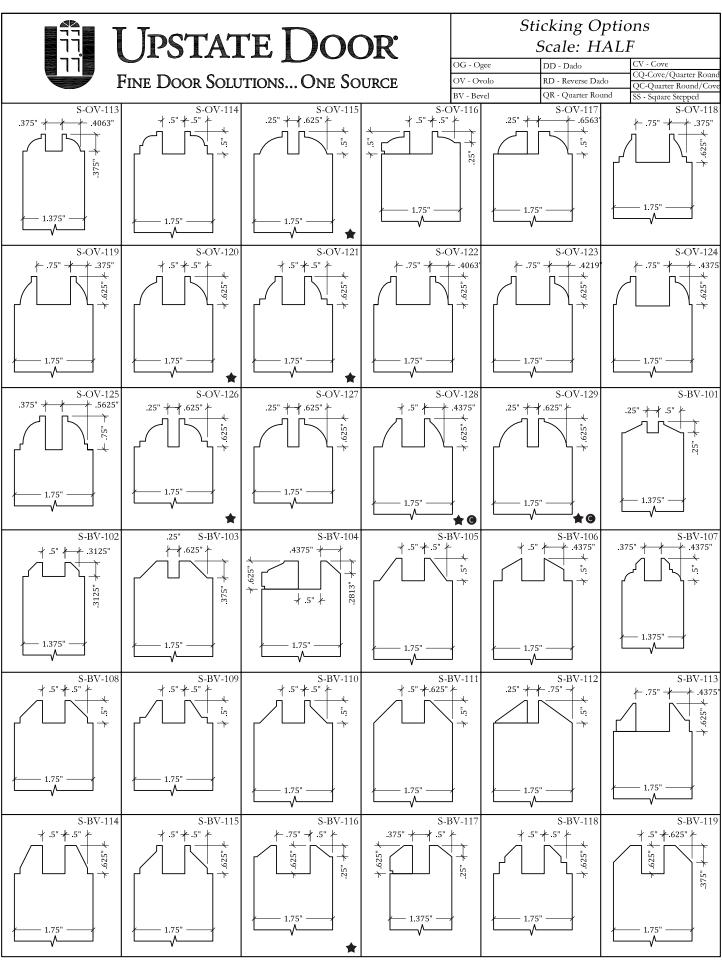
Classic Line Profile **Options**



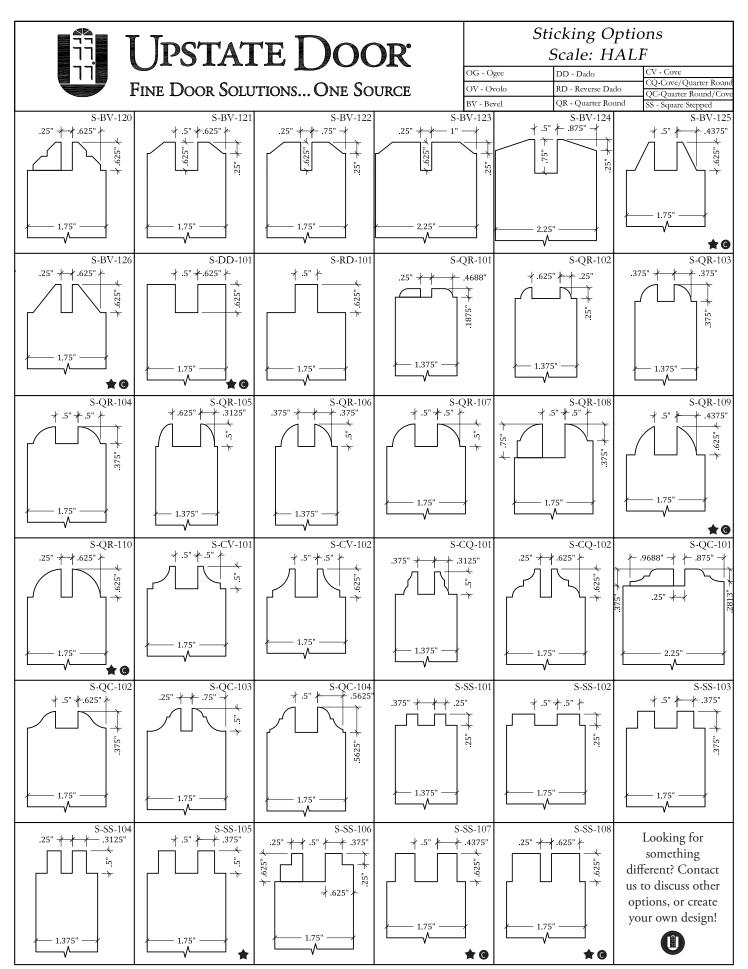




All Options Offered Only in the Distinctive Line Unless Otherwise Noted



All Options Only Offered in the Distinctive Line Unless Otherwise Noted



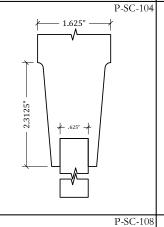
All Options Offered Only in the Distinctive Line Unless Otherwise Noted

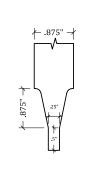
P-SC-111

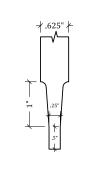
P-SC-105

P-SC-109

P-SC-113

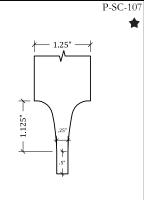


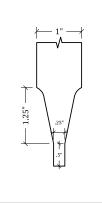


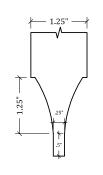


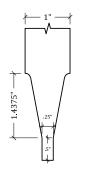
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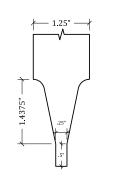
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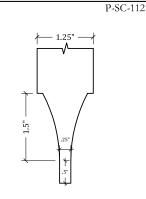


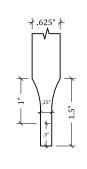


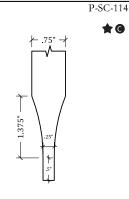








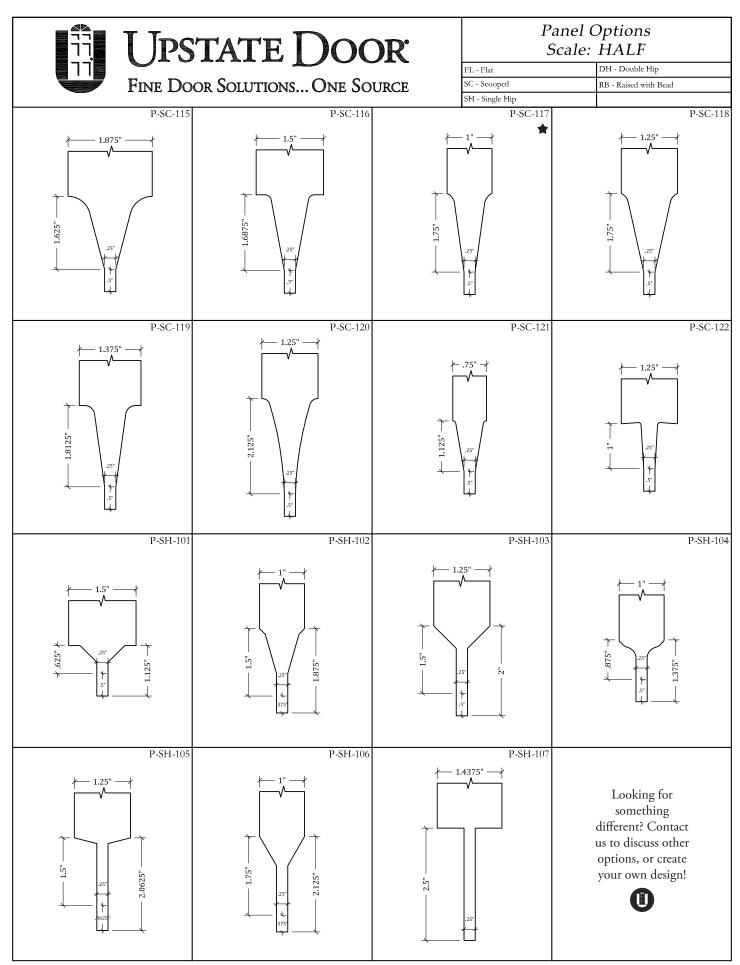




Looking for something different? Contact us to discuss other options, or create your own design!



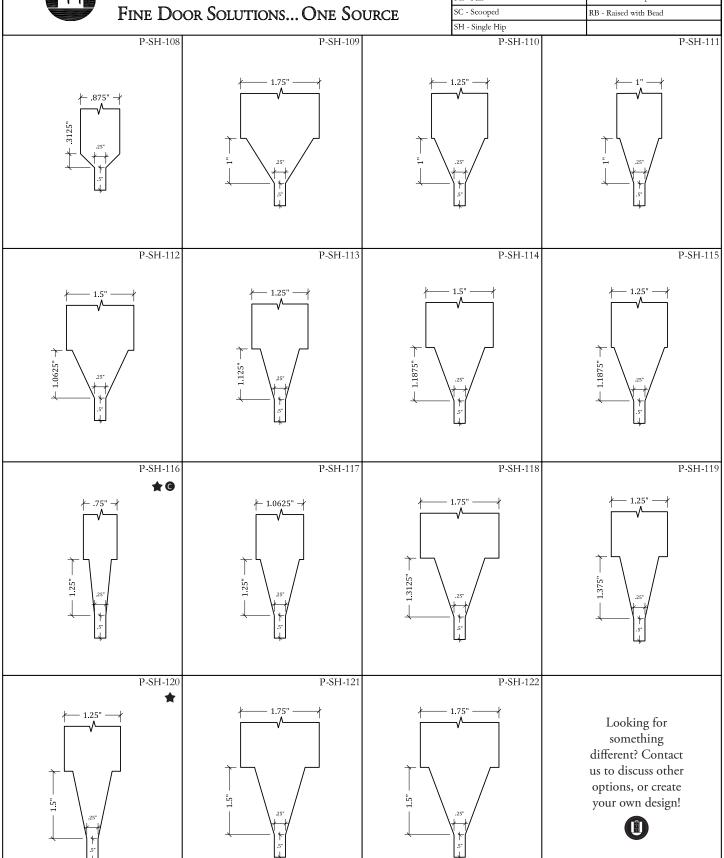
All Options Only Offered in the Distinctive Line Unless Otherwise Noted



All Options Offered Only in the Distinctive Line Unless Otherwise Noted

Panel Options
Scale: ĤALF

FL - Flat	DH - Double Hip	
SC - Scooped	RB - Raised with Bead	



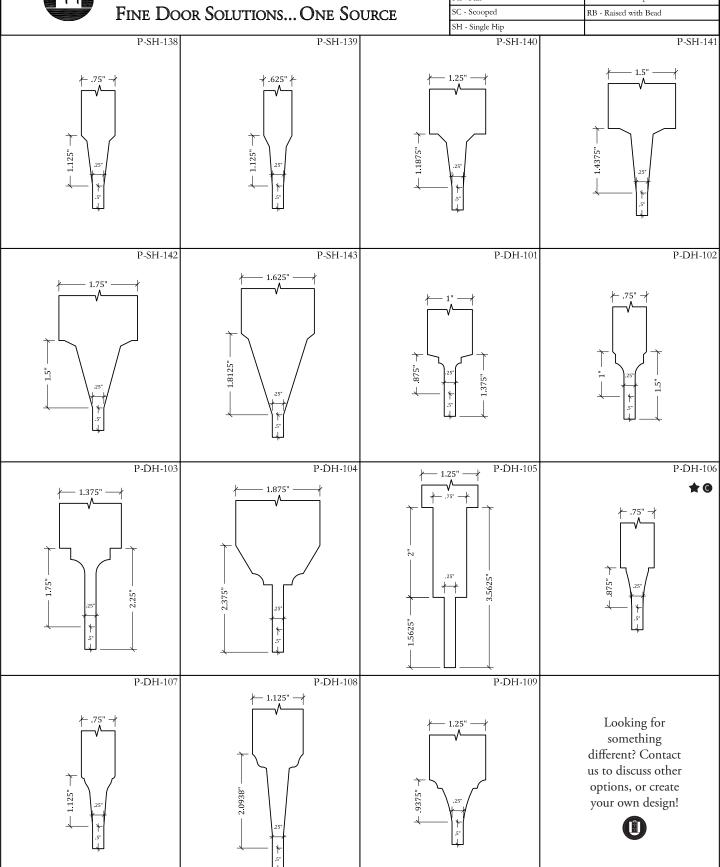
All Options Only Offered in the Distinctive Line Unless Otherwise Noted

UPSTATE DOOR			Panel Options Scale: HALF	
	or Solutions One So	FL - Flat	DH - Double Hip RB - Raised with Bead	
P-SH-123	P-SH-124		SH-125 P-SH-126	
1.375"	1.875" 875" 875" .57	1.625"	1.5"	
P-SH-127	P-SH-128	P- 1.25" 1.25" 1.25"	P-SH-130	
1.5" P-SH-131	P-SH-132	1.375"	SH-133 P-SH-134	
P-SH-135	P-SH-136	P-	Looking for something different? Contact us to discuss other options, or create your own design!	

All Options Offered Only in the Distinctive Line Unless Otherwise Noted

Panel Options Scale: ĤALF

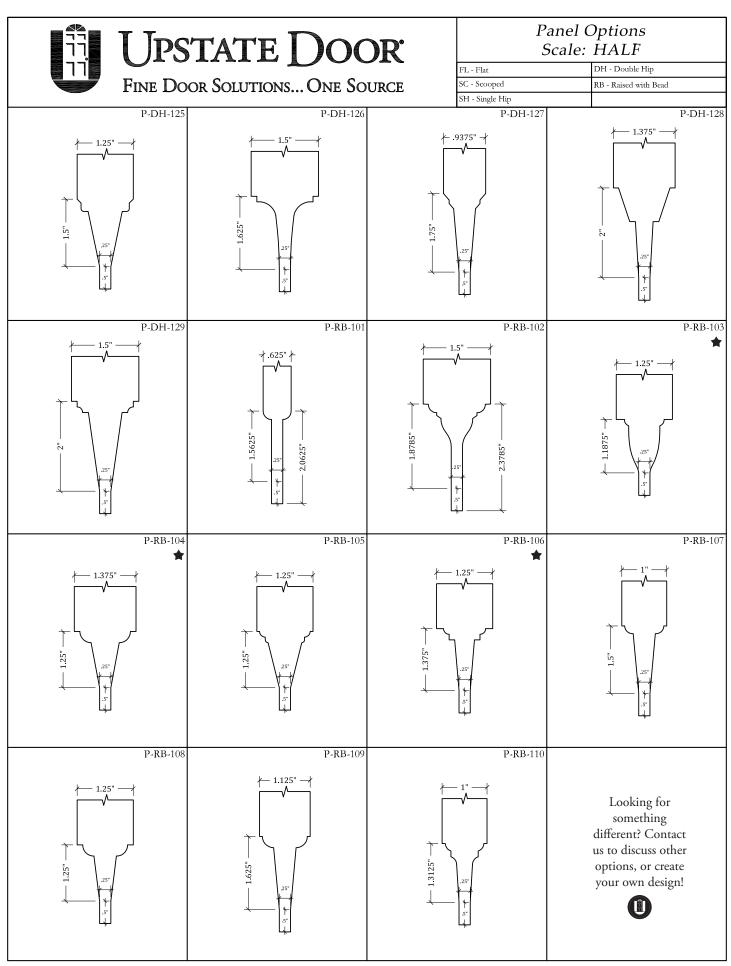
DH - Double Hip FL - Flat SC - Scooped RB - Raised with Bead



All Options Only Offered in the Distinctive Line Unless Otherwise Noted

ii Ups	TATE DOO	OR'	F	Panel Options Scale: HALF
	or Solutions One So	URCE	FL - Flat SC - Scooped	DH - Double Hip RB - Raised with Bead
P-DH-110	P-DH-111	2	6H - Single Hip P-DH-112	P-DH-113
* .75" + .5"	1.25"	1.625"	25"	1" 18872
P-DH-114	P-DH-115		P-DH-116	P-DH-117
1.5"	** .875" \\ \(\begin{align*} \left\ .875" \\ \\ \\ .55 \\ \\ .55 \\ \\ .55 \\ \\ .55 \\ \\ .57	+	75" → 225' → 1.5" → 1.5	1.1875" →
P-DH-118	P - DH-119		P-DH-120	P-DH-121
1.375"	25'	← 1.1875" →	75"	1.375"
P-DH-122 1.25" — 1.2	P-DH-123	4375" —	P-DH-124	Looking for something different? Contact us to discuss other options, or create your own design!

All Options Offered Only in the Distinctive Line Unless Otherwise Noted

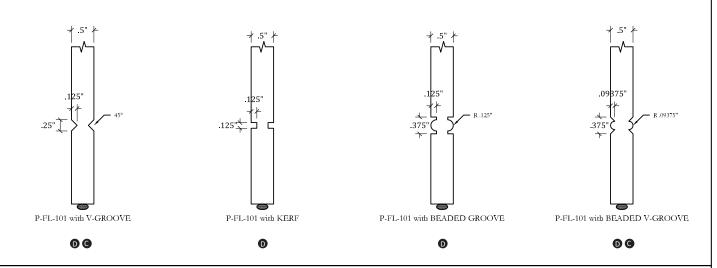


All Options Only Offered in the Distinctive Line Unless Otherwise Noted

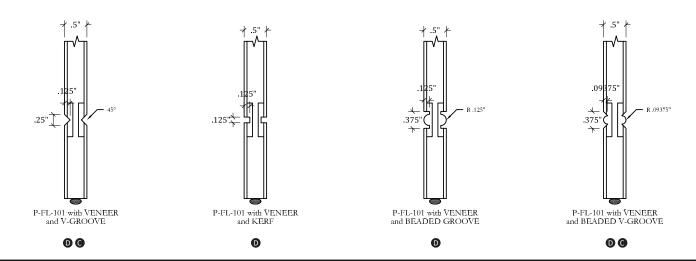


Specialty Panel Options Scale: HALF

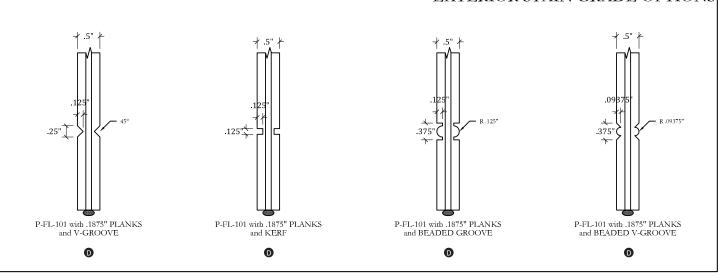




INTERIOR STAIN GRADE OPTIONS



EXTERIOR STAIN GRADE OPTIONS





UPSTATE DOOR

Applied Molding Options Scale: HALF

	BC - Bead/Cove	CB - Cove/Bead	OB - Ogee/Bead	PM-Panel Molding
	BD - Bead	CU - Custom	OG - Ogee	QR-Quarter Round SQ - Square
	BV - Bevel	CV - Cove	OV - Ovolo	TS - Torus
5	A-BC	C-106	A-BC-107	A-BC-108

	THE DOOR BOLD HOLDS CIVE BOOKEE					Custom OG - Ogee	QR-Quarter Round SQ - Square
A-BC-101	A-BC-102	A-BC-103	A-BC-104	A-BC-105	BV - Bevel CV - 0 A-BC-106	Cove OV - Ovolo A-BC-107	TS - Torus A-BC-108
.4375"	* .5" \	.4375"	*	1.125.	5625"	1325.	.625" *
A-BC-109	A-BC-110 A-BC-110 ↓ .75" →	A-BC-111	A-BD-101	A-BD-102	A-BD-103	A-BD-104	A-BD-105
A-BD-106	A-BD-107	A-BD-108	A-BD-109	A-BD-110	A-BD-111	A-BD-112	A-BD-113
₹.6875" ∤ ½. £.	*S." *	".55"	→ .8438" → .8438" →548.	.375"	∑ to	.4375"	, 29262.
A-BD-114	A-BD-115	A-BD-116	A-BD-117	A-BD-118	A-BD-119	A-BD-120	A-BD-121
7.625" \(\frac{1}{2} \).625" \(\frac{1}{2} \).625"	* .525.* * * .4.625.* * * .4.625.	.5312"		→ .5" }	7.625" k	*5".	.75" →
A-BD-122	A-BD-123	A-BD-124 ↑	A-BD-125	A-BD-126	A-BD-127	A-BD-128	A-BD-129
A-BD-130	875" →		- √.6875" / -	- 9375" →	₹26 £4. } } .375"		* .5.2.5. * *
A-BV-104		A-BV-106	A-BV-107	A-BV-108	A-BV-109	A-BV-110	A-BV-111
\$ 5.5 ° 5.5	.6875"	∑ 15. 15. 14. 375"	₹ .625" 	₹.625" k	+ .6875" +	.75" →	** ** ** ** ** ** ** ** ** ** ** ** **

All Options Offered Only in the Distinctive Line Unless Otherwise Noted

	TDC		d Molding C Scale: HALF				
					BC - Bead/Cove CB - C	Cove/Bead OB - Ogee/I	
A BV 440					BV - Bevel CV - C	Cove OV - Ovolo	SQ - Square TS - Torus
A-BV-112	A-BV-113	A-BV-114	A-BV-115	A-BV-116	A-BV-117	A-BV-118	A-BV-119
A-BV-120	A-BV-121	A-BV-122	A-BV-123 52 1	A-BV-124	A-BV-125	A-BV-126	A-BV-127 1.0938" →
A-BV-128	A-BV-129	A-BV-130	A-BV-131	A-BV-132	A-BV-133	A-BV-134	A-BV-135
A-BV-136	A-BV-137 ↓ 52 ↓ .875" →	A-BV-138	A-BV-139	A-BV-140	A-BV-141	A-CB-101	A-CB-102
A-CB-103	A-CB-104	A-CB-105	A-CB-106	A-CB-107	A-CB-108	A-CB-109	A-CB-110
A-CB-111	A-CB-112	A-CB-113	A-CB-114	A-CB-115	A-CB-116	A-CB-117	A-CB-118
A-CB-119	A-CB-120 ↑	A-CB-121	A-CB-122	A-CB-123	A-CB-124	A-CB-125	A-CB-126
	411.0	tions Only Off	11 d D.		1 0.1	37 . 1	



Applied Molding Options Scale: HALF

Croini Door					_	Cove/Bead OB - Ogee/I	
	FINE DO	OR SOLUTION		Custom OG - Ogee	QR-Quarter Round		
			BV - Bevel CV -		SQ - Square TS - Torus		
A-CB-127	A-CB-128	A-CB-129	A-CB-130	A-CB-131	A-CB-132	A-CB-133	A-CB-134
* 1.0022	5.1.125" + + 1.125" +	1.125"	**************************************	7.625.	-6875" +		, s.
A-CB-135	A-CB-136	A-CB-137	A-CB-138	A-CB-139	A-CB-140	A-CB-141	A-CB-142
7.625" *	7.75" -	*.625" 	± 25.1 75" →	8125" +	8125" +	8438" +	*5271
A-CB-143	A-CB-144	A-CB-145	A-CB-146	A-CB-147	A-CB-148	A-CB-149	A-CB-150
A-CB-151	A-CB-152	A-CB-153	A-CB-154	A-CB-155	A-CB-156	1.125"	A-CU-101
A-CU-102	A-CU-103	A-CU-104	A-CU-105	A-CU-106	A-CU-107	A-CU-108	A-CU-109
A-CU-110	A-CU-1111	A-CU-112 \$\frac{1}{52} \\ \frac{1}{52} \\ \f	A-CU-113	A-CU-114	A-CU-115	A-CU-116	A-CU-117
A-CU-118	A-CU-119	A-CU-120	A-CU-121	A-CU-122	A-CU-123	A-CU-124	A-CU-125

All Options Offered Only in the Distinctive Line Unless Otherwise Noted

UPSTATE DOOR						d Molding C Scale: HALF	
					BC - Bead/Cove CB - C	Cove/Bead OB - Ogee/F	Bead PM-Panel Molding QR-Quarter Round
A-CU-126	A-CU-127	A-CU-128	A-CU-129	A-CU-130	BV - Bevel CV - 0 A-CU-131		SQ - Square TS - Torus A-CU-133
\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	\$.625" \(\right\)	*.5." *	.5625"	- 875 1.4335	1,4375	* .5." *	.625"
A-CU-134 ↓ 5: 1 7: 1 8125"	A-CU-135 ↓ 5:1 ↓ .875" →	A-CU-136	A-CU-137	A-CU-138	A-CU-139	A-CU-140	A-CU-141
A-CU-142	A-CU-143	A-CU-144 15 17 17 17 17 17 17 17	A-CU-145	A-CU-146	A-CU-147 ↓ S. C. T. T. 1.0625" →	A-CU-148	A-CU-149
A-CU-150	A-CU-151	A-CV-101 is is is is is is is is is is	A-CV-102	A-ÇV-103	A-CV-104	A-CV-105	A-CV-106
A-CV-107	A-CV-108	A-CV-109	A-CV-110	A-CV-111	A-CV-112	A-CV-113	A-CV-114
A-CV-115 \$51 \$57 \$\$\delta\$	A-OB-101	A-OB-102	A-OB-103	A-OB-104	A-OB-105	A-OB-106	A-OB-107
A-OB-108	A-OB-109	A-OB-110	A-OG-101	A-QG-102	A-OG-103	A-OG-104	A-OG-105
	411.0	tions Only Off	11 11 51		1 0.1	37 . 1	

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Upstate Door

Applied Molding Options Scale: HALF

BC - Bead/Cove	CB - Cove/Bead	OB - Ogee/Bead	PM-Panel Molding
BD - Bead	CU - Custom	I ()(+ - ()oee	QR-Quarter Round
		ou ogu	SQ - Square
BV - Bevel	CV - Cove	OV - Ovolo	TC Tomas

			Cove/Bead OB - Ogee/I	Bead PM-Panel Molding QR-Quarter Round			
	FINE DO	OR SOLUTION	isOne So	URCE		Custom OG - Ogee Cove OV - Ovolo	SQ - Square TS - Torus
A-OG-106	A-OG-107	A-OG-108	A-OG-109	A-OG-110			A-OG-113
.5625"			.8125" }	375"	.375"	.4375"	*.52.89° \
A-OG-114	A-OG-115	A-OG-116	A-OG-117	A-OG-118	A-OG-120	A-OG-121	A-OG-122
.5625"	4063"	* .5" *	** .5." *\	₹.625"¢	.5625"	* * * * * * * * * * * * * * * * * * *	* * * * * * * * * * * * * * * * * * *
A-OG-123	A-OG-124	A-OG-125	A-OG-126	A-OG-127	A-OG-128	A-OG-129	A-OG-130
+ 5.5" + + 5.82.4	.5" \	.5625"	+ .625" +	+.6875" *	₹ 3125°	375"	
A-OG-131	A-OG-132	A-OG-133	A-OG-134	A-OG-135	A-OG-136	A-OG-137	A-OG-138
.4375"	₹.625" ₺	375"	.4063"	5625"	.5625"	.5625"	↑.6875" ↑.00625"
A-OG-139	A-OG-140	A-OG-141	A-OG-142	A-OG-143	A-OG-144	A-OG-145	A-OG-146
A-OG-147	A-OG-148	A-OG-149	A-OG-150	A-OG-151	A-OG-152	A-OG-153	A-OG-154
A-OG-155	A-OG-156	A-OG-157	A-OG-158	A-OG-159	A-OG-160	A-OG-161	A-OG-162

All Options Offered Only in the Distinctive Line Unless Otherwise Noted

	TDC	TATE	Doc	JD.		d Molding (Scale: HALI	_
<u>י</u> וֹדִי	FINE DO	BC - Bead/Cove CB - C	Cove/Bead OB - Ogee/I				
A-OG-163	A-OG-164	A-OG-165	A-OG-167	A-OG-168	BV - Bevel CV - 0 A-QG-169	A-OG-170 A-OG-170	TS - Torus A-OG-171
A-OG-172 152 173 173 173 174 175 175 175 175 175 175 175 175	A-OV-101	A-OV-102	A-OV-103	A-OV-104	A-OV-105	A-OV-106	A-OV-107
A-OV-108	A-OV-109	A-OV-110	A-PM-101	A-PM-102	A-PM-103	A-PM-104 	A-PM-105
A-PM-106	A-PM-107	A-PM-108	A-PM-109	A-PM-110	A-PM-1111	A-PM-112	A-PM-113
A-PM-114	A-PM-115	A-PM-116	A-PM-117	A-PM-118	A-QR-101	A-QR-102	A-QR-103
A-QR-104	A-QR-105	A-QR-106	A-QR-107	A-QR-108	A-QR-109	1.25" — 1.25"	A-SQ-102
A-SQ-103	A-SQ-104	A-SQ-105 A-SQ-105 ** \$2518 ** ** ** ** ** ** ** ** **	A-SQ-106	A-SQ-107	A-SQ-108	A-SQ-109	A-TS-101

UPSTATE DOOR
FINE DOOR SOLUTIONS ONE SOURCE

Applied Molding Options Scale: HALF

BC - Bead/Cove	CB - Cove/Bead	OD Ogee, Dead	PM-Panel Molding
BD - Bead	CU - Custom	I()(+ - ()gee	QR-Quarter Round SQ - Square
BV - Bevel	CV - Cove	OV - Ovolo	TS - Torus

77	Fine Door Solutions One Source					Cove/Bead OB - Ogee/I Custom OG - Ogee Cove OV - Ovolo	Bead PM-Panel Molding QR-Quarter Round SQ - Square TS - Torus
A-TS-102	A-TS-103	A-TS-104	A-TS-105	A-TS-106	A-TS-107	A-TS-108	A-TS-109
A-TS-110	A-TS-111	A-TS-112	A-TS-113	A-TS-114	A-TS-115	A-TS-116	A-TS-117
A-TS-118	A-TS-119	A-TS-120	A-TS-121	A-TS-122	A-TS-123	A-TS-124	A-TS-125
A-TS-126	A-TS-127	A-TS-128	A-TS-129	A-TS-130	A-TS-131	A-TS-132	A-TS-133
A-TS-134	A-TS-135	A-TS-136	A-TS-137	A-TS-138	A-TS-139	A-TS-140	A-TS-141
A-TS-142	A-TS-143	A-TS-144	A-TS-145	A-TS-146	A-TS-147	A-TS-148	A-TS-149
A-TS-150	A-TS-151 	A-TS-152	A-TS-153	M-TS-154 875" →		something differ s other options, o own design!	

All Options Offered Only in the Distinctive Line Unless Otherwise Noted

	UPST		Raised Molding Options Scale: HALF BC-Bead/Cove CB-Cove/Bead OB-Ogee/Bead OB-Ogee/Bead			
Fine Door Solutions One Source					CB - Cove/Bead CU - Custom	OG - Ogee
R-BC-101	R-BC-102	R-BC-103	R-BC-104	BV - Bevel R-BC-105	CV - Cove R-BC-106	TS - Torus R-BC-107
	9375"9375"	.9375" -	.3375"			- 1.0625" - 1.0625" - 1.0625"
R-BC-108	R-BC-109	R-BC-110	R-BC-111	R-BC-112	R-BC-113	R-BC-114
1.75"	1.0625"	.9375" -	1.0313" - 1.9375"	1.0625"	1.09375"	2.1875"
R-BC-115	R-BD-101	R-BD-102	R-BD-103	R-BD-104	R-BD-105	R-BD-106
1" - 5.1875"	.5625"	1"1722"	1.0625" -	.9375" -	.75" -	1.1875" -
R-BD-107	R-BD-108	R-BD-109	R-BD-110	R-BD-112	R-BD-113	R-BV-101
1.0625" -	± .8125" ★	1.0625"	1"1"	1.25"	1.125" —	9375"
R-BV-102	R-BV-103	R-BV-104	R-BV-105	R-CB-101	R-CB-102	R-CB-103
-75" -		1.8125	.9375" -	1.125"	.8125"	.8845"

All Options Only Offered in the Distinctive Line Unless Otherwise Noted

UPSTATE DOOR FINE DOOR SOLUTIONS... ONE SOURCE

Raised Molding Options Scale: HALF

				DO D 1/0	Scale. TIAI	
	En In Doon	Carrerance C	lun Counce	BC - Bead/Cove	CB - Cove/Bead	OB - Ogee/Bead OG - Ogee
	FINE DOOR	Solutions C	INE SOURCE	BD - Bead BV - Bevel	CU - Custom CV - Cove	TS - Torus
R-CB-104	R-CB-105	R-CB-106	R-CB-107	R-CB-108	R-CB-109	R-CB-110
1.25"	.9375"	.9375"	875"	.9375"	1.0625" -	.8125"
R-CB-111	R-CB-112	R-CB-113	R-CB-114	R-CB-115	R-CB-116	R-CB-117
	1.0938" -	75"	.875" -	.9375"	1.3125"	1.125"
R-CB-118	R-CB-119	R-CB-120	R-CU-101	R-CU-102	R-CU-103	R-CU-104
1.5"	1.1875"	1.5"	.5625"	* .8125" *		1.3125"
R-CU-105	R-CU-106	R-CU-107	R-CU-108	R-CU-109	R-CU-110	R-CU-111
R-CU-201	R-CU-203	R-CU-204	R-CU-205	R-CU-206	R-CU-207	R-CU-208

All Options Offered Only in the Distinctive Line Unless Otherwise Noted

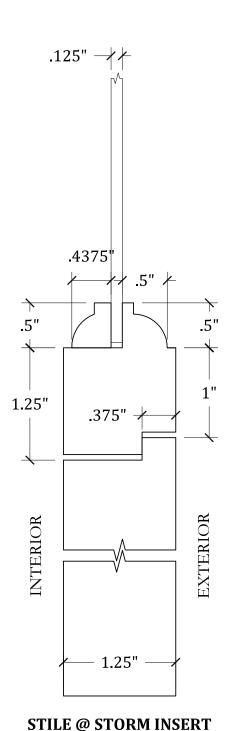
	I Inor			Rais	sed Molding	
UPSTATE DOOR					Scale: HA	LF OB - Ogee/Bead
	Fine Door S	SOLUTIONS C	NE SOURCE	BC - Bead/Cove BD - Bead	CU - Custom	OG - Ogee
R-CU-209	R-CU-210	R-CU-211	R-CV-101	BV - Bevel R-CV-102	CV - Cove R-CV-103	TS - Torus R-CV-104
7.625" *	2.75"	.8125" +	₹ .75" →	1" - 1"	1.4375"	16 C T T T T T T T T T T T T T T T T T T
R-OB-101	R-OB-102	R-OB-103	R-OB-104	R-OB-105	R-OB-106	R-OB-201
1.0625" -	1"375"	.8125" *	1.6875"	1.8125" }	1.0625" →	9375" -
R-OG-101	R-OG-102	R-OG-103	R-OG-104	R-OG-105	R-OG-106	R-OG-107
1"	.8125"	1.6875"	.5938"		- 625" - 1.52" - 1.52"	
R-OG-108	R-OG-109	R-OG-110	R-OG-111	R-OG-112	R-OG-113	R-OG-114
9378" -	75" -	75"	.9375" -	.8438" / .8438" /	875"	1,1,8125"
R-TS-101	R-TS-102	R-TS-103	R-TS-104	R-TS-105	R-TS-201	Looking for
.875"	.9375" -	.9375" -	7.75" - 1.8125°	.9375" -	₹.8125" ★	something different? Contact us to discuss other options, or create your own design!
				ina Unlace Othara		<u> </u>

All Options Only Offered in the Distinctive Line Unless Otherwise Noted

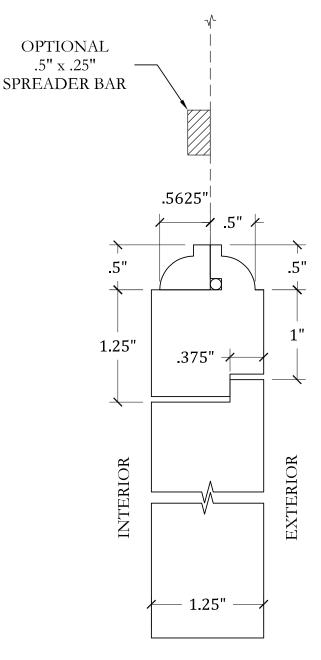
Screen/Storm Profile

Scale: FULL

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COPE - S-OV-112



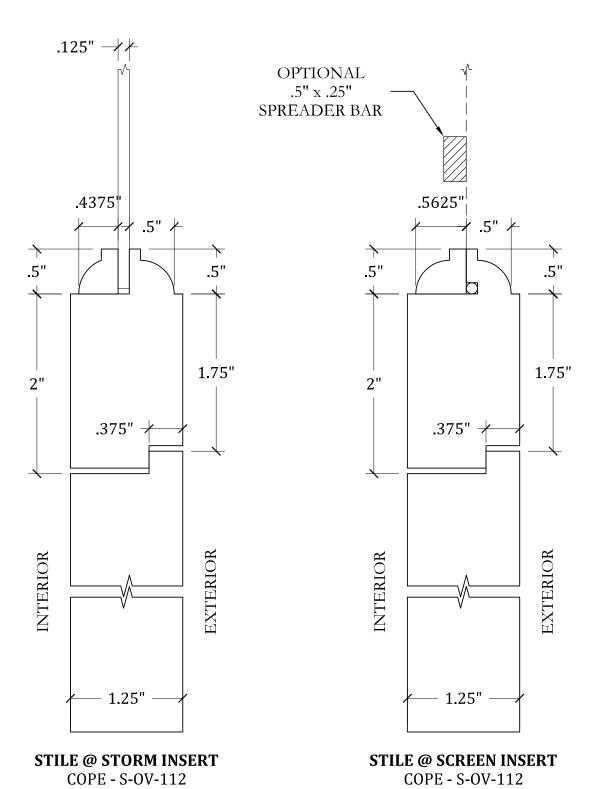
STILE @ SCREEN INSERT COPE - S-OV-112

For more assistance, please contact one of our customer service representatives 1-800-570-8283 sales@upstatedoor.com www.upstatedoor.com



Oversized Screen/Storm Profile

Scale: FULL



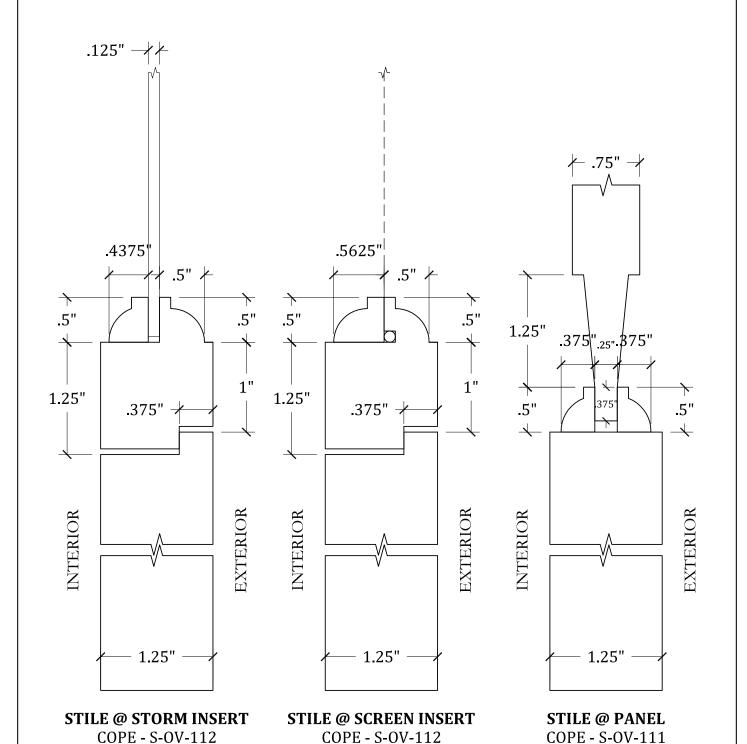
For more assistance, please contact one of our customer service representatives 1-800-570-8283 sales@upstatedoor.com www.upstatedoor.com



Screen/Storm over Panel Profile

Scale: FULL

00



For more assistance, please contact one of our customer service representatives 1-800-570-8283 sales@upstatedoor.com www.upstatedoor.com

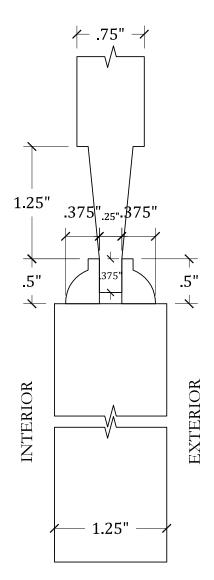
RAISED PANEL - P-SH-116



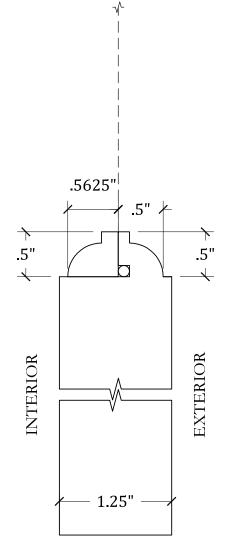
Screen and Screen over Panel Profile

Scale: FULL

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STILE @ PANEL COPE - S-OV-111 RAISED PANEL - P-SH-116



STILE @ SCREEN INSERT COPE - S-OV-112

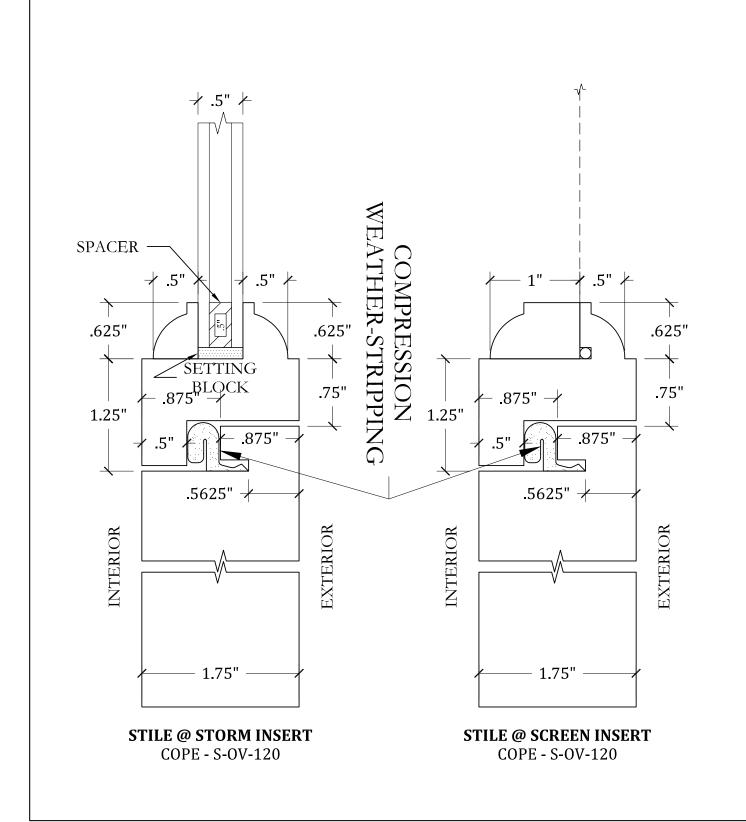
For more assistance, please contact one of our customer service representatives 1-800-570-8283 sales@upstatedoor.com www.upstatedoor.com



Screen/Storm Profile with Q-Lon

Scale: FULL

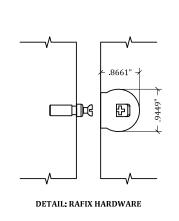
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UPSTATE DOOR FINE DOOR SOLUTIONS... ONE SOURCE

Screen/Storm Hardware Options

Scale: 3/8'' = 1'-0''



Scale: HALF UNDER 24" - 1 PAIR PER SIDE (4" FROM TOP & 4" FROM BOTTOM)

24" TO 37" - 1 PAIR PER SIDE (6" FROM TOP & 6" FROM BOTTOM)

37" TO 60" - 1-1/2 PAIR PER SIDE (6" FROM TOP & 6" FROM BOTTOM - EQUAL SPACING ON ALL OTHER)

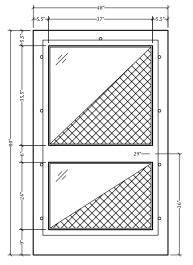
60" TO 76" - 2 PAIR PER SIDE (6" FROM TOP & 6" FROM BOTTOM EQUAL SPACING ON ALL OTHER)

76" TO 100" - 2-1/2 PAIR PER SIDE (6" FROM TOP & 6" FROM BOTTOM - EQUAL SPACING ON ALL OTHER)

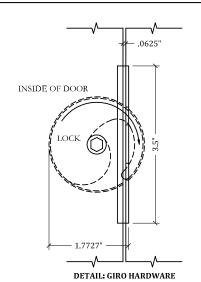
OVER 100" - 3 PAIR PER SIDE (6" FROM TOP & 6" FROM BOTTOM EQUAL SPACING ON ALL OTHER)

IDE (6"
TTOM ALL

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OVERSIZED OPTION - DOORS OVER 42" WIDE



UNDER 48" - 1 PAIR PER SIDE (6" FROM TOP & 6" FROM BOTTOM)

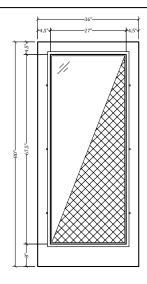
48" TO 60" - 1 PAIR PER SIDE (12" FROM TOP & 12" FROM BOTTOM)

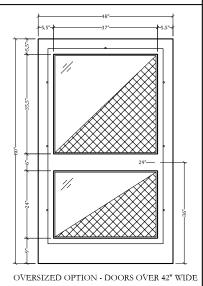
60" TO 96" - 1-1/2 PAIR PER SIDE (12" FROM TOP & 12" FROM BOTTOM - EQUAL SPACING ON ALL OTHER)

OVER 96" - 2 PAIR PER SIDE (12" FROM TOP & 12" FROM BOTTOM EQUAL SPACING ON ALL OTHER)

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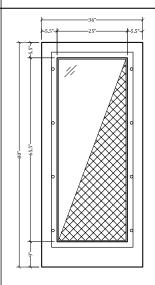


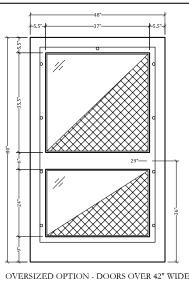


SAME AS THE RAFIX HARDWARE

1.375"

1.375"





DETAIL: TRADITIONAL SCREEN/STORM HARDWARE

FIRE DOORS SPEC SHEET

Door Construction Types:

- Category "A" 3 part construction (Door Skin/ FyreWerks Core/Door Skin) with an intumescent edge piece (this type doesn't require a secondary sealing system)
- (Double Doors must have Category A meeting tiles)
- Category "B" − 3 part construction (Door Skin/ FyreWerks Core/Door Skin) with no intumescent edge piece (this type does require a smoke seal weather stripping) or as a true stile & rail door with fire rated core in the panels only (20 minute applications only). Smoke seal weather stripping must be centered in thickness of door.

Stile & Rail Min. Dimensions:

20, 45 & 60 Minute Doors:

- Stiles = 4.25"
- Top Rail = 4.25"
- Bottom Rail = 6"

90 Minute Doors:

- Stiles = 5"
- Top Rail = 5"
- Bottom Rail = 8.25"

Maximum Door Sizes:

- **20, 45, 60 min** = 48" x 96" Single Door
 - o 42" x 96" Double Doors

(1.75" minimum door thickness)

- **90 min** = 48" x 96" Single Door (1.75" minimum door thickness)
- **90 min** = 36" x 108" or 42" x 96" Single (2.25" minimum door thickness)
 - Doubles NOT Allowed For 90 Min

Fire Jambs:

Maximum Jamb Opening Sizes:

- **20 min** = 48" x 108" Single Door Frame
 - o 96" x 108" Double Door Frame
- **45, 60 min** = 48" x 96" Single Door Frame
 - o 84" x 96" Double Door Frame*
- **90 min** = 48" x 96" Single Door Frame
 - Doubles NOT Allowed For 90 Min
- **90 min** = 36" x 108" or 42" x 96" Single
 - Doubles NOT Allowed For 90 Min

Jamb Depth:

All Ratings = 4.625" minimum

Jamb Thickness:

Minimum = .75"

Fire Rated Jamb Type Options:

Flat w/applied stop (standard) Single Rabbet, Double Rabbet, Flat w/applied "T" stop, Metal

(Door stop/rabbet depth for 20-60min must be at least .5". 90min must be .625")

Glass Options:

Max Glass Size:

- **20 min** = 30"w x 54"h (1296 in^2)
- **45 min** = 26"w x 48"h (1248 in^2)
- **60, 90 min** = 10"w x 25"h (100 in^2)

Must fall under both width x height maximum & in² maximum

Glass Installation:

- **20, 45 min** = Summit Fire Glazing Clips
- **60, 90 min** = All Metal Stamping Inc. Light Frame Kit #118

Glass cannot come within 5" of the edge of the door, or another machined opening e.g., a bore.

Operable Portholes/Speak-Easies are NOT allowed, however, the stamped metal glazing frame may be installed into a 1.75" min thick panel as long as the cutout is at least 2" from the edge of the panel.

Hardware Options:

- Hinge Quantity (applies to all hinge types)
 - o 1 Pair = 0"-60" height
 - 1.5 Pair = 60.1"-90" height
 - o 2 Pair = 90.1"-120" height

Butt Hinges

- O No less than 4"x4"
- o Square or Radius corner are okay
- Non-spring must be ball bearing

• Soss/Tectus Hinges

- o 90 min doors (Some restrictions will apply)
- o Hinge jamb leg must be 2.5" thick
- Harmon Hinge

FIRE DOORS SPEC SHEET CONTINUED

- Offset & Center Pivot Hinges
 - Needs top, bottom, and intermediate hinge for all door heights.
- Surface Mounted Closers
- Concealed Closers
 - Wood door and jamb for 20 min rating with concealed closer is acceptable
 - o 45, 60, and 90 minute units can have concealed closers hidden in the head jamb with a metal jamb
- Surface Applied Panic Devices
- Rim Style Panic Devices
- Concealed Vertical Rods
 - Only for 20, 45, and 60 min ratings
 - o Must be 2.25" thick
- Flush Bolts
- Surface Bolts
- Single/Double Bore
 - o Max. Diameter Bore 2.125"
 - o Max Backset 2.75"
 - Min Latch Throw .5"
 - 2nd bore for deadbolt must be minimum 3.5" from latch (O.C.)
- Mortise Boxes
- Automatic Door Bottoms
 - Full Mortise & Surface Applied
 - Only Surface Applied only on some 90 minute doors; some restrictions will apply
- Electrical Raceways
 - o Max of 3/8" deep and ½" wide
 - o Must go across bottom or mid rail
- Peep Sights

- o 1" Diameter Max
- Metal Ventilation Louvers
- Kick Plates
 - o 12" Height Max
- Multipoint Hardware Is <u>NOT</u> Allowed

Other Options:

- Round Top Doors
 - o 20, 45, 60 min only.
- Arched Top Doors
- Elliptical Top Doors
- **Segmented Top Doors** (Gothic Top)
- V-Grooves, Kerfs, etc.
- Aluminum Sill
- Wood Threshold
 - Only allowed for a 20 minute rating
- Dutch/Curved Doors are <u>NOT</u> Allowed

<u>ALL</u> Fire Rated Door Products meet the following applicable testing standards:

- Positive Pressure w/Hose Stream
- Neutral Pressure w/Hose Stream
- UL10c (1998)
- UBC7-2 (1997)
- UL10b (1997)
- NFPA 252 (1999)
- ASTM E2074 (2000)
- UBC 7-4 (1994)
- CAN4 S104 (1985)
- CAN/ULC S104 1980 (R1985)

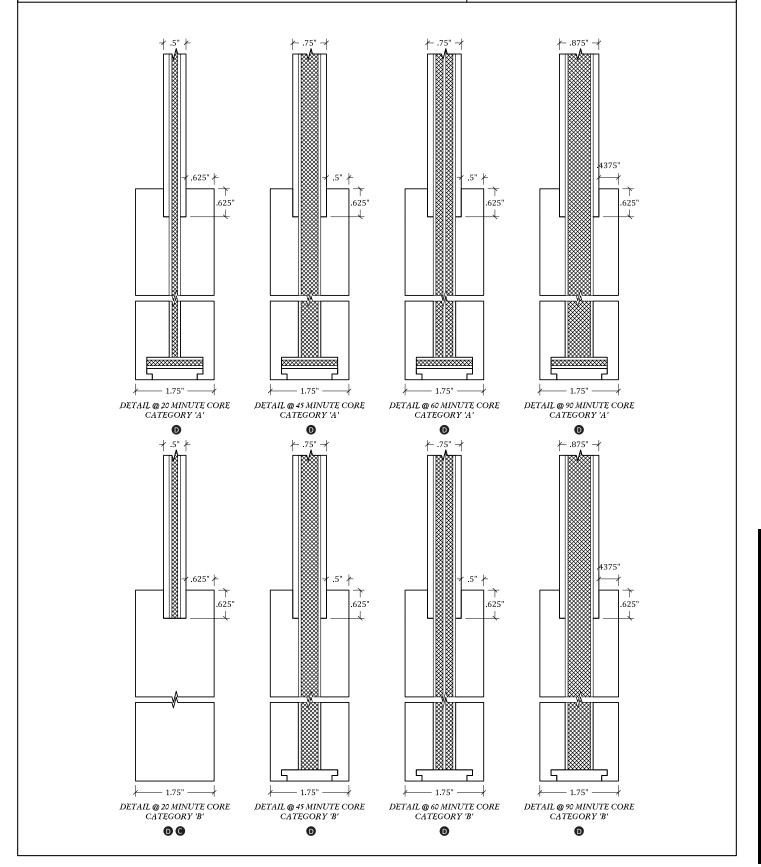
ACOUSTIC OPTIONS: STC DOORS + JAMBS

Upstate Door has the flexibility to include many different acoustical options for your door package. While our product is not certified, we received a 39 STC rating on our sealed-in-place 90-minute fire door and jamb. We also received a 36 OITC rating on our sealed-in-place 90-minute fire door and jamb. 90 minute fire doors are available in 1 3/4" and 2 1/4" thicknesses.

To complement the acoustics of your door, work with your Upstate Door representative to choose from a variety of Pemko STC gasket and seal sets.



Fire Core Options Scale: HALF



Below are specifications for Impact and Impact with Water Rated products. We also recommend these specifications for products used in areas with extreme weather conditions, not just in coastal areas.

Inswing Impact Rated Units

Door Specs:

Minimum Thickness:

• 2.25"

Minimum Cope Depth:

• 5/8"

Minimum Flat Width:

- Stiles: 4" (1.5" Sidelite/Transom)
- Top Rail: 4" (1.5" Transom)
- Bottom Rail: 6" (1.5" Transom)
- Mid-Stiles/Mid-Rails: N/A

Jambs:

Available Jamb Types: Single or Double Rabbeted

- 1.25" Thick Min.
- 1.75" Thick Option (Min. for Water Rating)
- 1.75" Nantucket Sill Min.
- 2.25" Blockade Sill Optional (Required for Water Rating)
- Pemko 2005 (Outswing)
- 3" Maximum Mull Pocket

Maximum Sizes:

- Door: 36" x 96"
- Sidelite: 36" x 96"; 24"x96" for Water Rating
- Transom: 132" x 48" (There MUST be a Structural Mull between the door unit and the transom unit)

Hardware:

- 4.5" x 4.5" Hinges
- 3 point Multipoint Hardware (Hardware must have top & bottom shoot-bolt, Secury Automatic is NOT acceptable)
- 5 point Multipoint Available

Possible Layouts Combinations:

(Size restrictions may apply based on specific needs)

- Single Door
- Single Door w/1 Sidelite
- Single Door w/2 Sidelites
- Double Door
- Double Door w/1 Sidelite
- Double Door w/2 Sidelites
- Water Rating Layouts:
 - Single or Double Doors with up to 2 sidelites

Options NOT available for Structural Products:

- Bi-Fold Units
- Lift & Slide Units
- Pivot Doors
- Mortise Locks
- Single or Double Bore
- Operable Sidelites
- Operable Transom
- Triple Glaze/Leaded Glass
- TDL Glass
- GU Secury Automatic 3 pt. Hardware

Outswing Impact Rated Units:

Only available in Single or Double Door
 Configurations (sidelites must be in separate box
 jambs and customer must build with a structural mull
 between units)

Additional Requirements for Water Rating:

- Screen/Storm
- Screen/Storm Weatherstripping Plus Secondary Weatherstripping
- Drip Cap with Sweep
- Rain Cap
- Blockade Sill

Inswing DP Rated Units

Door Specs:

Minimum Thickness:

• 1.75"

Minimum Cope Depth:

• 5/8"

Minimum Flat Width:

- Stiles: 4" (1.5" Sidelite/Transom)
- Top Rail: 4" (1.5" Transom)
- Bottom Rail: 7" (1.5" Transom)
- Mid-Stiles/Mid-Rails: N/A

Jambs:

- Available Jamb Types: Single or Double Rabbeted
- 1.25" Thick Min.
- 1.75" Nantucket Sill Min.
- Pemko 2005 (Outswing)

Maximum Sizes:

- Door: 36" x 96"
- Sidelite: 36" x 96"
- Transom: 132" x 48" (There MUST be a Structural Mull between the door unit and the transom unit)

Hardware:

- 4" x 4" Hinges (minimum)
- 3 point Multipoint Hardware (Hardware must have top & bottom shoot-bolt, Secury Automatic is NOT acceptable)
- 5 point Multipoint Available
- Mortise (Layout restrictions apply)
- Double Bore (Layout restrictions apply)
- Flush Bolts (Layout restrictions apply)
- Cremone Bolts (Layout restrictions apply)

Possible Layouts Combinations:

(Size restrictions may apply based on specific needs)

- Single Door
- Single Door with 1 Sidelite
- Single Door with 2 Sidelites
- Double Door
- Double Door with 1 Sidelite
- Double Door with 2 Sidelites

Options NOT available for Structural Products:

- Lift & Slide Units
- Pivot Doors
- Operable Sidelites
- Operable Transom
- Triple Glaze/Leaded Glass
- GU Secury Automatic 3 pt. Hardware

Outswing DP Rated Units:

Only available in Single or Double Door
 Configurations (sidelites must be in separate box
 jambs and customer must build with a structural mull
 between units)

OVERSIZED SPEC SHEET

Oversized doors are any doors over 42" wide and 96" tall

Stile & Rail Doors:

- 2.25" thickness
- 6" stiles/top rail
- 10" bottom rail
- Stave core stiles/rails
- Multipoint hardware

Flush Doors:

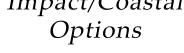
- 2.25" thickness
- Stave core stiles/rails and stave core webbing
- Balsasud/LSL/Corelite core
- Multipoint hardware
- Ask for weight estimates for hardware considerations

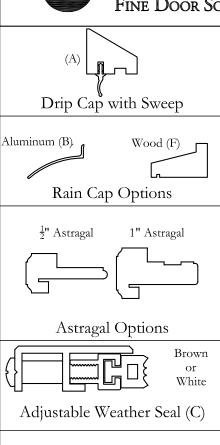
Available Under Distinctive Line

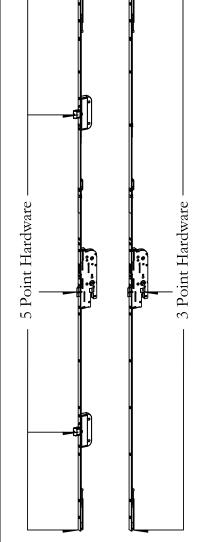
Available Under Classics Line

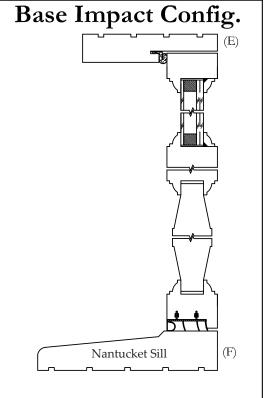


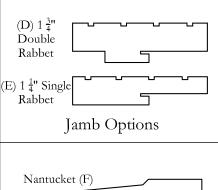
Impact/Coastal **Options**





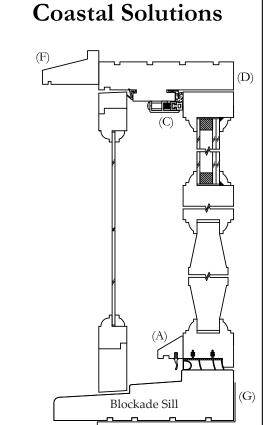








Paint Options: 1-Prime Coat 2-Base Coat 3-Base Coat & Top Coat



Blockade* (G) Outswing

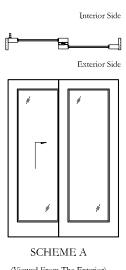
Screen/Storm Weather Seal*

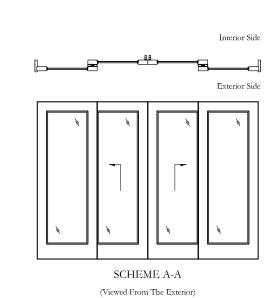
Sill Options

Lift & Slide Layouts

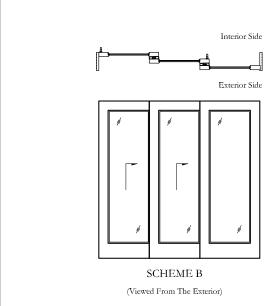
Scale: 1/4" = 1'-0"

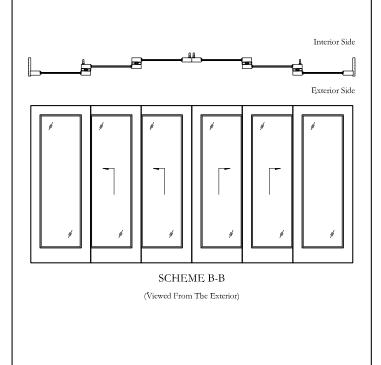






(Viewed From The Exterior)

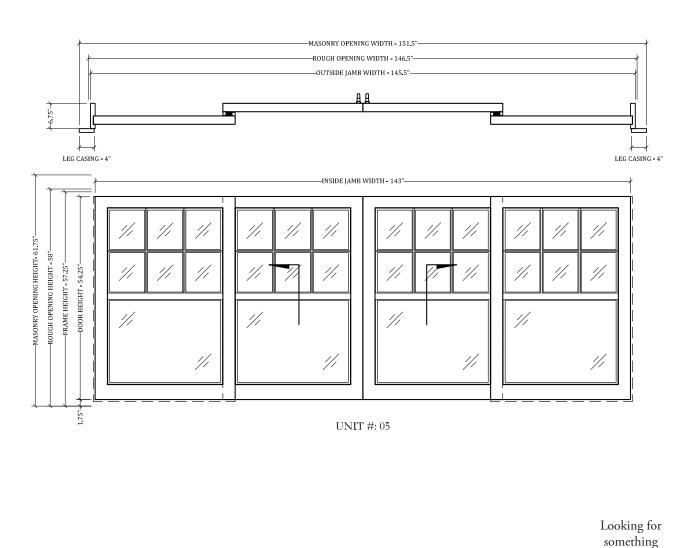




Lift & Slide Window

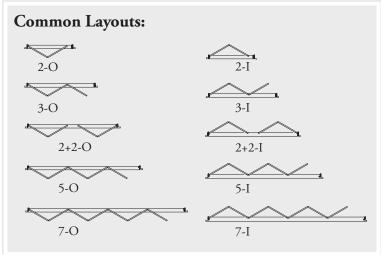
Scale: 1/2" = 1'-0"





different? Contact us to discuss other options, or create your own design! All Upstate Door bifolding units are completely customizable to your design needs and will last for years to come. We can create interior or exterior doors in many different layouts and configurations ranging from two to sixteen doors.

- Up to 47" individual door width and 129" individual door height
- Minimum 1¾" door thickness
- Custom head jamb to accommodate hardware
- 220 lb maximum weight per door
- Up to 16 door layout (8 left + 8 right)
- Screen applications are also available on bifolding units up to 24' wide and 10' high
- Doors can fold to the interior or the exterior
- Warranty restrictions apply



BIFOLD DOORS SPEC SHEET

0

Available Finish Options:

Satin Nickel, Polished Nickel, PVD Brass, EPD Black

Maximum Weight: 220 lbs. Maximum Door Width: 39" Maximum Door Height: 129"

Minimum Door Thickness: 1.75" Maximum Door Thickness: 2.75"

Maximum Number of Door Panels: 8 each way (16 total bi-parting unit)

Double Bi-Parting Systems cannot exceed a total width of 632" (52'-8")

Standard Intermediate Lock: Dual Point Hardware **Dual Point Backset Options:** 45mm (standard) or 35 mm

Dual Point Finish Options: Satin SS and PVD Black

Optional Intermediate Lock: Flush Bolts

Flush Bolt Lengths: 7.5", 17", 24", and 36.375" Flush Bolt Finish Options: Satin Nickel, Polished

Nickel, PVD Brass, EPD Black

Sill Options:

Wood Sill with Floor Channel

Floor Channel (For Installation Directly into the Floor)

99HA Hybrid Self Draining Sill (Outswing Only)

Hybrid Sill Maximum Length: 236"

Hybrid Maximum Door Thickness: 2.75"

Hybrid Minimum Door Thickness: 1.75"

Hinges: Mortised 4" x 3" (.12" thick)

10 Year Warranty on Bifold Door Hardware

D Available Under Distinctive Line

Available Under Classics Line

Bifold Doors and Spec Sheet 101

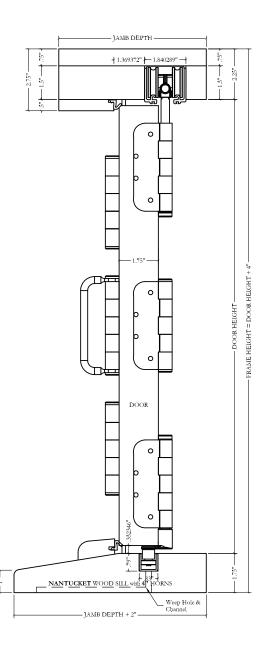


Exterior Bi-Fold Prehang Diagrams

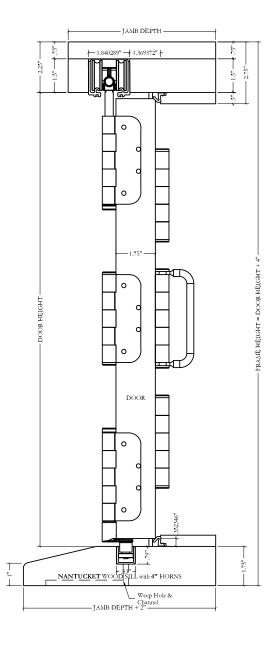
Scale: 1:4

n

Doors Folding To The Interior.

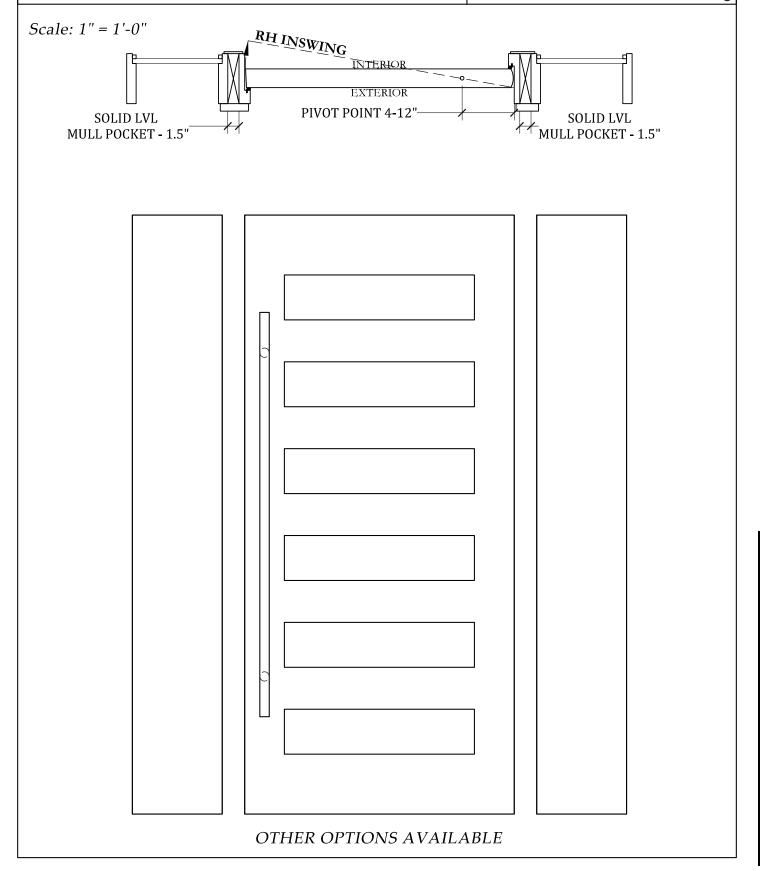


Doors Folding To The Exterior.





Exterior Center Hung Pivot Door Details

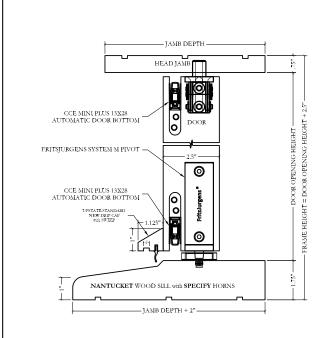


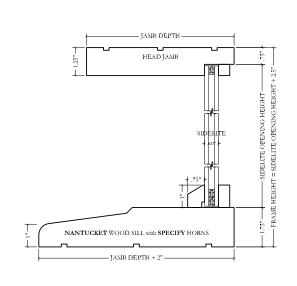


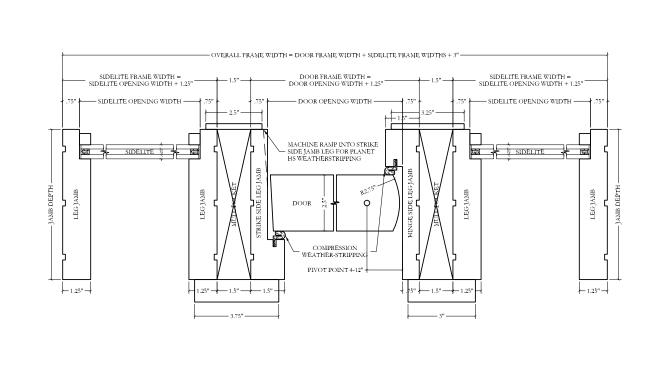
Exterior Center Hung Pivot Door Details

Scale: 1:4

O



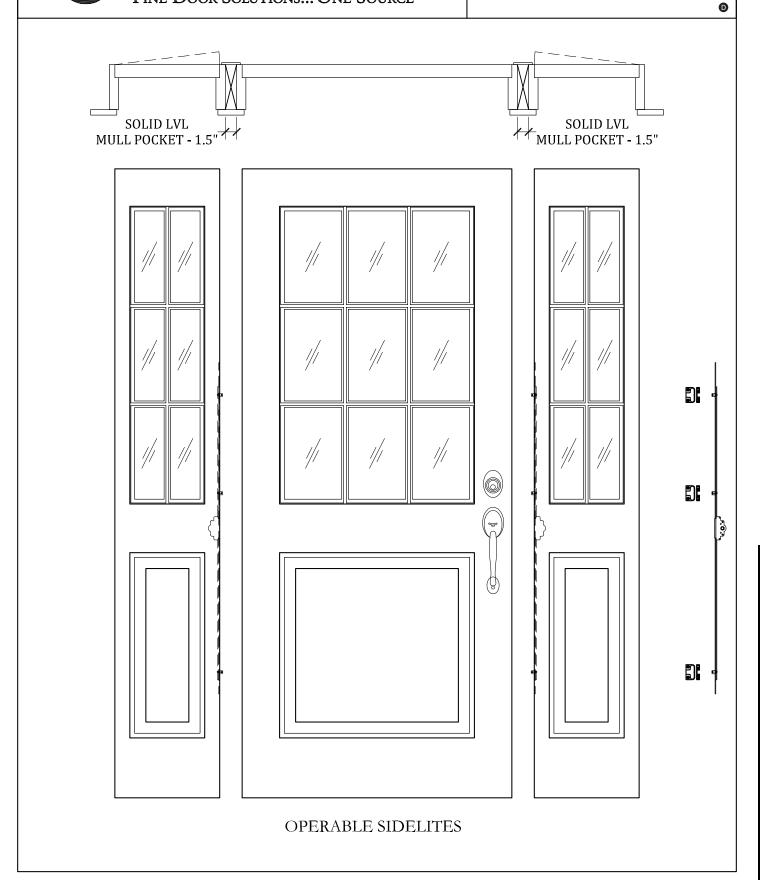






Operable Sidelites

Scale: 1" = 1'-0"

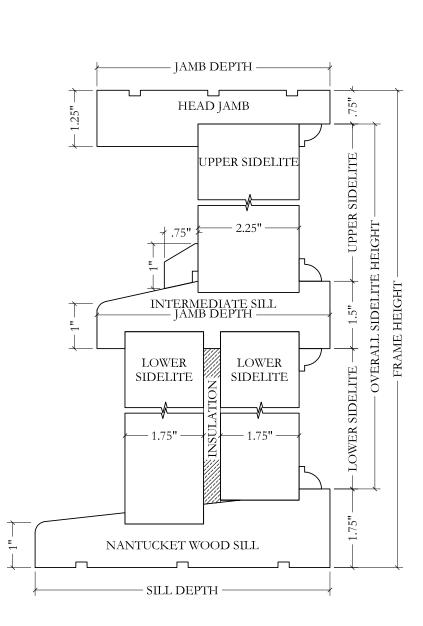




Split Sidelite Detail

Scale: HALF

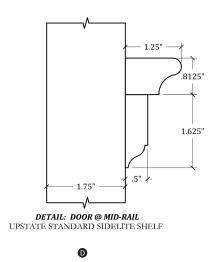
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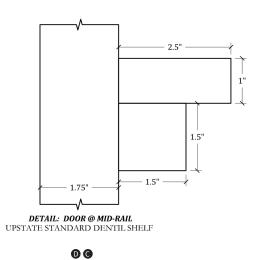




Decorative Options

Shelf Options Scale: HALF



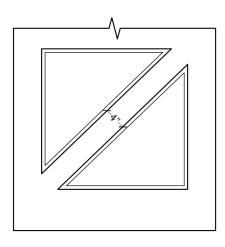


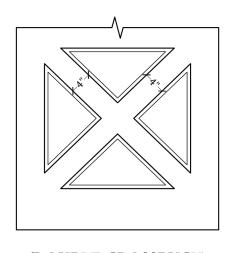
Crossbuck Details

Scale: 3/4" = 1'-0"

Crossbucks Are Applied To Flat Panels.

With Raised Panels They Become Horizontal Rails And You Have Individual Panels.





SINGLE CROSSBUCK

SINGLE CROSSBUCK

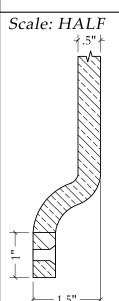
DOUBLE CROSSBUCK

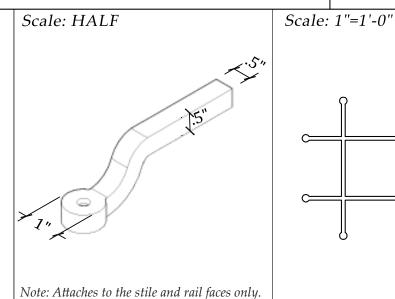
O O

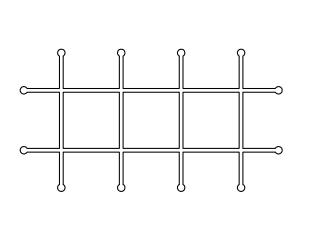
UPSTATE DOOR FINE DOOR SOLUTIONS... ONE SOURCE

Wrought Iron

0

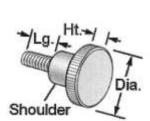






Scale: HALF





Scale: HALF

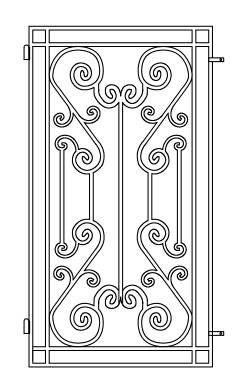
.5" x .5" IRON GRILLWORK

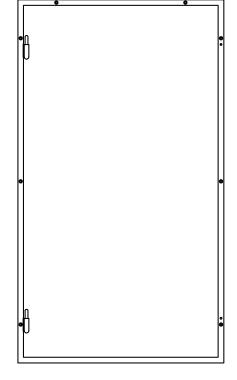
.25" x .75" IRON

GUSSET PLATE

Operable Wrought Iron Details

Scale: 1"=1'-0"



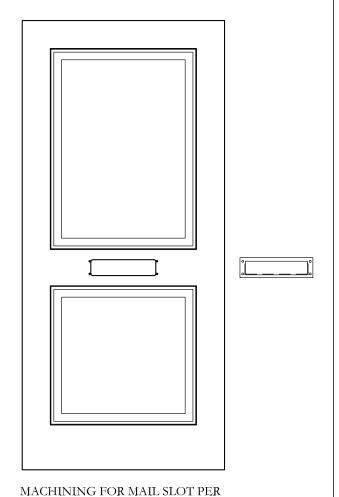


Looking for something different? Contact us to discuss other options, or create your own design!

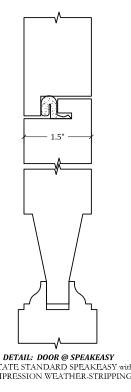


Specialty Hardware

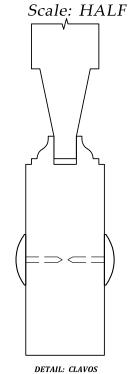
Scale: 3/4" = 1'-0"



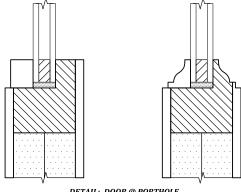
TEMPLATE FOR SPECIFIED HARDWARE



DETAIL: DOOR @ SPEAKEASY UPSTATE STANDARD SPEAKEASY with COMPRESSION WEATHER-STRIPPING



APPLIED TO STILE/RAILS OR PANELS



DETAIL: DOOR @ PORTHOLEUPSTATE STANDARD PORTHOLE

PREHANG, MACHINING, AND FINISHING OPTIONS

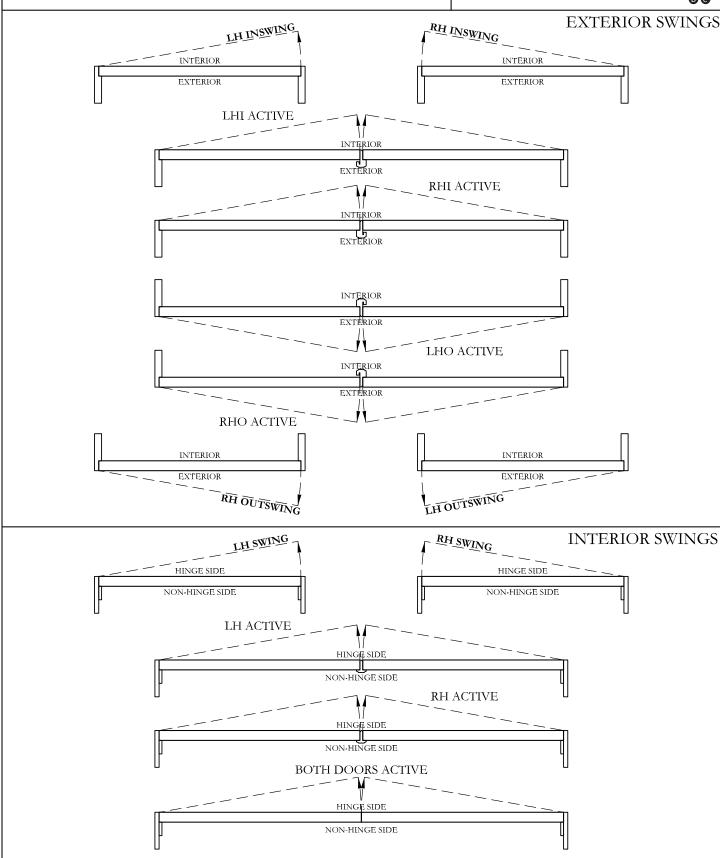
PREHANG	Outswing Door Prenang with Standard Solid Wood Sill 12.
Swing Standards	Sidelite Prehang (Set to the Exterior) with Standard Solid Wood Sill
nterior/Fire Rated Jamb Options112	Outswing Door Prehang with Interlock Saddle & Solid
Modern Door/Jamb Details: Standard & Premium 113-114	Nantucket Wood Sill
nterior Prehang Diagrams	Sidelite Prehang (Set to the Exterior) with Standard Solid
Flat Jamb with Applied Stop115	Nantucket Wood Sill
Flat Jamb with Applied Stop (Kerfed with Compression Weatherstripping) and Wood Threshold115	Outswing Door Prehang with Intek Sweep & Adjustable Aluminum Sill
Flat Jamb Only (Opening for Pocket Doors Done in Field By Others)115	Outswing Door Prehang with Intek Sweep & ADA Approved Sill
Flat Jamb Only (No Stops To Allow Door to Swing Both Directions)115	Outswing Door & Transom Prehang with Standard Solid Wood Sill
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20 Minute Fire Rated Flat Jamb with Applied Stops and Cap	Sill Options
Sweep and ADA Approved Sill	Inswing Sill Options
45/60 Minute Fire Rated Flat Jamb with Applied Stops and Cap Sweep and ADA Approved Sill116	Outswing Sill Options
90 Minute Fire Rated Flat Jamb with Applied Stops and Cap	Weatherproofing and Door Bottom Options126-12
Sweep and ADA Approved Sill	Astragal Options
20 Minute Fire Rated Flat Jamb with Applied Stops and Cap	Halflap and Shiplap Options
Sweep with Solid Wood Threshold	Pocket Door Details
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Door Prehang with Interlock Saddle & Solid Nantucket Wood Sill	MACHINING + DECORATIVE OPTIONS Decorative Mid-Rails
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Sidelite Prehang (Set to the Interior) with Solid Nantucket	
Wood Sill	Custom Applied Curved Panels
Door & Transom Prehang with Intek Sweep & Solid	Custom Applied Pyramid Panels 13
Nantucket Wood Sill	Common Bore & Mortise Machining
Sidelite (Flush with the Face of the Jamb) & Transom Prehang with Solid Nantucket Wood Sill	Multi-Point Hardware 14
Door Prehang with Intek Sweep & Solid Wood	Electric Raceway
Blockade Sill	Panic Hardware Options
Sidelite Prehang (Set to the Interior) with Solid Wood	Standard Hinge Backsets
Blockade Sill	Hinge Swag
Door Prehang with Intek Sweep & Adjustable Aluminum Sill	Standard Hinge Layouts
	Standard Non-Square Top Hinge Layouts
Sidelite Prehang (Set to the Interior) with Adjustable Aluminum Sill121	Standard Concealed Hinge Layouts
Door & Screen/Storm Door Prehang with Intek Sweep	Standard Dutch Door Hinge Layouts
& ADA Approved Sill121	
Sidelite Prehang (Set to the Interior) with ADA	FINE FINISHING SOLUTIONS
Approved Sill	Fine Finishing Solutions



Swing Standards

Scale: 3/4" = 1'-0"

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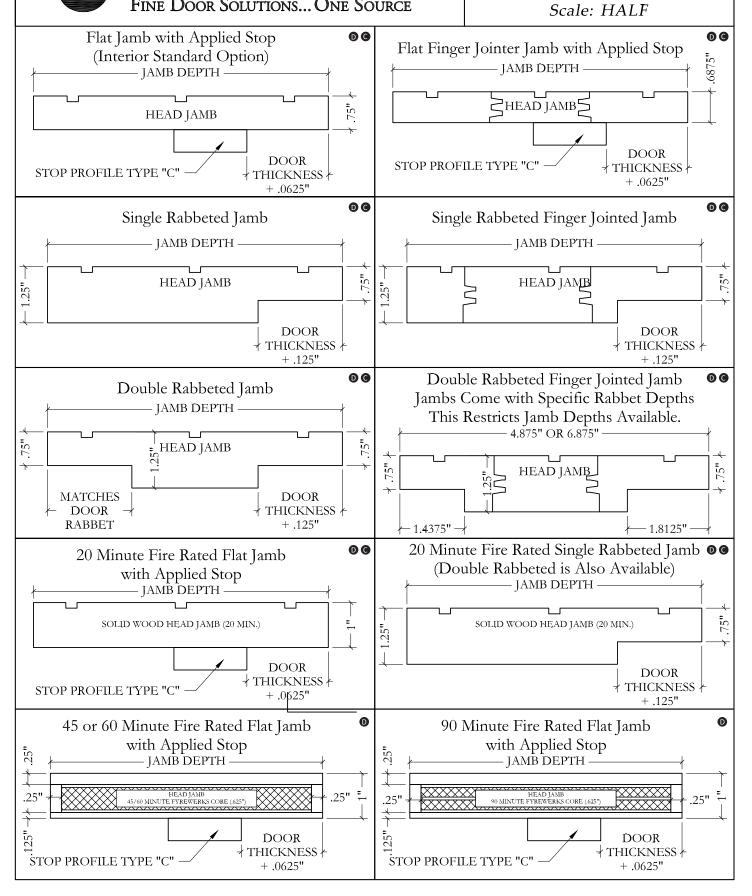


UPSTATE DOOR

Jamb Options

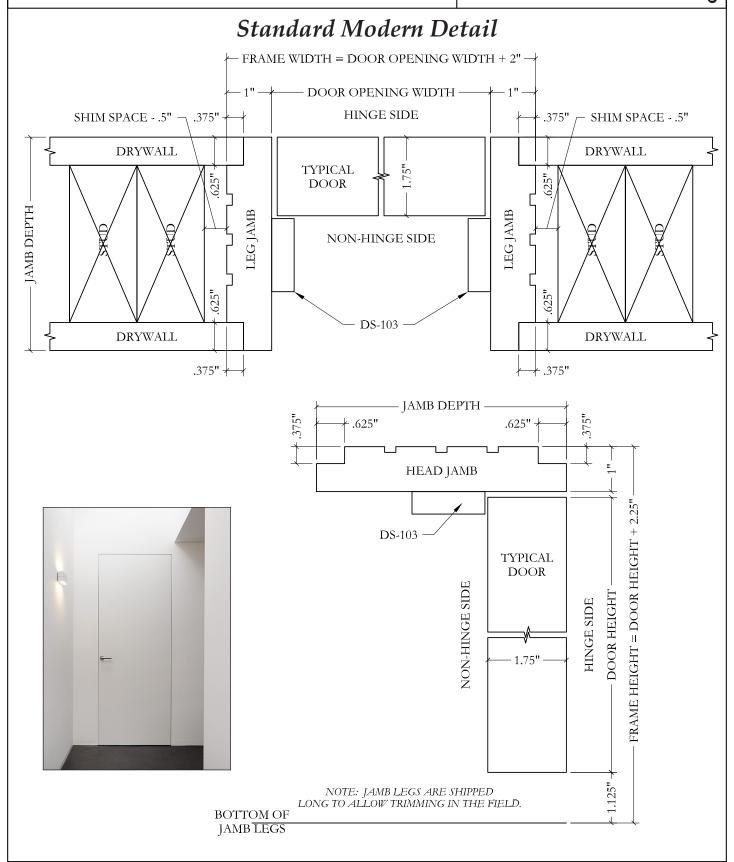
Interior/Fire Rated





Modern Door/Jamb Detail

Scale: HALF



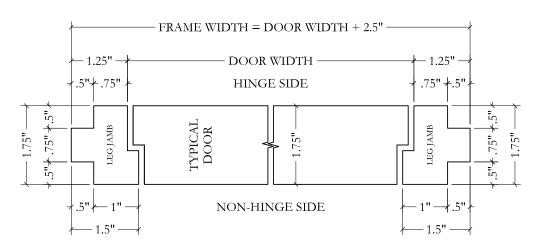


Modern Door/Jamb Detail

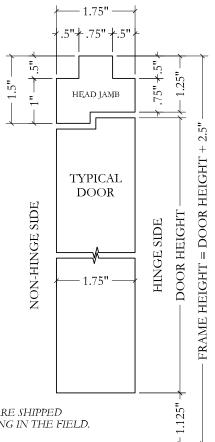
Scale: HALF

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Premium Modern Detail







NOTE: JAMB LEGS ARE SHIPPED LONG TO ALLOW TRIMMING IN THE FIELD. BOTTOM OF

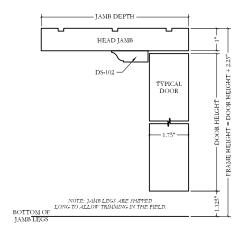
JAMB LEGS



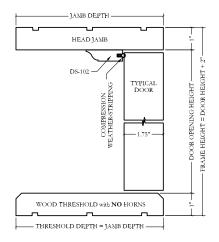
Scale: 3" = 1'-0"

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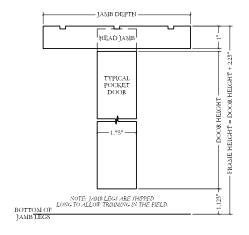
Flat Jamb with Applied Stop.



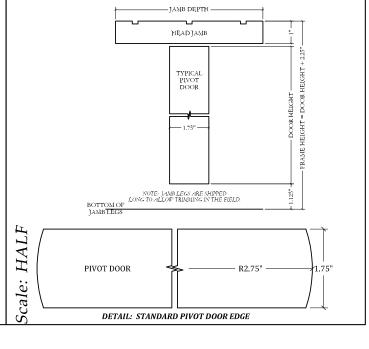
Flat Jamb with Applied Stop (Kerfed with Compression Weatherstripping) and Wood Threshold.



Flat Jamb Only (Opening For Pocket Doors Done In Field By Others).



Flat Jamb Only (No Stops To Allow Door To Swing Both Directions).

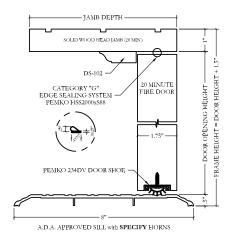




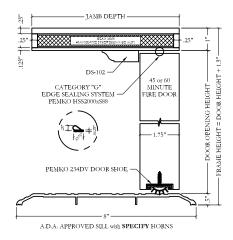
Fire Rated Prehang Diagrams

Scale: 3" = 1'-0"

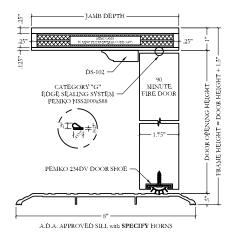
20 Minute Fire Rated Flat Jamb with Applied Stops and Cap Sweep and ADA Approved Sill.



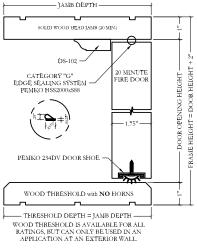
45/60 Minute Fire Rated Flat Jamb with Applied Stops and Cap Sweep and ADA Approved Sill.



90 Minute Fire Rated Flat Jamb with Applied Stops and Cap Sweep and ADA Approved Sill.



20 Minute Fire Rated Flat Jamb with **99** Applied Stops and Cap Sweep and Solid Wood Threshold.

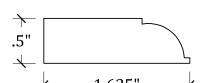


E.G. - DOOR LEADING FROM HOUSE TO GARAGE

Door Stop Profiles

Scale: FULL



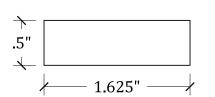




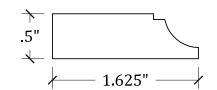
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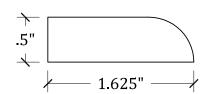
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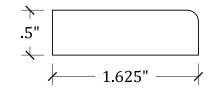




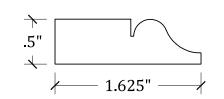




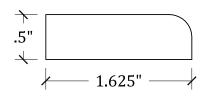




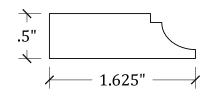
DS-109



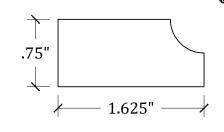
DS-110



DS-111



DS-112



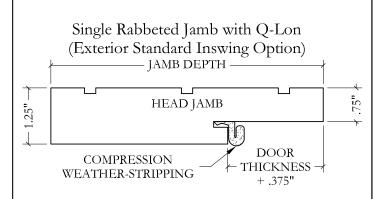


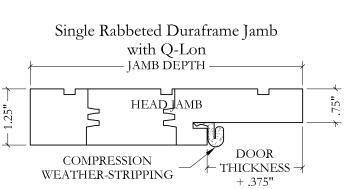
Exterior Jamb Options

Scale: HALF

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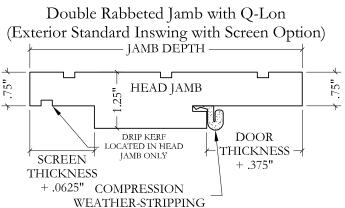






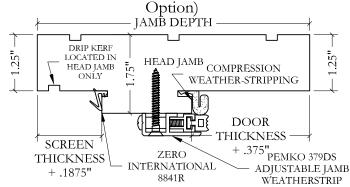
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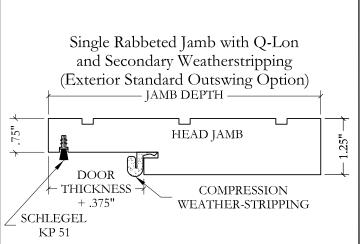


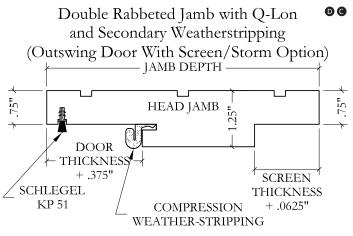
3" Spacing Between Face of Door and Face of Screen/Storm Door is Recommended For Hardware Clearance.

Double Rabbeted Jamb with Q-Lon and Screen/Storm Weatherstripping (Impact/Coastal Standard Inswing with Screen



3" Spacing Between Face of Door and Face of Screen/Storm Door is Recommended For Hardware Clearance.

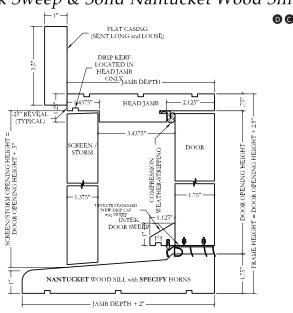




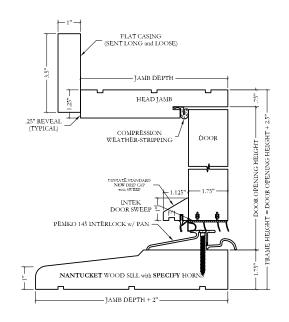
3" Spacing Between Face of Door and Face of Screen/Storm Door is Recommended For Hardware Clearance.

Scale: 1:4

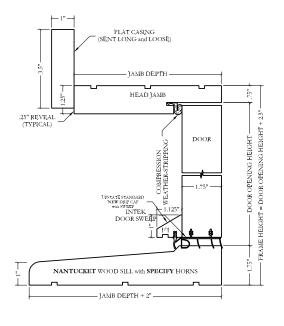
Door & Screen/Storm Door Prehang with Intek Sweep & Solid Nantucket Wood Sill.



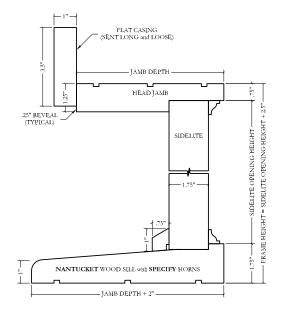
Door Prehang with Interlock Saddle & Solid Nantucket Wood Sill.



Door Prehang with Intek Sweep & Solid Nantucket Wood Sill. 00



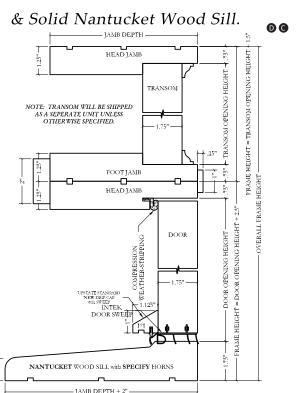
Sidelite Prehang (Set To The Interior) with Solid Nantucket Wood Sill. 00



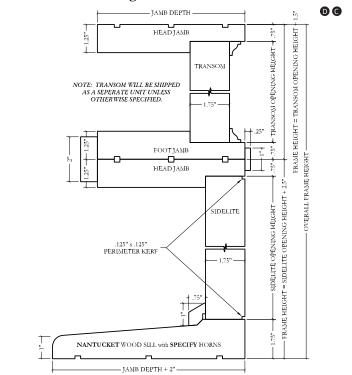


Scale: 1:4

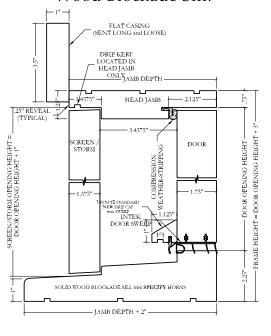
Door & Transom Prehang with Intek Sweep



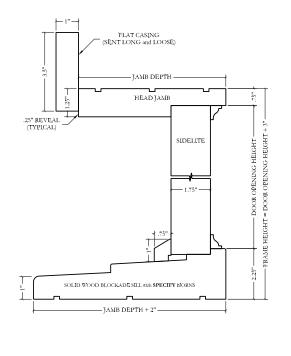
Sidelite (Flush With The Face of The Jamb) & Transom Prehang with Solid Nantucket Sill.



Door Prehang with Intek Sweep & Solid Wood Blockade Sill.

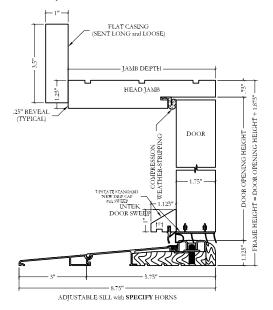


Sidelite Prehang (Set To The Interior) with Solid Wood Blockade Sill.

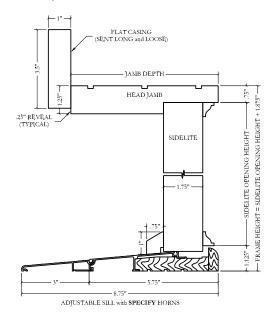


Scale: 1:4

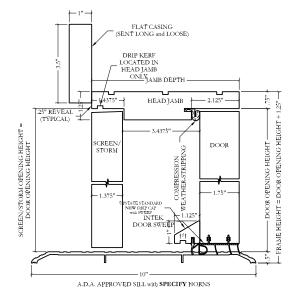
Door Prehang with Intek Sweep & Adjustable Aluminum Sill.



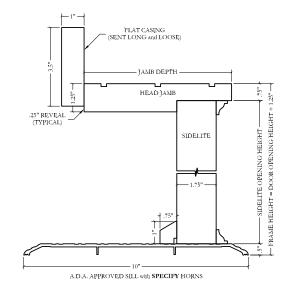
Sidelite Prehang (Set To The Interior) with Adjustable Aluminum Sill.



Door & Screen/Storm Door Prehang with Intek Sweep & ADA Approved Sill. 00



Sidelite Prehang (Set To The Interior) with ADA Approved Sill. 00



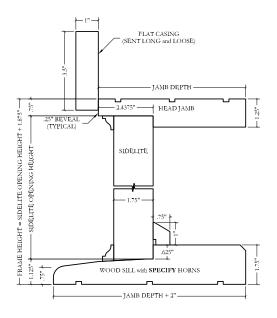


Scale: 1:4

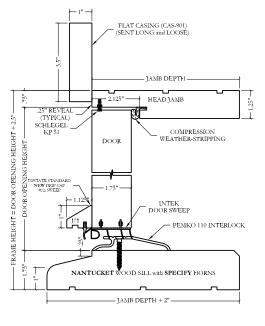
Outswing Door Prehang with Standard Solid Wood Sill.

FLAT CASING (SENT LONG and LOOSE) JAMB DEPTH 2.125" HEAD JAMB (TYPICAL) COMPRESSION WEATHER-STRIPPING 75" WOOD SILL with SPECIFY HORNS JAMB DEPTH + 2"

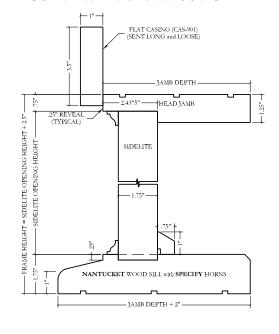
Sidelite Prehang (Set To The Exterior) with Standard Solid Wood Sill.



Outswing Door Prehang with Interlock Saddle & Solid Nantucket Wood Sill. ••

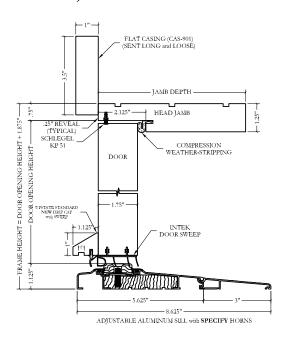


Sidelite Prehang (Set To The Exterior) with O O Solid Nantucket Wood Sill.

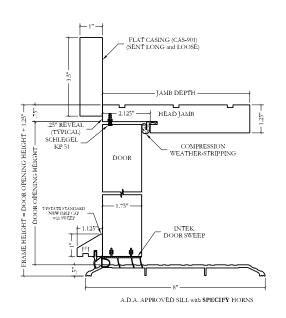


Scale: 1:4

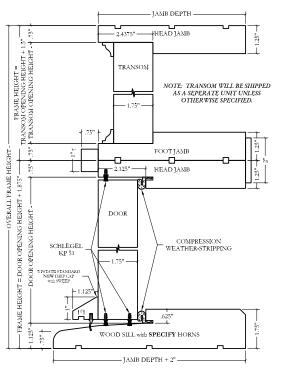
Outswing Door Prehang with Intek Sweep & Adjustable Aluminum Sill.



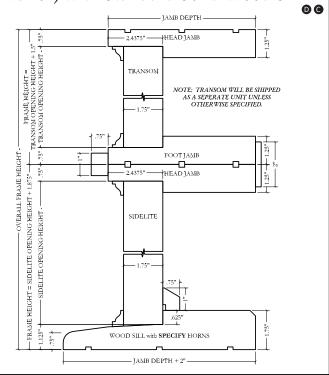
Outswing Door Prehang with Intek Sweep & ADA Approved Sill.



Outswing Door & Transom Prehang with Standard Solid Wood Sill.



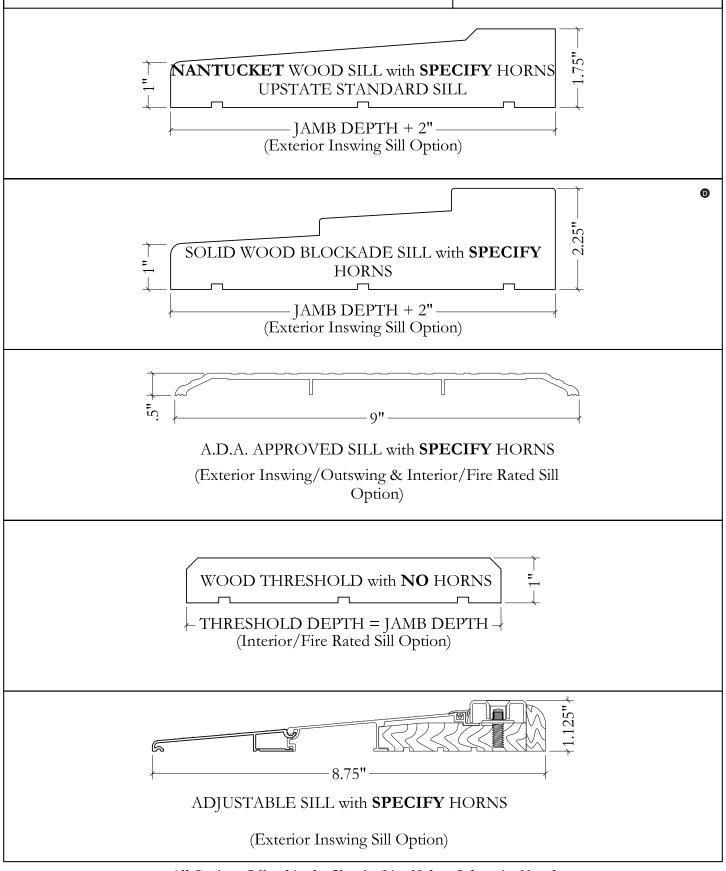
Sidelite & Transom Prehang (Set To The Exterior) with Standard Solid Wood Sill.





Inswing Sill Options

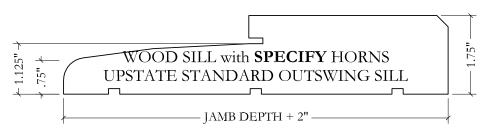
Scale: HALF



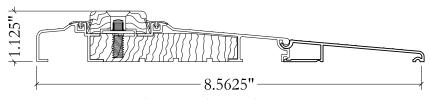


Outswing Sill Options

Scale: HALF

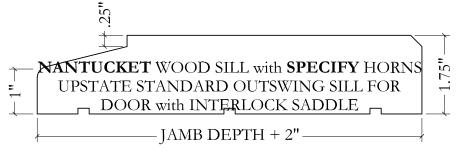


(Exterior Outswing Sill Option)



OUTSWING ADJUSTABLE ALUMINUM SILL with **SPECIFY HORNS**

(Exterior Outswing Sill Option)

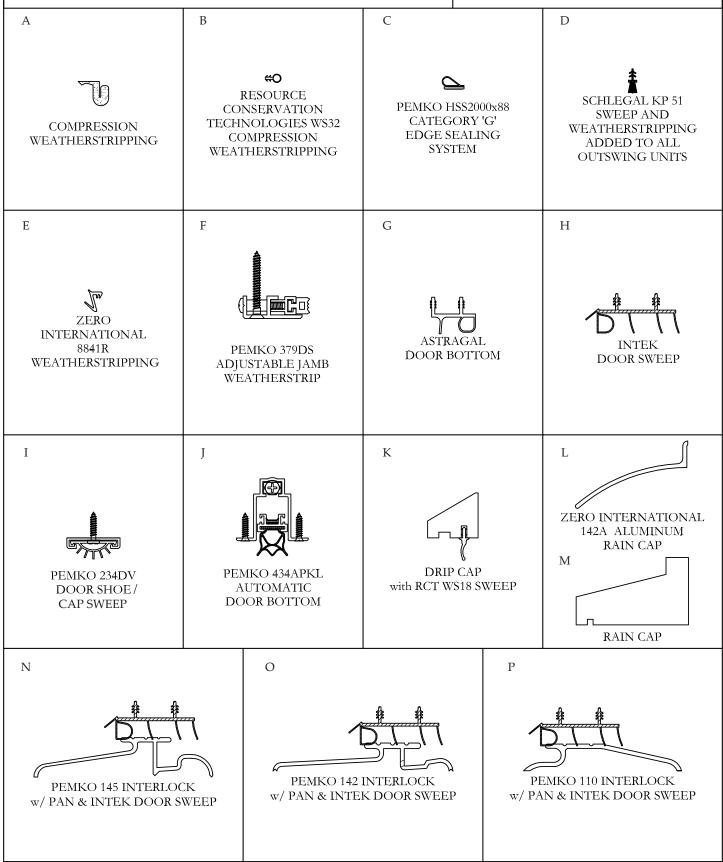


(Exterior Outswing Sill Option)



Weatherproofing & Door Bottom Options

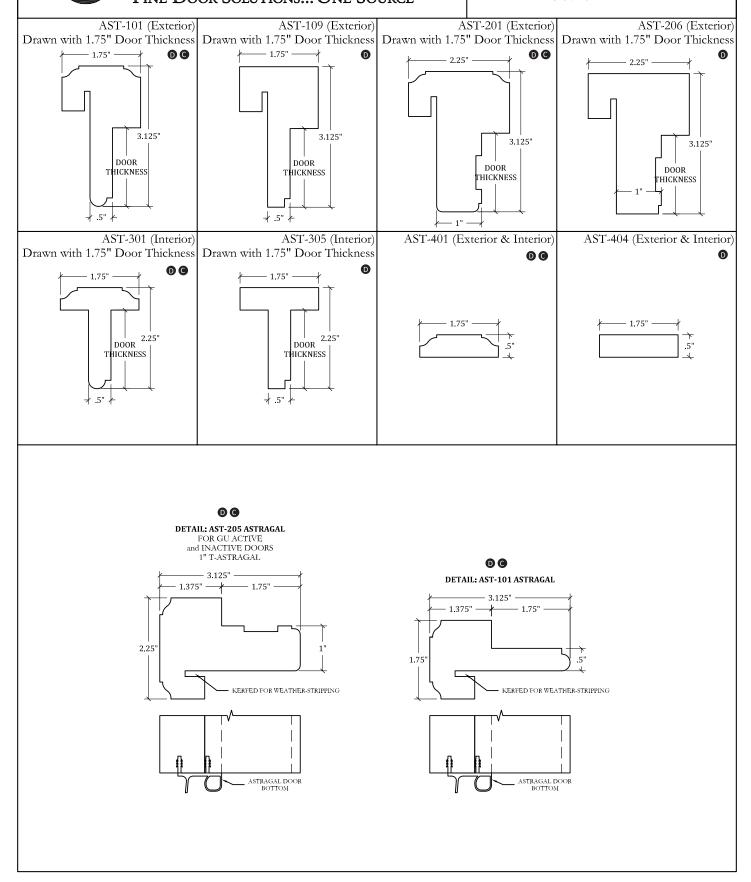
Scale: HALF



	Type of Weatherproofing / Door Bottom	Classics & Distinctive	Interior	Exterior	When to Use
A	Compression Weatherstripping	✓	√	✓	Our standard weatherstrip that is typically used on every exterior door. The weatherstrip is kerfed into the leg and head jamb. With outswing units with wood sills, our Q-Lon will be kerfed into the sill where the bottom of the door meets the stepped portion of our outswing wood sill.
В	Resource Conservation Technologies: WS32 Compression Weatherstripping	✓	~		Typically used for an interior door application. Upstate will kerf the door stop to receive this weatherstripping. This weatherstrip is recommended for interior wine room doors where temperature control is needed or if there is a desire for extra sound-proofing between rooms.
С	Pemko HSS2000x88 Category 'G' Edge Sealing System	✓	~		This can be used as perimeter weatherstripping on interior fire rated products. This can also be used to help provide additional sound proofing.
D	Schlegal KP51	✓		~	This weatherstrip is a standard on outswing units. We kerf the underside of the door and utilize as a door bottom as well as the exterior side rabbet on our solid wood frames. Not available on metal door bottoms.
Е	Zero International 8841R Weatherstripping	✓		✓	This weatherstrip is used as additional weatherstripping on screen/storm units and is required on all water rated products.
F	Pemko 379DS Adjustable Jamb Weatherstrip	✓		✓	This is a secondary weatherstripping that is required on all water rated products.
G	Astragal Door Bottom	√		✓	This weatherstrip is kerfed on the underside of the astragal bottom. For all units with a sweep or the Schlegal KP51 door bottom, this sweep will be added to all double exterior doors to help with water and air infiltration.
Н	Intek Door Sweep	✓	✓	✓	This is the Upstate standard sweep for all inswing door applications on exterior units.
Ι	Pemko 234DV Door Shoe / Cap Sweep	✓	✓		This is used as a door bottom on interior fire rated products. This can also be used to help provide additional sound proofing.
J	Pemko 434APKL Automatic Door Bottom	√	~	~	This door bottom can be used on exterior or interior applications upon request. The bottom will drop down to seal the door to the sill once it makes contact with strike side of leg jamb, and the door bottom lifts up when in operation. This is recommended if there is concern that door bottom would drag on floor surface causing potential scratching of wood floor or tile.
K	Drip Cap with RCT WS18 Sweep	√		√	Drip caps are applied to the bottom rail of exterior doors when there is concern of water exposure. The drip cap helps shed water away from the door. Drip caps are required on our water-rated product line, and can be added to others based on customer request. We highly recommend this upgrade on all of our exterior doors.
L M	Rain Cap Preferred: Wooden Rain Cap; or Secondary Option: Zero International 142A Aluminum Rain Cap	√		✓	Rain caps are applied to the head casing or head jamb on exterior doors when there is concern of water exposure. The rain cap helps shed water away from the door unit below. Rain caps are required on our water-rated product line, and can be added to others based on customer request. We highly recommend this upgrade on all of our exterior doors.
N	Pemko 142 Interlock w/Pan & J-Hook	√		√	This aluminum interlock is used on all inswing doors and is 5/8" tall. Mill, dark bronze, and gold anodized finishes are available. Brass is not an option with this model.
О	Pemko 145 Interlock w/ Pan & J-Hook	✓		✓	A slightly taller interlock (7/8" tall) for all inswing doors. Mill, dark bronze, and gold anodized finishes are available. Solid brass is also an option with this model.
P	Pemko 110 Interlock w/ Pan & J-Hook	✓		✓	Interlock used for all outswing doors. Mill, dark bronze, and gold anodized finishes are available over aluminum. Brass is also an option with this model.



Common T-Astragal and Surface Astragal Options Scale: HALF

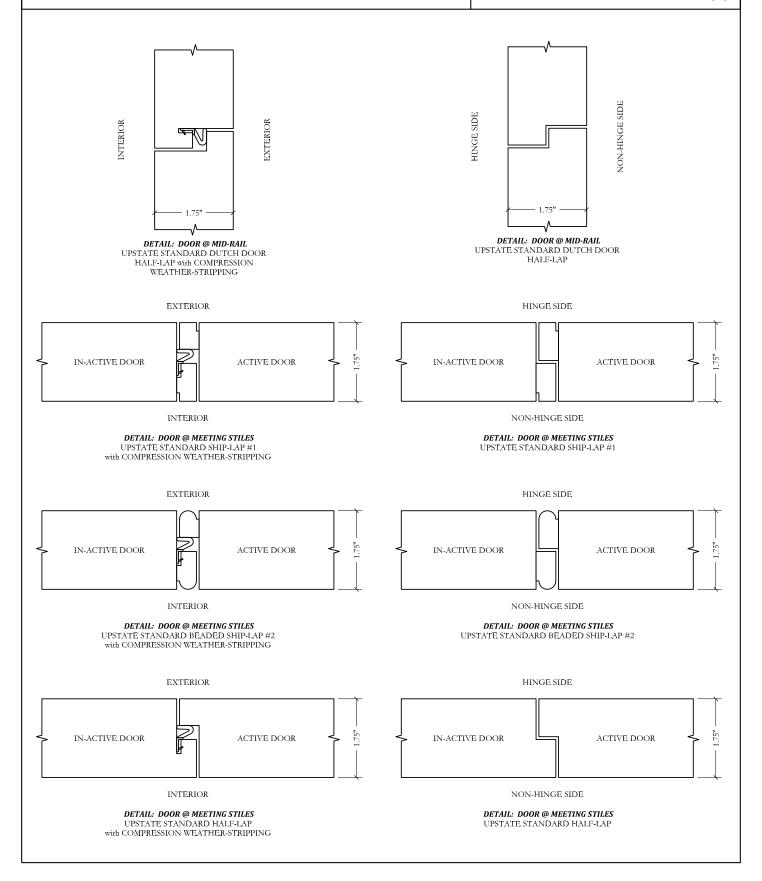




Halflap & Shiplap Options

Scale: HALF

00

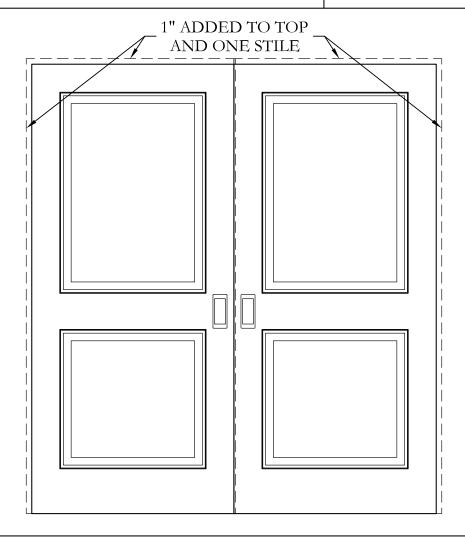




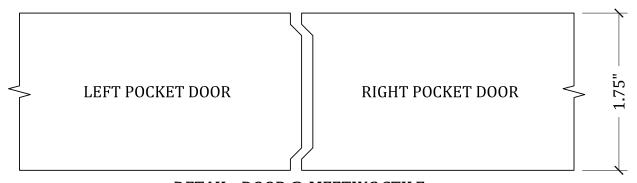
Pocket Door Adder & Meeting Stile Detail

Scale: 3/4" = 1'-0"





Scale: FULL



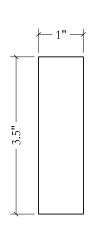
DETAIL: DOOR @ MEETING STILE UPSTATE OPTIONAL POCKET DOOR MEETING STILES

Standard Casings

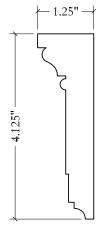
Scale: HALF

Flat Casings:

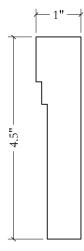
- Distinctive line flat casing width subject to customer needs ranging from 2"-6"
- Classic line flat casing available in 3 options: 3 1/2", 4 1/2", and 5 1/2"



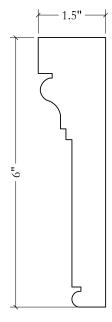
FLAT 00



CAS-402



CAS-404



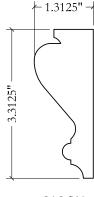
CAS-703



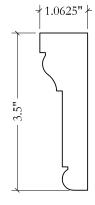
CAS-112



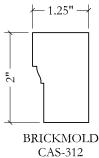
CAS-306



CAS-502



CAS-309



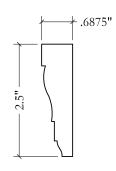
00



CAS-103

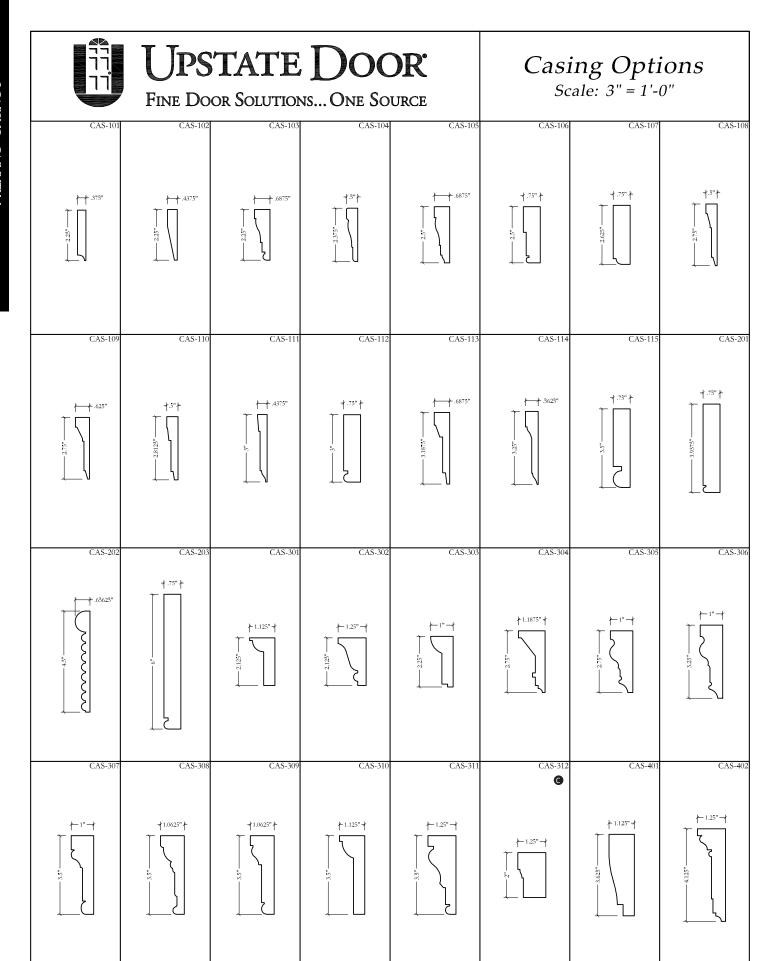


CAS-104



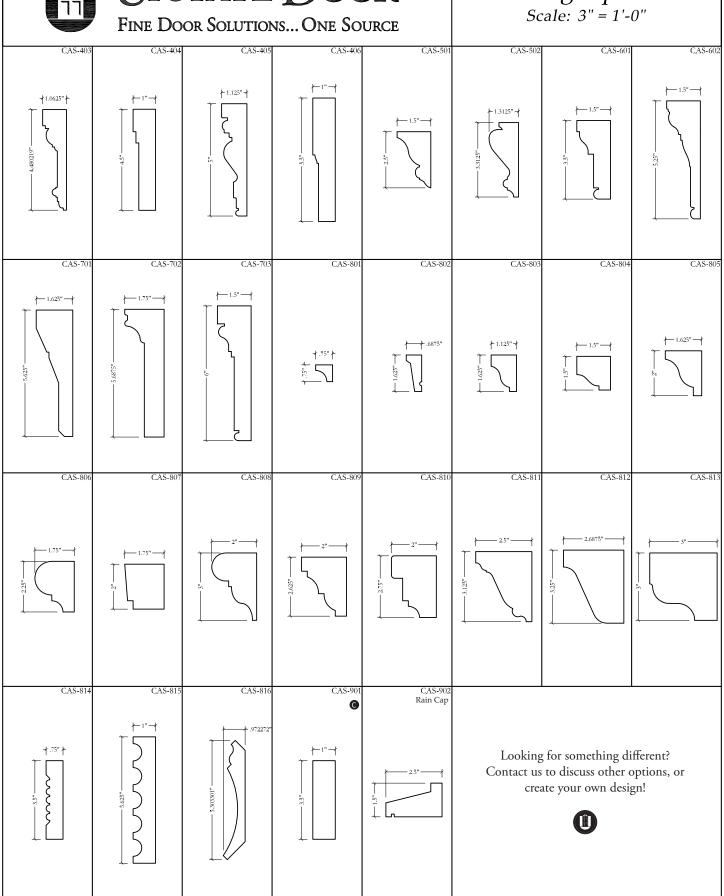
CAS-105

All Options Offered Only in the Distinctive Line Unless Otherwise Noted

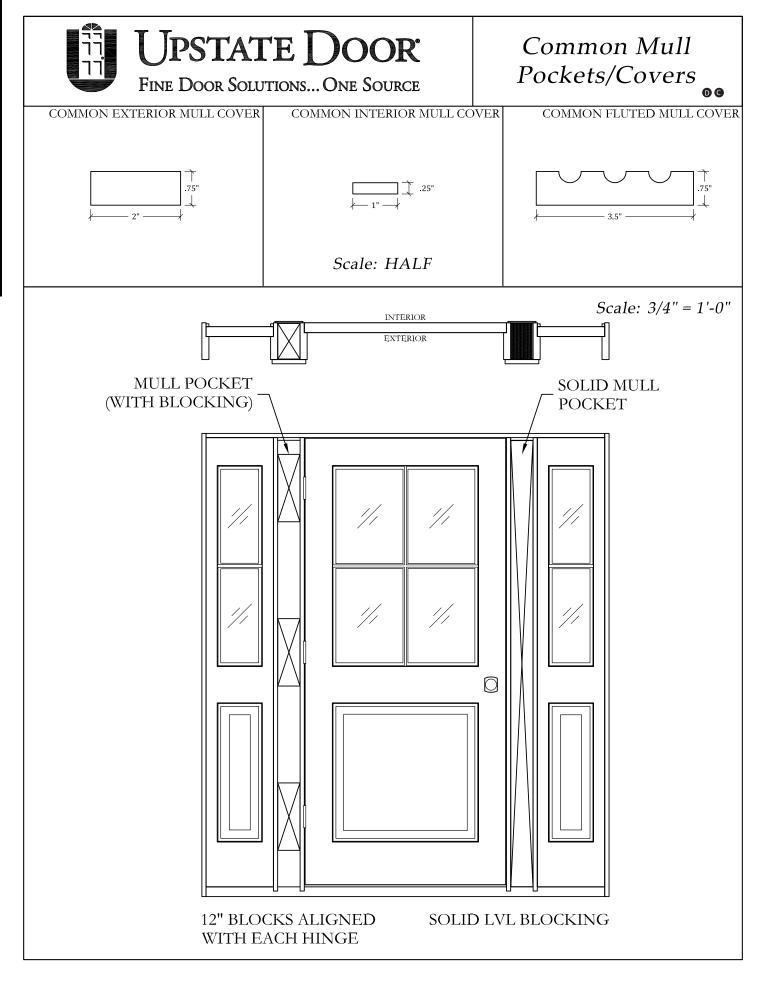




Casing Options



All Options Offered Only in the Distinctive Line Unless Otherwise Noted





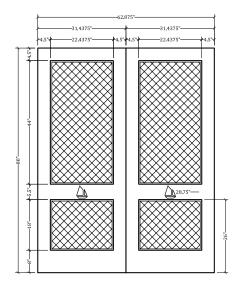
Decorative Options

Scale: 3/8'' = 1'-0''

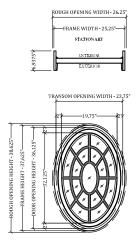
Screen/Storm With Letter C Carved Into Mid-Rail.

TO BE CUT INTO MIDRAIL

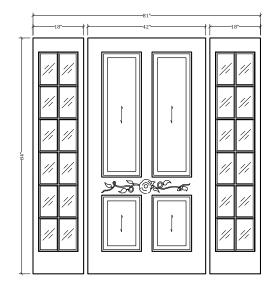
Screen With Sailboat Carved Into Mid-Rails.



Custom Stationary Oval Sashes.

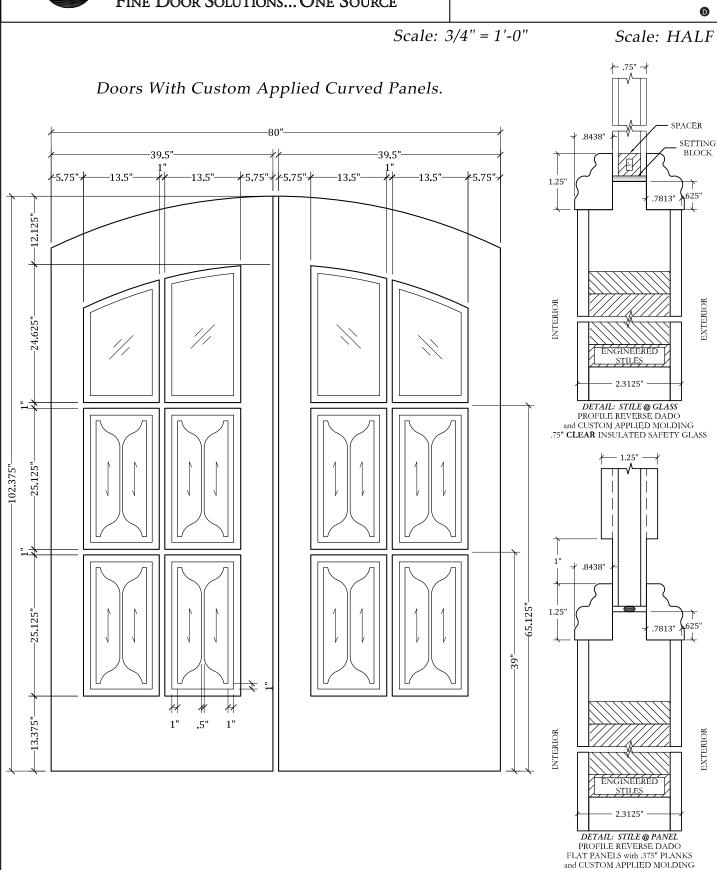


MU1014 With Applied Decorative Rose Carving On Mid-Rail.





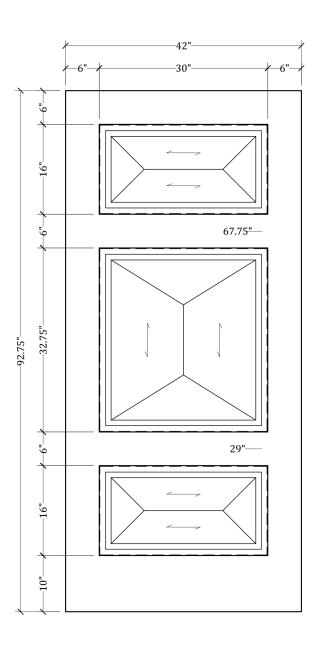
Decorative Options

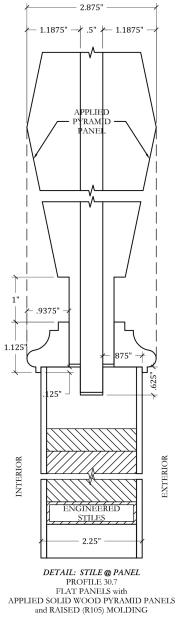


Decorative Options

Scale: 3/4" = 1'-0" Scale: HALF

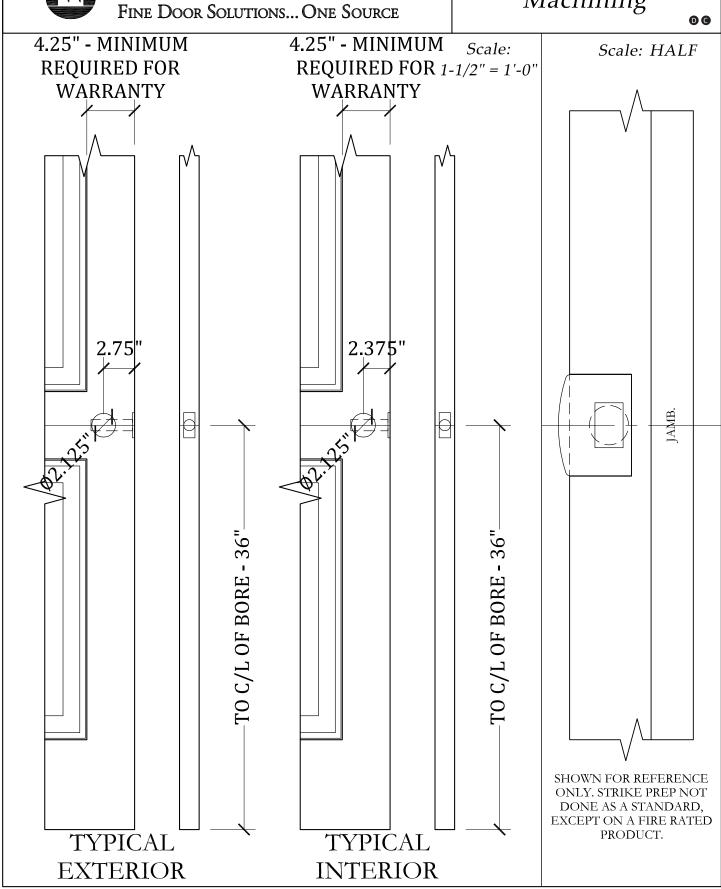
Doors With Raised Molding And Applied Pyramid Panels.





UPSTATE DOOR

Common Bore Machining

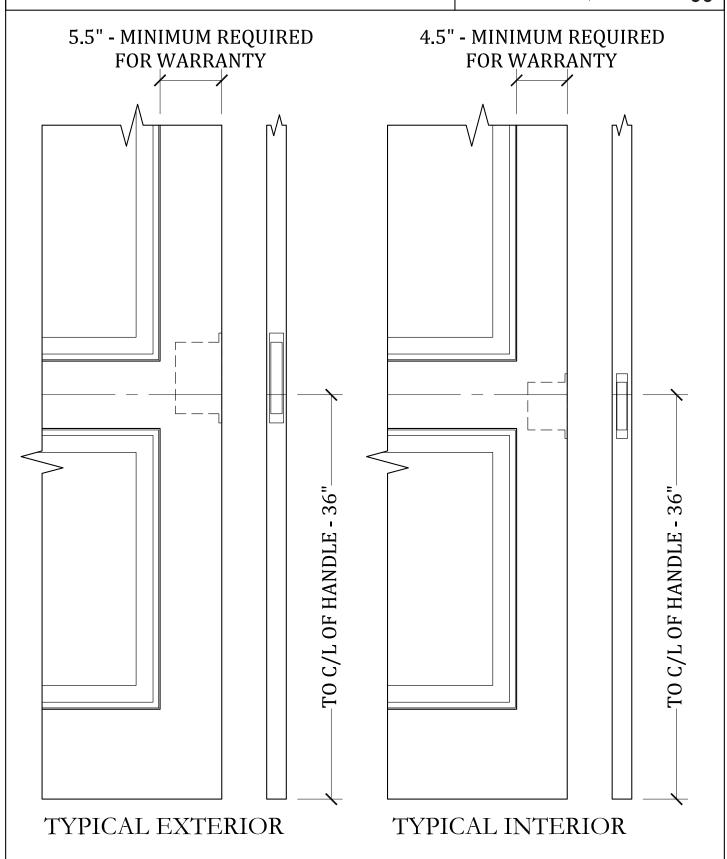




Common Mortise Machining

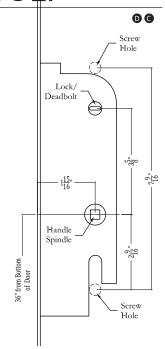
Scale: 1-1/2" = 1'-0"

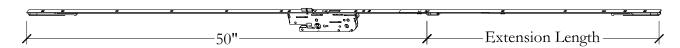
O O



MULTI-POINT HARDWARE: GU SECURY S-BOLT

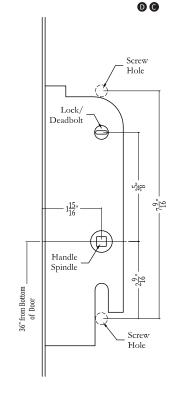
- 3-point active hardware system (top & bottom shoot-bolt and latch/deadbolt)
- 2-point inactive hardware options (top & bottom shoot-bolt only, latch/deadbolt area interacts with active hardware; shown below)
- Lock over lever with American cylinder
- Available in four backsets: 45mm, 50mm, 60mm, & 70mm (50mm back-set is Upstate's standard, shown to the right)
- Handle height is always 36" up from the bottom of the door
- Only available in a stainless steel edge finish.
- Can be used with or without a center astragal
- 8mm square spindle
- Only compatible with lever style handlesets
- 1" throw on deadbolt
- Non-handed design (latch can be reversed for left or right application)
- Multiple extensions are available to accommodate doors from 72 3/4" to 120"
- Stainless steel material throughout entire gear/extension assembly
- Deadbolt works independently from the shoot-bolts (door will still lock even when the shoot-bolts are not
 activated)





MULTI-POINT HARDWARE: GU SECURY AUTOMATIC

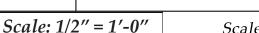
- 3-point active hardware system (all three points of contact are out the edge of the door)
- Inactive hardware options: S-Bolt inactive gear or astragal mortise lock system (Astragal thickness depends on hardware application; shown below with inactive S-Bolt)
- Lock over lever with American cylinder
- Available in three backsets: 45 mm, 50 mm, & 60 mm (50mm back-set is Upstate's standard, shown to the right)
- Handle height can be adjusted, Upstate standard placement is 36" up from the bottom of the door to the
 center of the handle spindle
- Only available in a stainless steel edge finish
- Not applicable for double door applications
- 8mm square spindle
- 2 individual gears available; 1 for standard lever style handle trim-sets and one for use with GU grip-set trim option (only compatible with GU grip-set 60mm back-set option only)
- 1" throw on deadbolt
- Non-handed design (latch can be reversed for left or right application)
- 6'-8" door height and 9'-0" door height applications available with limited extensions available for other heights.
- · Stainless steel material throughout entire gear/extension assembly
- System operates as a three-latch system; system does not require a secondary motion to engage the multiple contact points

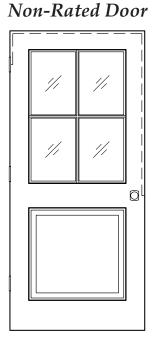




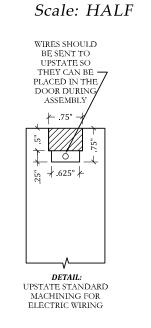


Electric Raceway



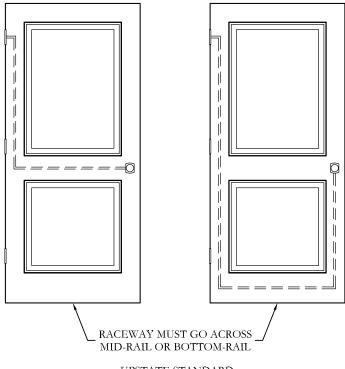


UPSTATE STANDARD MACHINING FOR ELECTRIC WIRING

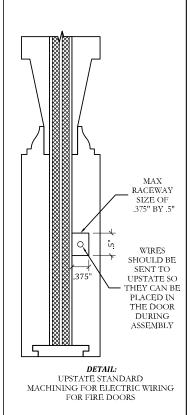


Scale: HALF

Scale: 1/2'' = 1'-0''Fire Rated Door

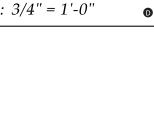


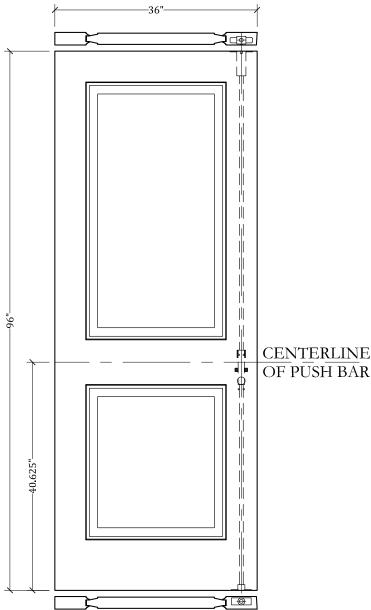
UPSTATE STANDARD MACHINING FOR ELECTRIC WIRING ON FIRE DOORS



Panic Hardware **Options**

Scale: 3/4" = 1'-0"





PANIC HARDWARE:

UPSTATE REQUIRES ANY PANIC HARDWARE TO BE SHIPPED TO UPSTATE TO ENSURE PROPER MACHINING AND FUNCTION OF HARDWARE WITHIN DOOR

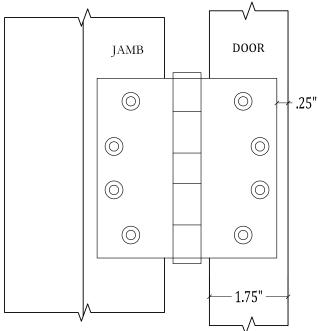
DOORS MUST BE AT LEAST 2.25" THICK FOR CONCEALED VERTICAL ROD PANIC **DEVICES**

LOCATION OF HANDLE AND PUSH BAR ARE HARDWARE SPECIFIC AND MAY VARY FROM WHAT IS DRAWN



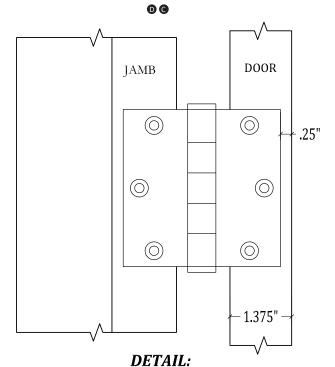
Standard Hinge **Backsets**

Scale: HALF

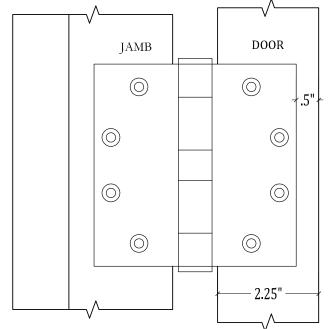


DETAIL:

UPSTATE STANDARD BACKSET FOR 4"X4" HINGE ON 1.75" THICK DOOR

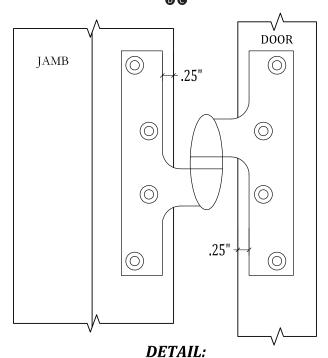


UPSTATE STANDARD BACKSET FOR 3.5"X3.5" HINGE ON 1.375" THICK DOOR



DETAIL:

UPSTATE STANDARD BACKSET FOR 4.5"X4.5" HINGE ON 2.25" THICK DOOR



UPSTATE STANDARD BACKSET FOR OLIVE KNUCKLE HINGES

D O

• Available Under Distinctive Line

HINGE SWAG

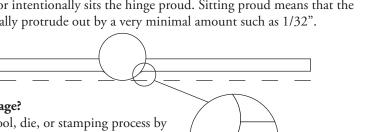
Opportunity: It is architecturally correct to have even reveals on both sides and the head of the door. Upstate Door needs to accommodate hinge swag from hinge manufacturers.

Solution: In an effort to achieve even reveals, Upstate Door intentionally makes the hinge sit proud to ensure there is a consistent 1/8" reveal around the door. This is also done to help remove stress from the hinge and keeps the hinge from binding over time.

1/8"

Why does Upstate Door Utilize Hinge Swag?

Every hinge manufacturer produces hinges with a different "swag." If the swag is not compensated for, the reveals will not be consistent on the top and sides of the door. To ensure a consistent 1/8" reveal on the sides and head of the door. Upstate Door intentionally sits the hinge proud. Sitting proud means that the hinges typically protrude out by a very minimal amount such as 1/32".



Swage

What is Hinge Swag?

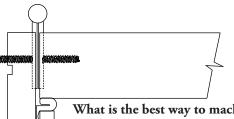
Swag

11

On hinges, the swage process creates a gap between the hinge leaves when the leaves are parallel to each other. This gap is called the "swag" (shown to the left). Most hinge manufacturers are around .06" or ~1/16" hinge swag.

What is Swage?

Swage is a tool, die, or stamping process by which metal is bent to a desired shape or form, shown in the diagram above.



What is the best way to machine for hinges?

When Upstate Door machines the doors and jambs for hinges, we calculate the leaf thickness and the manufacturer's recommended swag and adjust the depth to accommodate all of the factors.

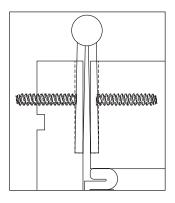
Once everything is taken into account, depending on the hinge manufacturer, the hinges may sit proud of the door and jamb faces.

Why do I need 1/8" reveals?

Upstate Door requires that all operable door units must maintain a minimum of 1/8" reveal around the door to conform with our standard warranty.

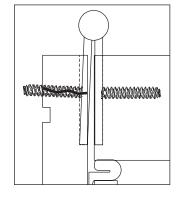
Improper reveals will lead to the door binding and/or general malfunction. 1/8" reveals around the unit ensure that the door has sufficient clearances vear round.

Wood products, being a living organism, will expand and contract throughout the year depending on temperature and relative humidity of the location.



What happens if Upstate didn't accommodate for swag/swage?

The hinge would not sit flat against the door or the jamb. This would leave a gap on the backside of the hinge (left). When the leaves don't sit flat against the door/jamb, this creates tension on the screw.



Why does Upstate never machine the hinge flush to the jamb/door?

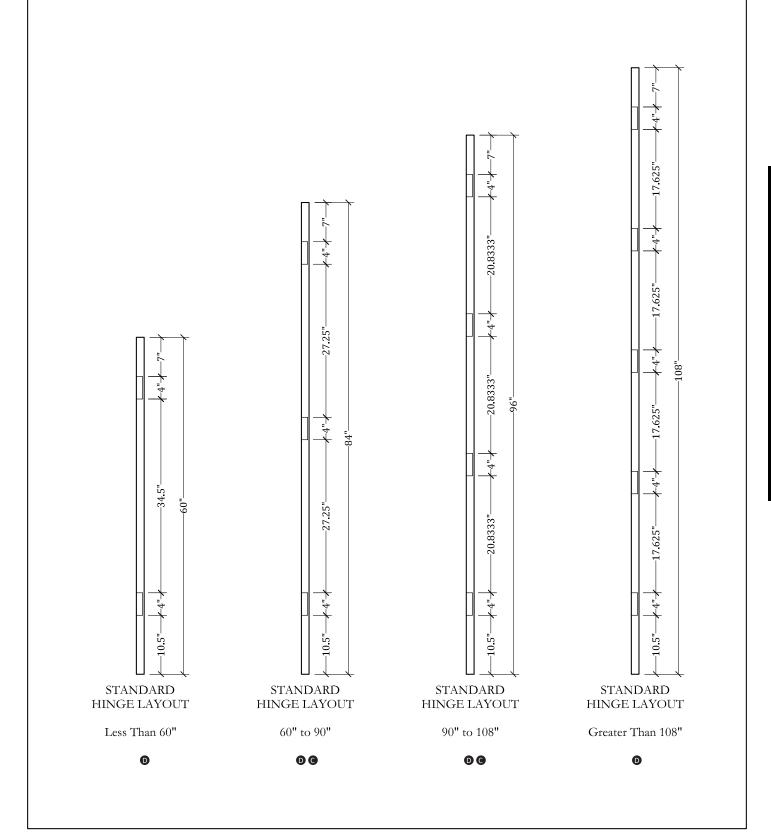
Typically when the hinge sits flush against the jamb, the hinge will "bind." This stress could cause the screws to strip out of the jamb or crack the jamb completely (left). This is also architecturally incorrect.

Note: As a standard, Upstate Door puts 1/32" hinge shims behind hinges in the hinge pockets on the door. Also as a standard, Upstate Door sets all hinges proud in the jamb to ensure a consistent 1/8" reveal.



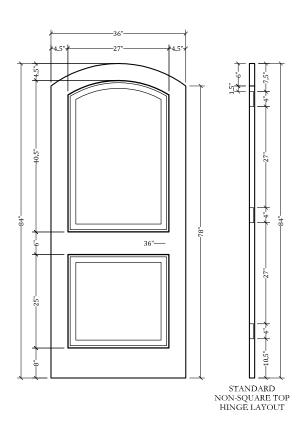
Standard Hinge Layouts

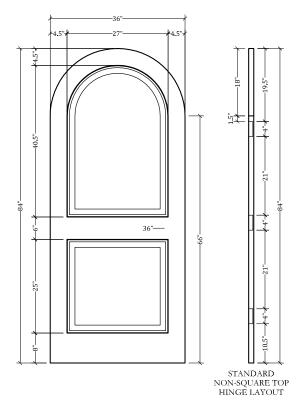
Scale: 3/4" = 1'-0"



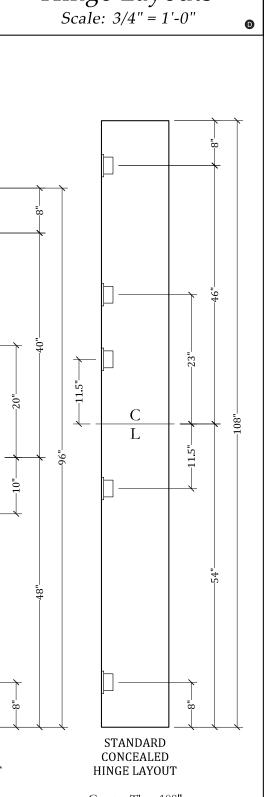
Standard Non-Square Top Hinge Layouts Scale: 1/2" = 1'-0"

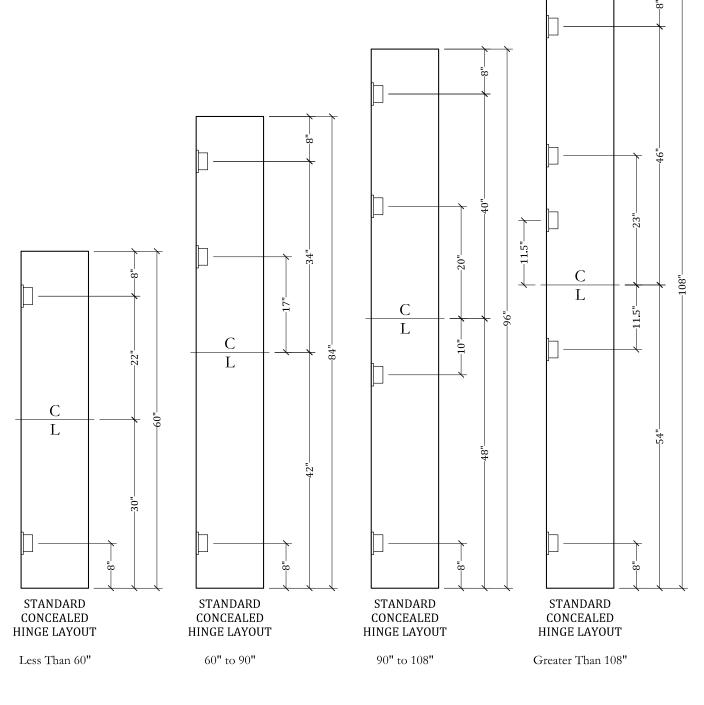
HINGES START 1.5" FROM SPRINGLINE OF DOOR





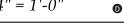
Standard Concealed Hinge Layouts

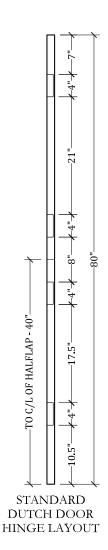




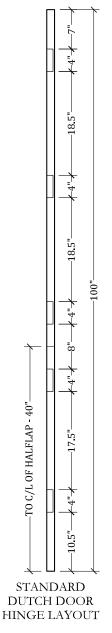
Standard Dutch Door Hinge Layouts

Scale: 3/4" = 1'-0"





Top Half of Dutch Less than 60"



Top Half of Dutch Greater than 60"

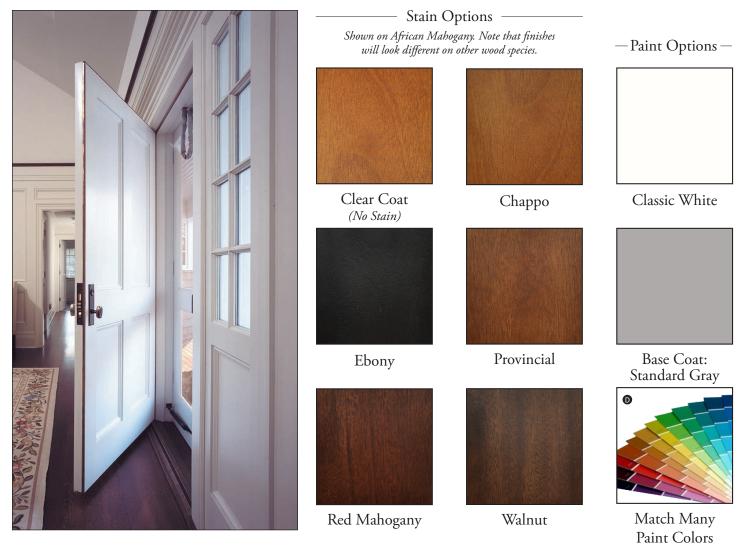
FINE FINISHING SOLUTIONS



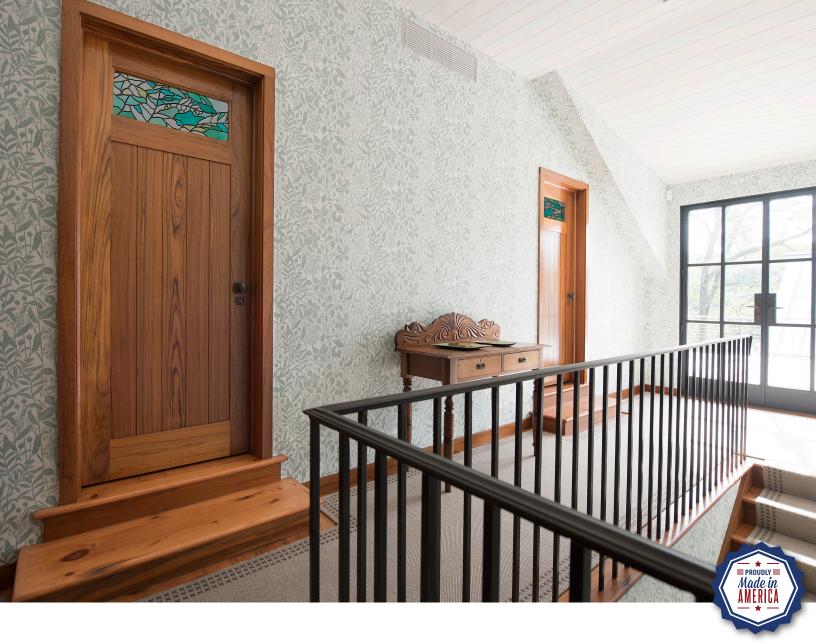
Finishing by the manufacturer ensures hard-to-reach areas are covered, including:

- Behind the glass (we paint or stain before the glass is installed)
- In and around all areas that were machined for hardware (behind the hinges, inside the bore)
- Behind the sticking and the spline of a screen
- Backside of the muntins and jambs
- All six sides of a door (front, back, top, bottom, and both side edges)

Below are Upstate Door's variety of stain options featured on African Mahogany. We can also produce split finishes to match the outside of the home as well as the inside of the home. All of our finishes are a sheen-30 (satin) finish. We have the ability to match paint colors from many major manufacturers; just provide a color name or ID code and we can do the rest. Or, select just a clear top coat to highlight the natural beauty of the wood.



All Options Offered in Classics Line Unless Otherwise Noted



DISTINCTIVE DOOR SOLUTIONS Uniquely Crafted

Our custom solutions are individually created to your design & specifications for a unique door.

CLASSIC DOOR SOLUTIONS Semi-Custom & Value

Our semi-custom solutions feature timeless styles, shorter lead times, and address project budget considerations.



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Contact us for more information!